STEREO IMPACT PROBLEM REPORT PR-1038 FM1 SWEA Harness 2005-03-03

PR Numbers: 1xxx=UCB, 2xxx=Caltech/JPL, 3xxx=UMd, 4xxx=GSFC/SEP, 5xxx=GSFC/Mag, 6xxx=CESR, 7xxx=Keil, 8xxx=ESTEC, 9xxx=MPAe

Assembly : IMPACT Boom	SubAssembly : SWEA pig-tail
Component/Part Number:	Serial Number: FM1
Originator: David Curtis	Organization: U.C. Berkeley
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Failure Occurred During (Check one $\sqrt{}$)

√ Functional test	\Box Qualification test	□ S/C Integration	□ Launch operations			
Environment when failure occurred:						
√ Ambient	\Box Vibration	□ Shock				
□ Thermal	□ Vacuum	□ Thermal-Vacuum	\Box EMI/EMC			
Problem Description						

After 'Final' integration of the FM1 SWEA to the FM1 IMPACT boom it was found that the SWEA was no sending or receiving information from the IDPU. It was taking nominal power and the temperature reading was OK. Note that this system was working fine at the time of the IMPACT EMC test in October, but SWEA was removed after that for vibration and thermal vac.

Analyses Performed to Determine Cause

SWEA interfaces to the IDPU over a serial interface via a harness built into the boom plus a harness between the boom and the IDPU. The IMPACT boom harness includes a pig-tail that brings interface signals and power to the SWEA instrument. This pig-tail is mated to SWEA when SWEA is attached to the boom. It is a 6" rigid harness due to the shield overwrap.

It was determined that the interface signal was intermittent depending on the orientation of the SWEA pigtail. Inspection of the pig-tail showed that it was built with the wrong connector orientation such that it was twisted 180 degrees when the connector was mated, stressing the wires. The pig-tail includes splices between the MDM connector and the small coaxes in the boom harness. The splices were carefully inspected under magnification and the splice of the shortest length wire was found to be broken. Note that nothing was stressed electrically by this condition.

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	Correc	uve A:	CUON/	Resolu	uon

 $\sqrt{\text{Rework}}$ \square Repair \square Use As Is \square Scrap The broken splice (CLK on pin 11) was repaired on harness connector SWEA-P1 and the harness was relaced so that the connector orientation is correct. The big improvement to the harness was dressing the harness correctly so it does not have to be twisted/stressed. Continuity was verified while the harness was flexed over the range of motion required for mating SWEA. SWEA was re-mated and the SWEA to IDPU test was repeated.

Beyond removal of SWEA and the repair, no disassembly of the boom was required. The boom and SWEA were environmentally tested separately. We do not intend to repeat boom environmental tests.

Closure Approvals			
Subsystem Lead:	Date:		
IMPACT Project Manager:	Date		
IMPACT QA:	Date:		
NASA IMPACT Instrument Manager:	Date:		

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