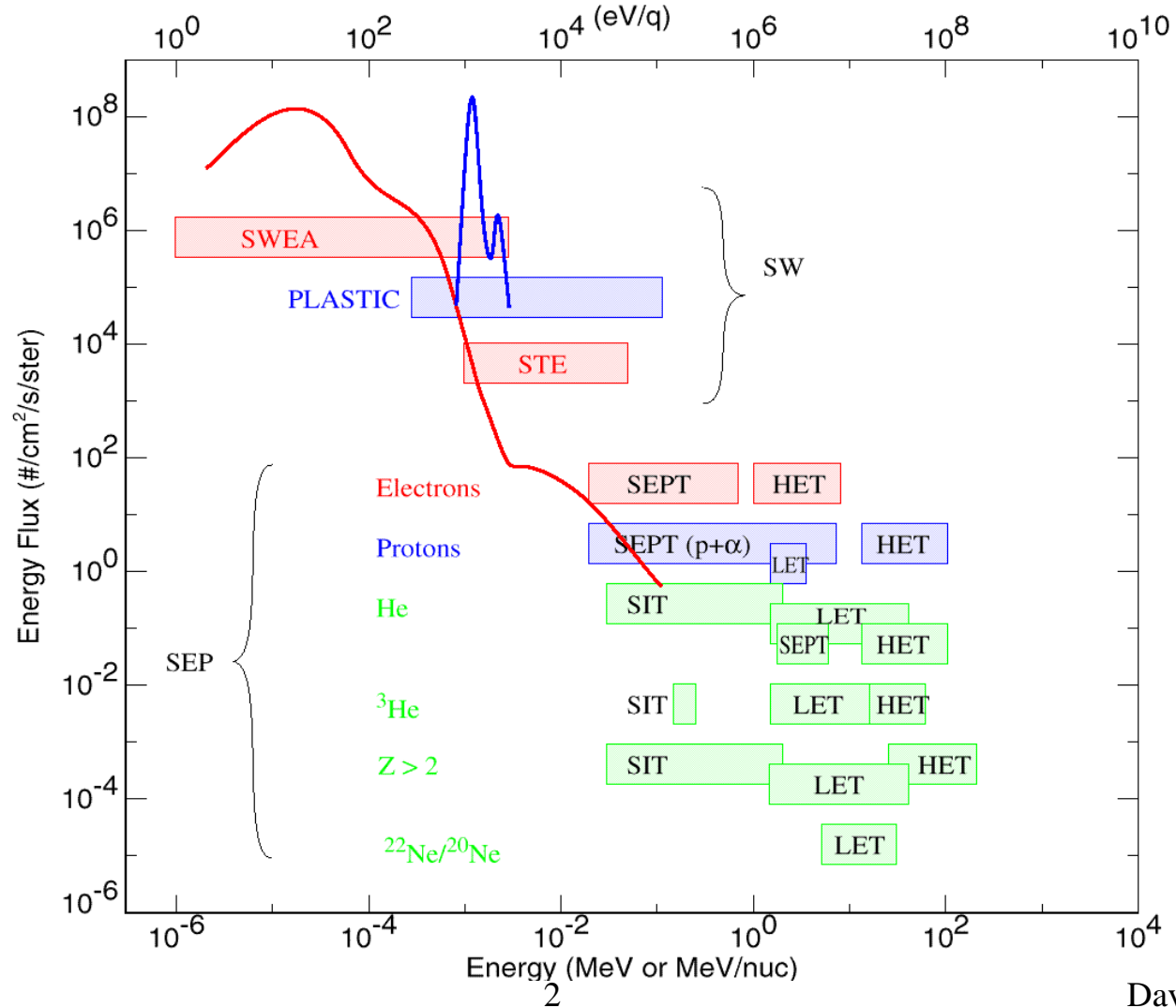


STEREO IMPACT OVERVIEW

**SWEA/STE/Boom Peer Review
2001-March-6, U.C.Berkeley**

IMPACT / PLASTIC Energy Coverage



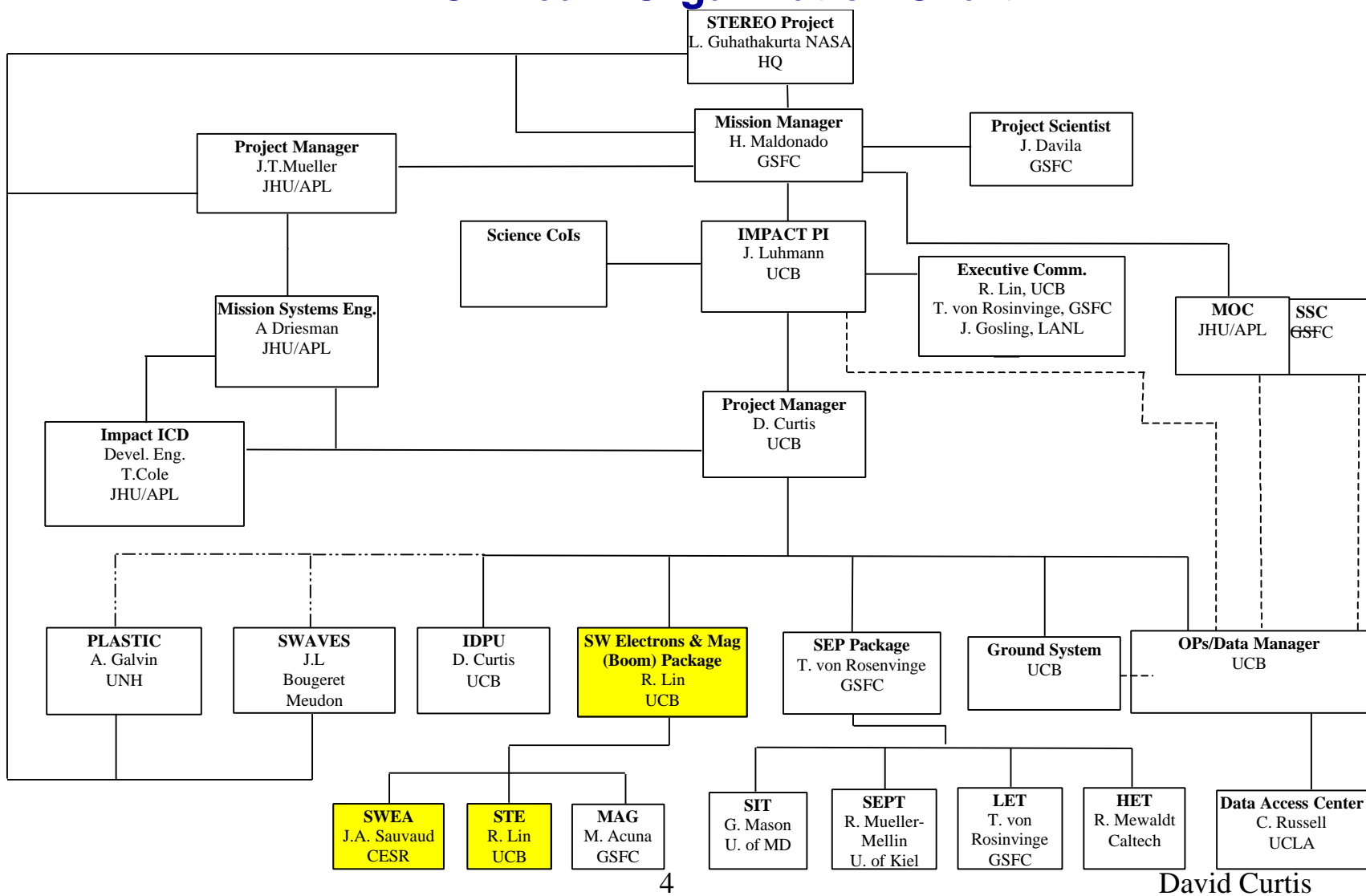
IMPACT Science Summary

Table A.1 IMPACT Summary

Experiment	Instrument	Measurement	Energy or Mag. field range	Mass (kg)	Power (w)	Data Rate (bps)	Time Res.	Instrument provider
SW	STE	Electron flux and anisotropy	2-100 keV	0.35	0.20	64	16 s	UCB (Lin)
	SWEA	3D electron distrib., core & halo density, temp. & anisotropy	~0-3 keV	1.71	1.10	394	3D=1 min 2D=8s Mom.=2s	CESR (Sauvaud) + UCB (Lin)
MAG	MAG	Vector field	± 500 nT, ± 65536 nT	0.25	0.0	154	1/8 s	GSFC (Acuna)
SEP	SIT	He to Fe ions	0.03-2 MeV/nuc	0.93	0.66	240	30 s	U. of Md. (Mason) + MPAE (Korth) +UCB (Curtis)
		³ He	0.15-0.25 MeV/nuc				30 s	
	SEPT	Diff. electron flux	20-400 keV	1.06	1.04	120	1 min	U. of Kiel (Mueller-Mellin) + ESTEC (Sanderson)
		Diff. proton flux	20-7000 keV				1 min	
		Anisotropies of e,p	As above				15 min	
	LET	Ion mass 2-28 & anisotropy	1.5-40 MeV/nuc	0.51	0.18	320	1-15 min.	GSFC (von Rosenvinge) + Caltech (Mewaldt) + JPL (Wiedenbeck)
		³ He ions flux & anisotropy	1.5-1.6 MeV/nuc				15 min.	
		H ions flux & anisotropy	1.5-3.5 MeV				1-15 min.	
	HET	Electrons flux & anisotropy	1-8 MeV	0.70	0.07	120	1-15 min.	Caltech (Mewaldt) + GSFC (von Rosenvinge) + JPL (Wiedenbeck)
		H	13-100 MeV				1-15 min.	
He		13-100 MeV	1-15 min.					
³ He		15-60 MeV/nuc	15 min					
IMPACT Common	IDPU (+Mag Analog)	----	----	1.73	3.60	164 +524 Burst	----	Caltech (Mewaldt) + GSFC (von Rosenvinge) UCB (Curtis)

IMPACT is a suite of 7 instruments built at 9 institutions by 31 Co-Investigators.

IMPACT Team Organization Chart



SWEA/STE/Boom Personnel

- Janet Luhmann, IMPACT Principal Investigator , UCB jgluhman@ssl.berkeley.edu
- David Curtis, IMPACT Project Manager/System Engineer, UCB, dwc@ssl.berkeley.edu
- Bob Lin, Lead Solar Wind Science, STE Science Lead, UCB, boblin@ssl.berkeley.edu
- Davin Larson, SWEA/STE Science, UCB, Davin@ssl.berkeley.edu
- Robert Ullrich, IMPACT Boom Mechanical/Thermal, UCB, RUllrich@ssl.berkeley.edu
- Paul Turin, Mechanical, UCB, PTurin@ssl.berkeley.edu
- Steve McBride, SWEA/STE Interface Electrical, UCB, Mcbride@ssl.berkeley.edu
- Peter Berg, Power Supplies, UCB, pcb@ssl.berkeley.edu
- Robert Campbell, STE Detector Calibration/Test, UCB, rdc@ssl.berkeley.edu
- Dorothy Gordon, SWEA/STE Interface FPGA, Elf, dot@shell3.shore.net
- Bernhard Ludewigt, STE Lead, LBNL, Bernhard_Ludewigt@lbl.gov
- Michael Maier, STE Front End Electronics, LBNL, MRMaier@lbl.gov
- Craig Tindall, STE Detectors, LBNL, CSTindall@lbl.gov
- Jean-Andre Sauvaud, SWEA Science Lead, CESR, Jean-Andre.Sauvaud@cesr.fr
- Francis Cotin, SWEA Manager, CESR, Francis.Cotin@cesr.fr
- Jean Rouzaud, SWEA Mechanical, CESR, Jean.Rouzaud@cesr.fr
- Jean Louis Médale, SWEA Electrical, CESR, Medale@cesr.fr
- M. Cassignol, SWEA Thermal, CESR
- A. Fedorov, SWEA Analyzer & GSE, CESR

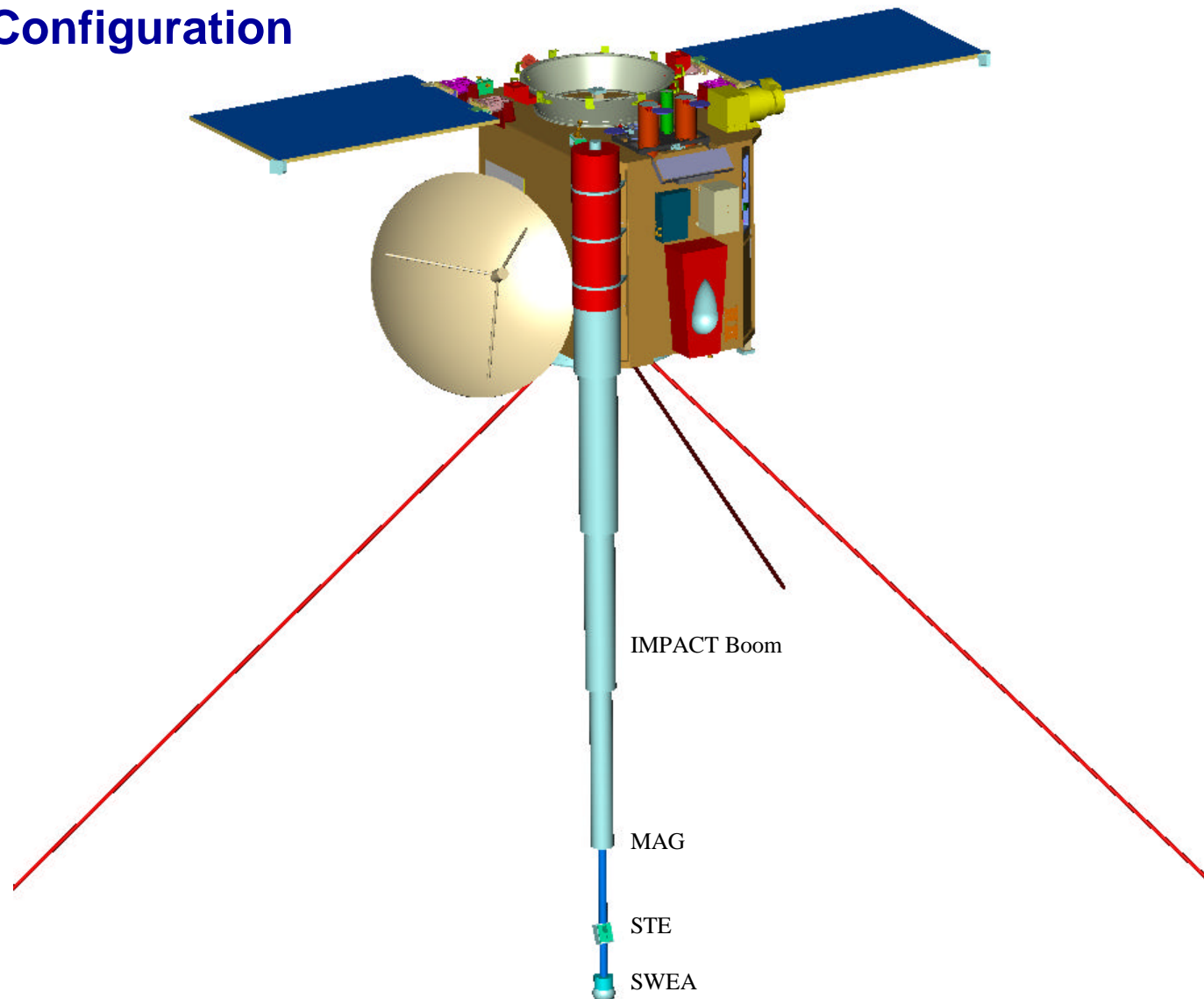
SWEA/STE/Boom Responsibilities

- **SWEA - CESR**
 - Includes Electrostatic optics, MCP detector, HVPS, Preamps
- **STE - UCB**
 - Detectors and Preamp design from LBNL
- **SWEA/STE Interface - UCB**
 - Includes LVPS, STE Bias Supply, Controls, PHA, Accumulators, Interface to IDPU
 - Mounted in the base of SWEA
- **MAG - GSFC (to be discussed in a later review)**
- **IMPACT Boom - UCB**
 - Including Thermal

STEREO IMPACT

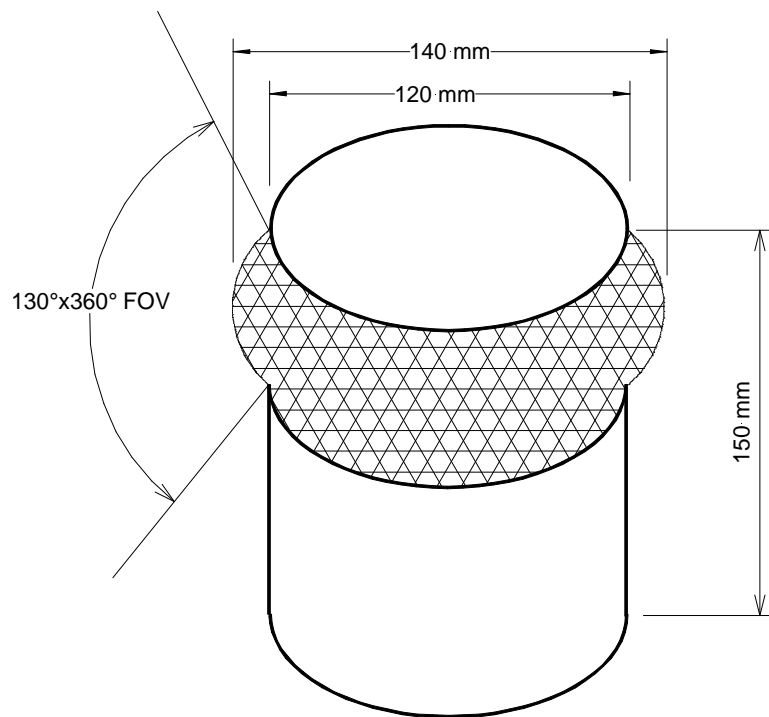
SWEA/STE/Boom Peer Review
2001-March-6

Spacecraft Configuration



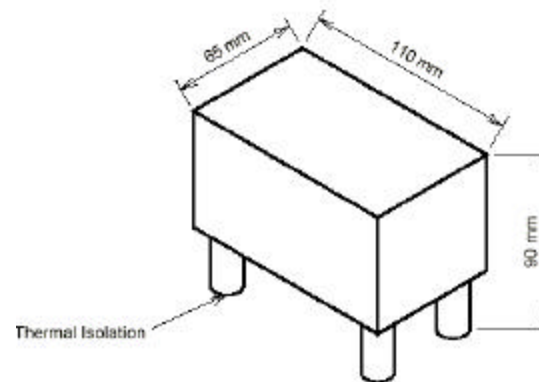
STEREO IMPACT

SWEA/STE/Boom Peer Review
2001-March-6



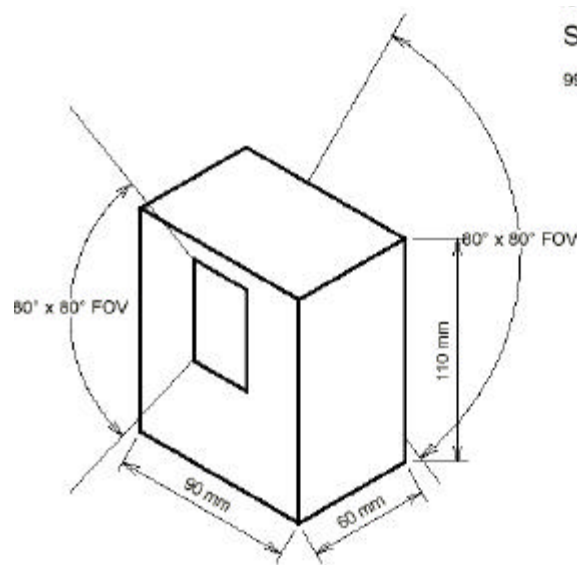
Stereo IMPACT
SWEA

00-07-19 Dave Curtis



Stereo IMPACT
MAG Sensor

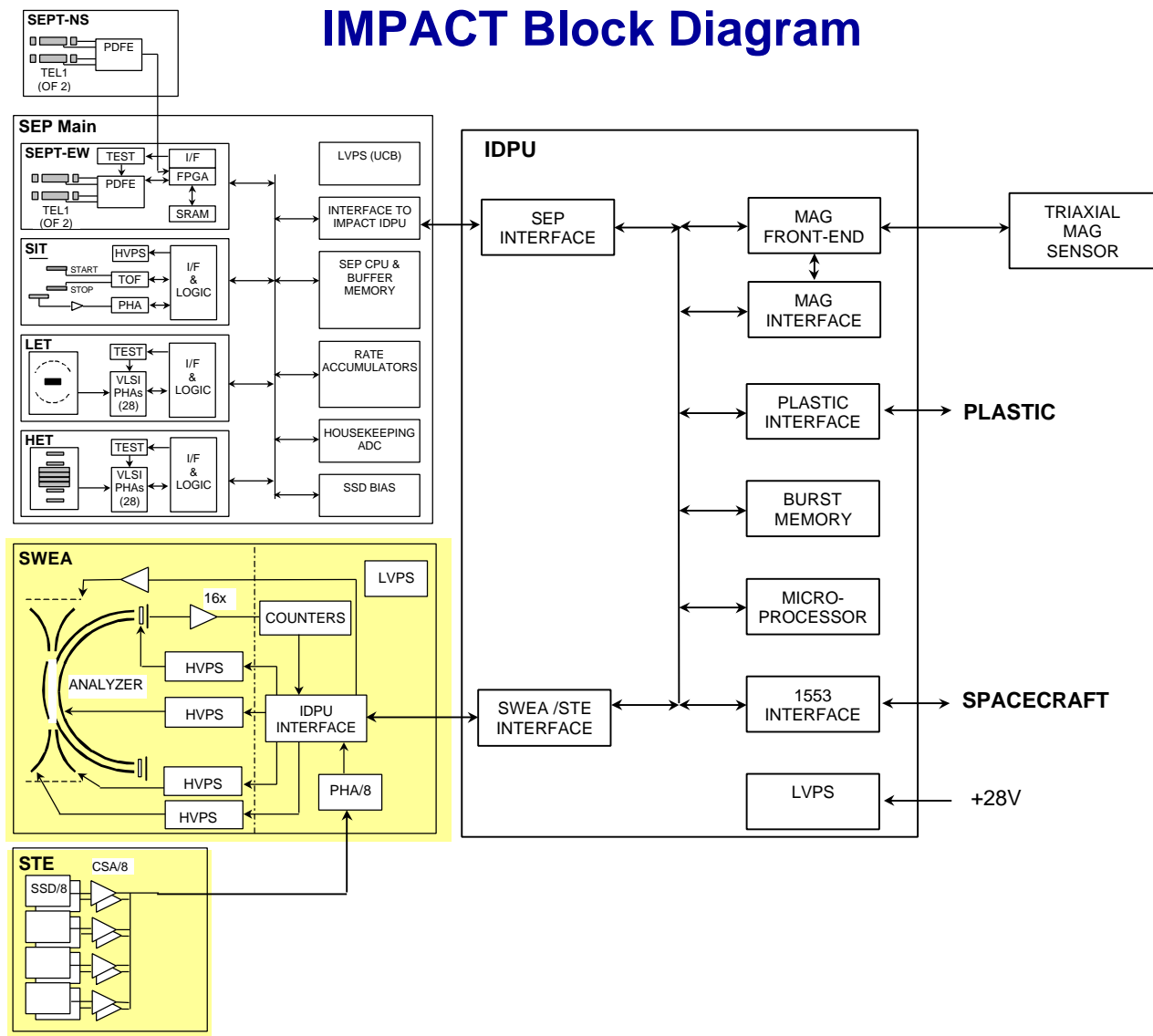
99-12-23 Dave Curtis



STE

99-12-23 Dave Curtis

IMPACT Block Diagram



IMPACT Boom Instrument Requirements

- **MAG must be at least 3m from the nearest part of the spacecraft**
 - **Spacecraft magnetics will swamp desired measurement**
 - **Proximity of SWEA, STE, the IMPACT boom and harness to MAG sensors requires extra attention to magnetic cleanliness**
- **SWEA has a huge Field of View (almost 4-pi) which is impossible to provide except on the end of a long boom**
 - **4.5m to SWEA gets all but the ends of the Solar Arrays out of the FOV**
 - **SWEA is sensitive to spacecraft charging; farther away helps mitigate that sensitivity**
 - **The SWEA aperture must be kept out of sunlight**
- **STE also has a large FOV, and also wants to be passively cooled to near -50C**
 - **STE is sensitive to light, so nothing can impinge on the FOV that might cause glint**
- **The boom is in shadow, but some instruments may want to extend into sunlight for thermal considerations (e.g. MAG)**

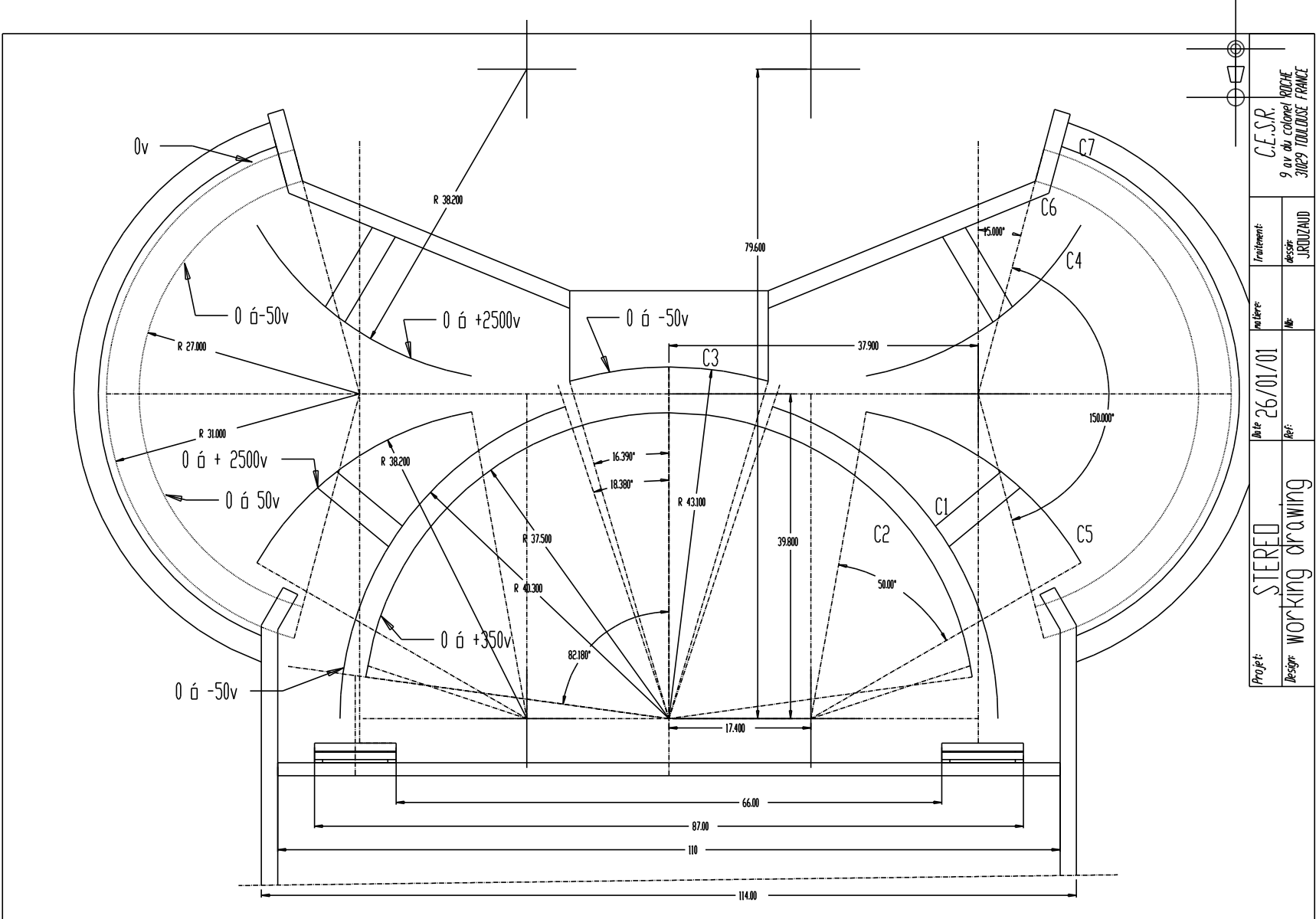
Boom Resources

Stereo Instrument Resource Estimates				
Instrument	Mass, kg	Power, W	Volume, cc	bps
SWEA:				
SWEA (CESR)	1.21	0.54	1000	394
SWEA/STE I/F	0.30	0.30	500	
SWEA/STE LVPS	0.20	0.26		
SWEA Total	1.71	1.10	1500	394
STE	0.35	0.20	600	64
MAG Sensor	0.25		500	154
Instrument/Boom Brackets	0.35			
Boom Totals	2.66	1.30	2600	612
Boom Allocation	12.00			
Boom Harness	0.83			

Some Controlling Documents

- **IMPACT Phase A Report covers the top level instrument performance requirements**
- **IMPACT/Spacecraft ICD covers the spacecraft interface**
- **SWEA ICD covers the interface between CESR and UCB**
- **IMPACT Serial Interface document covers the data interface between SWEA/STE and the IDPU**
- **IMPACT PAIP covers the performance assurance requirements**
- **STEREO EMC and Contamination Control plans**

SWEA Analyzer Design (CESR)



C.E.S.R.
9 av du colonel ROCHE
31029 TOULOUSE FRANCE

Traitement:	dessin:
matiere:	no:
	JROUZAUD

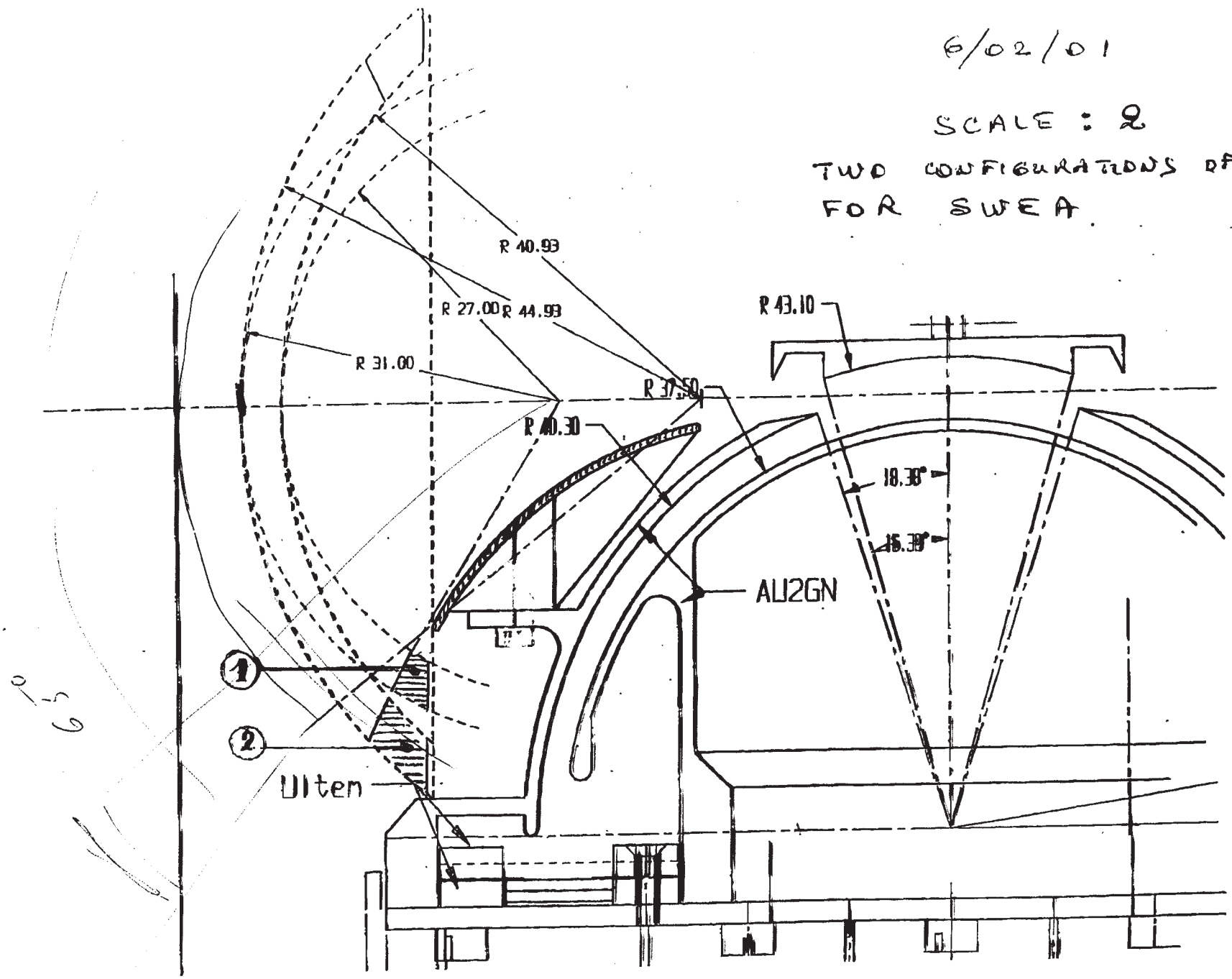
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Ref:

Projet: STERED
Designe: WORKING drawing

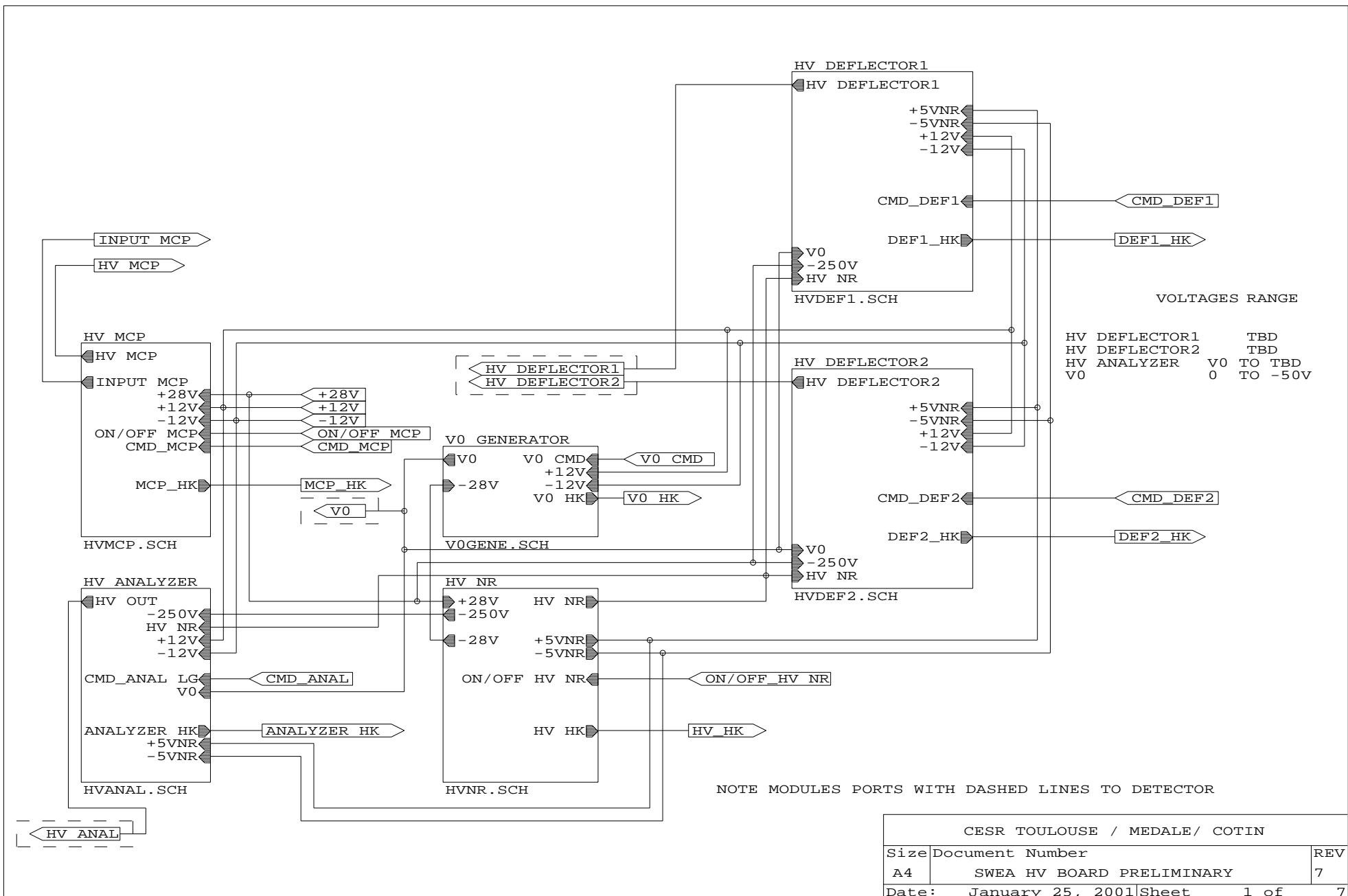
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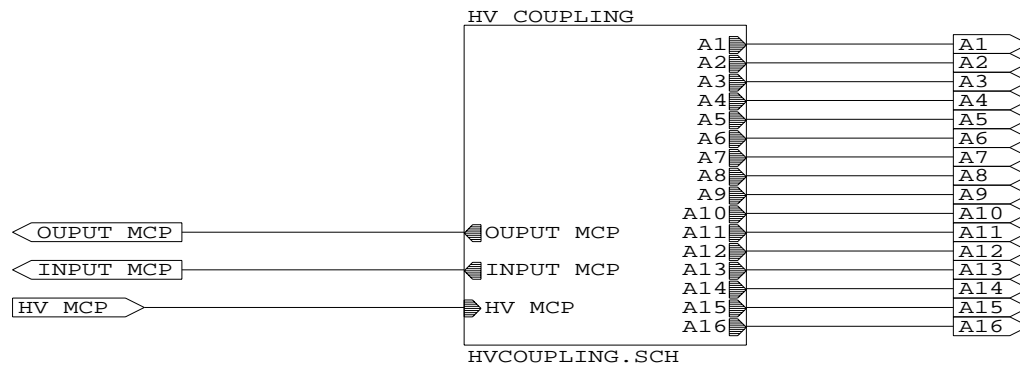
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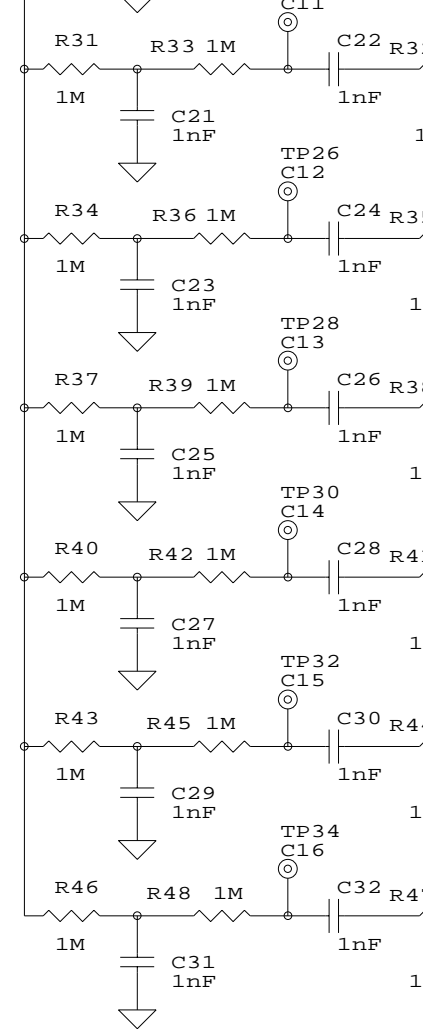
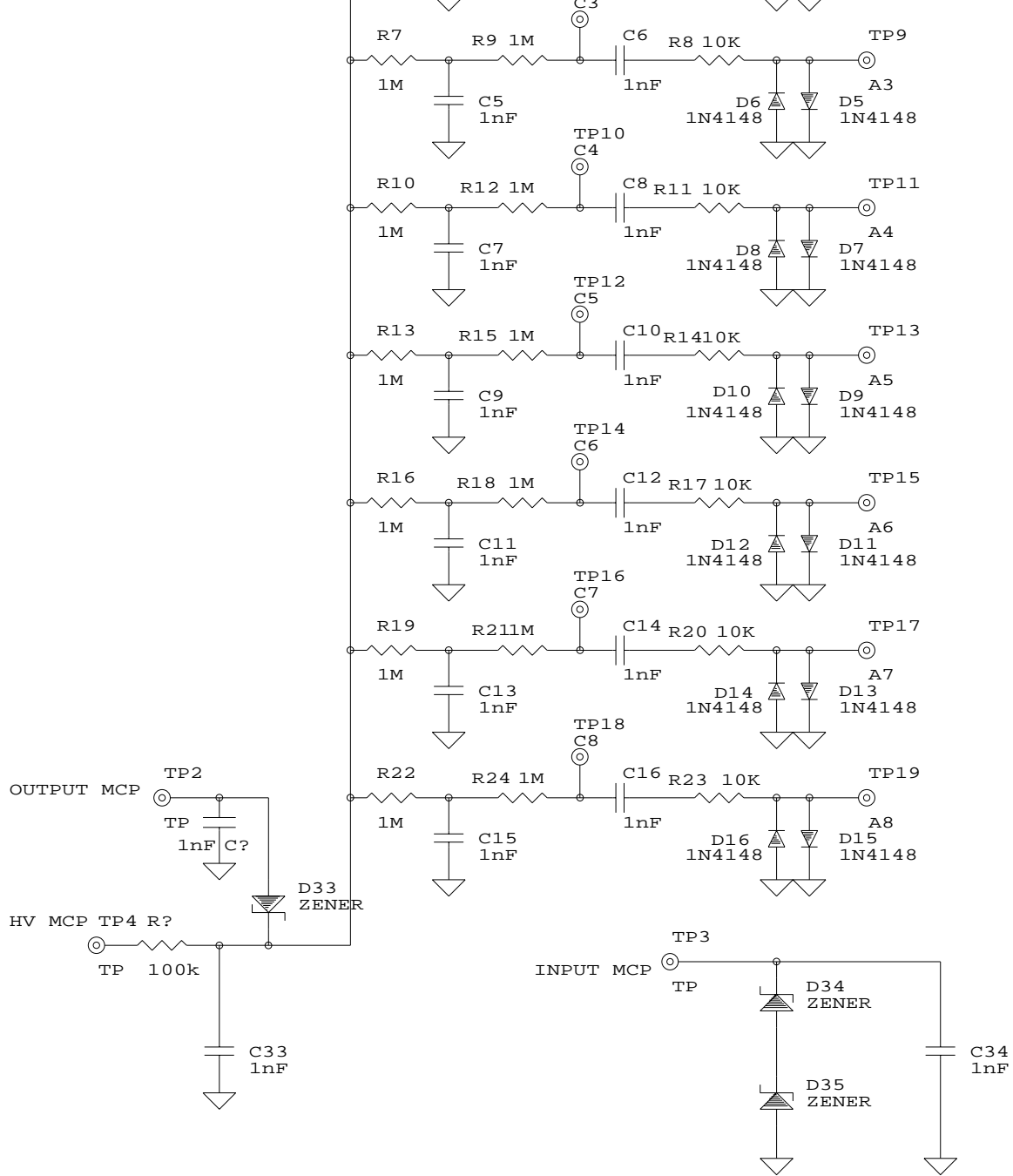
TWO CONFIGURATIONS OF GRIDS
FOR SWEA



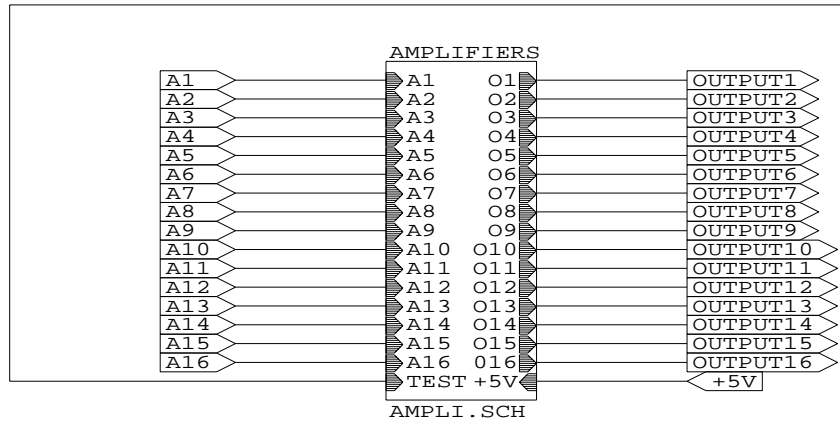
SWEA Front End Electronics (CESR)

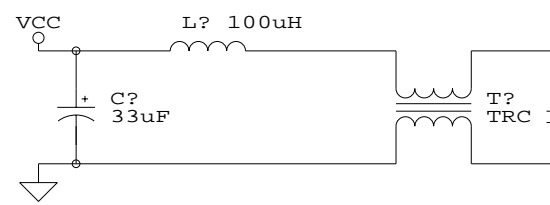
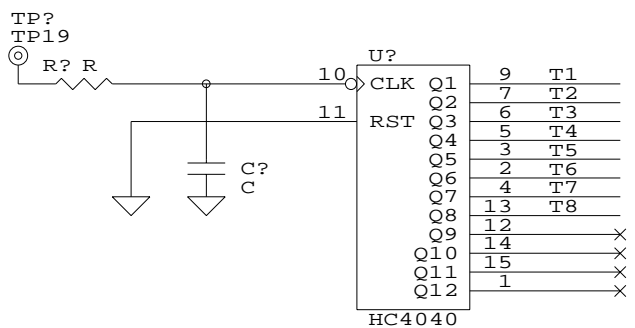
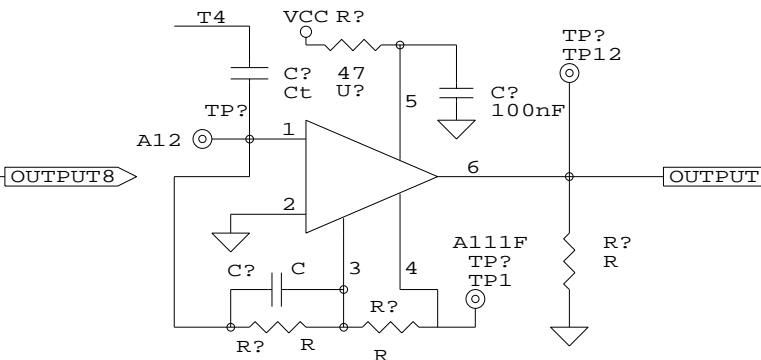
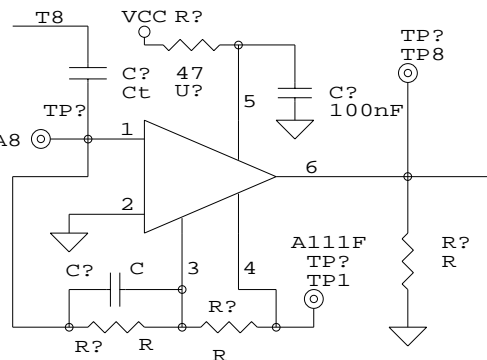
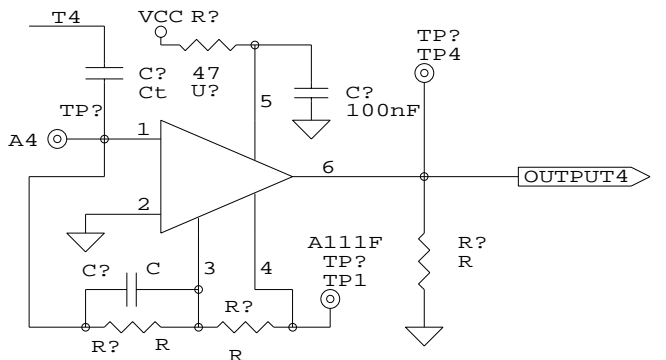
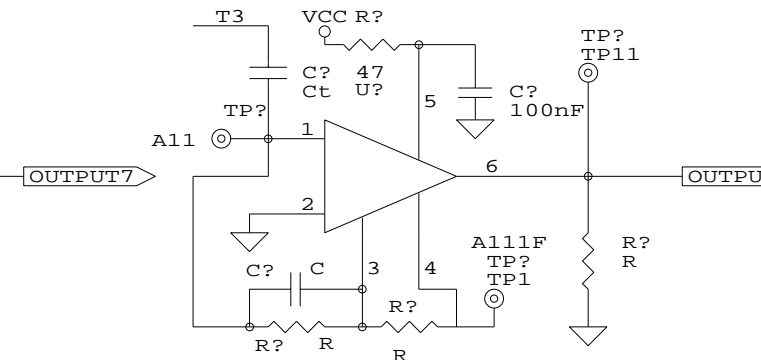
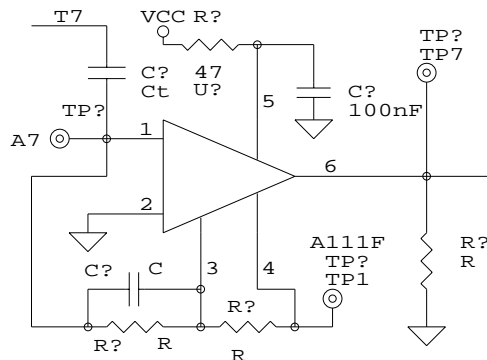
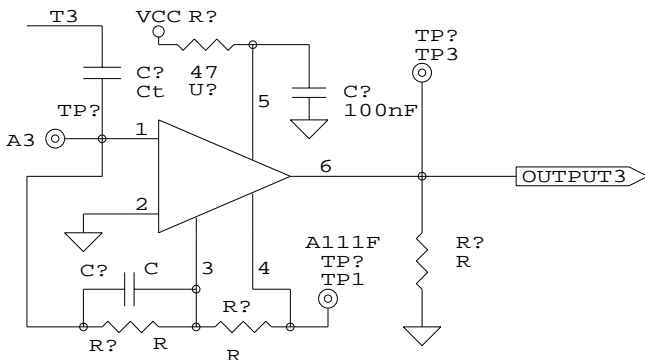
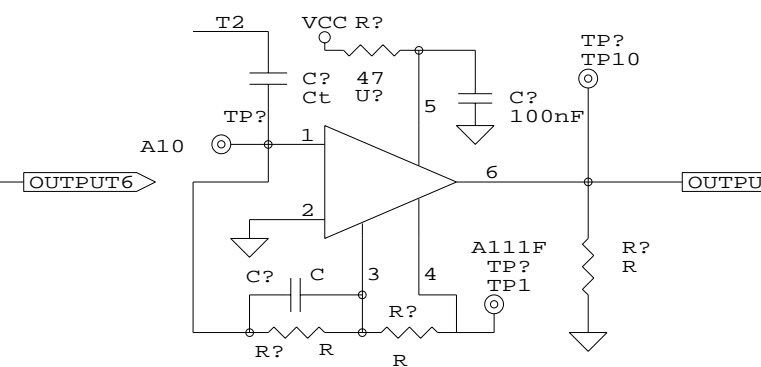
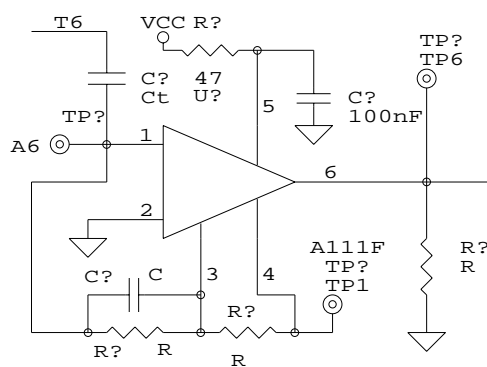
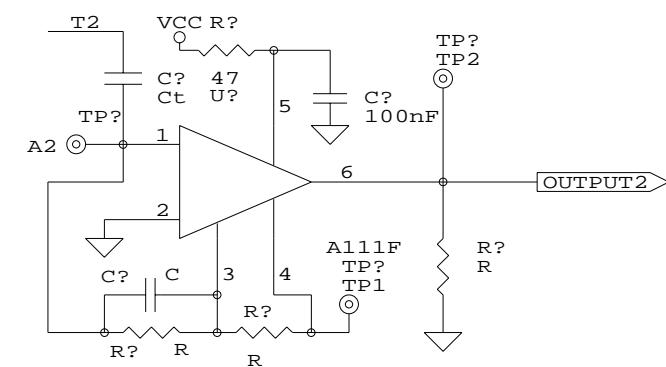


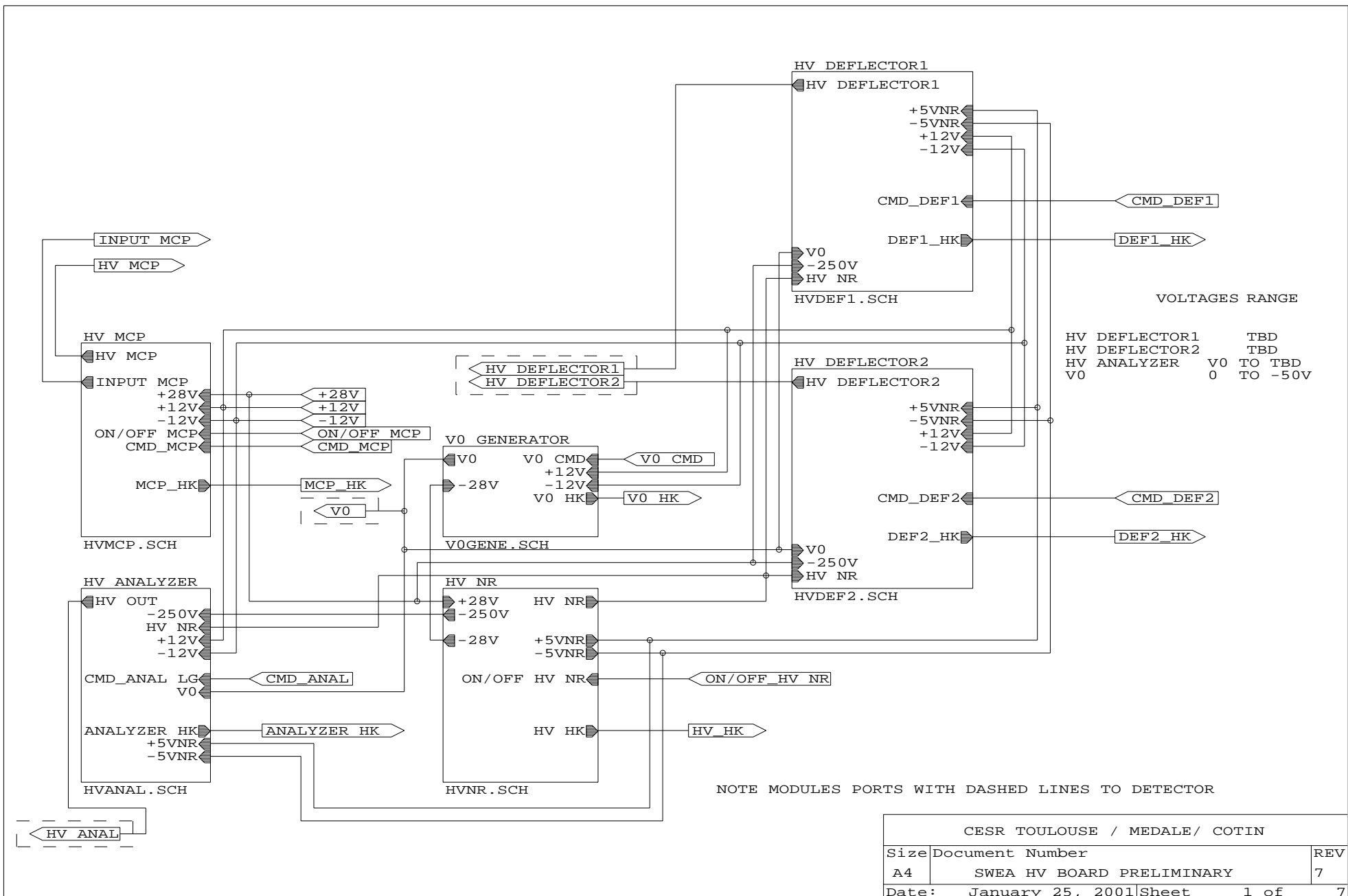


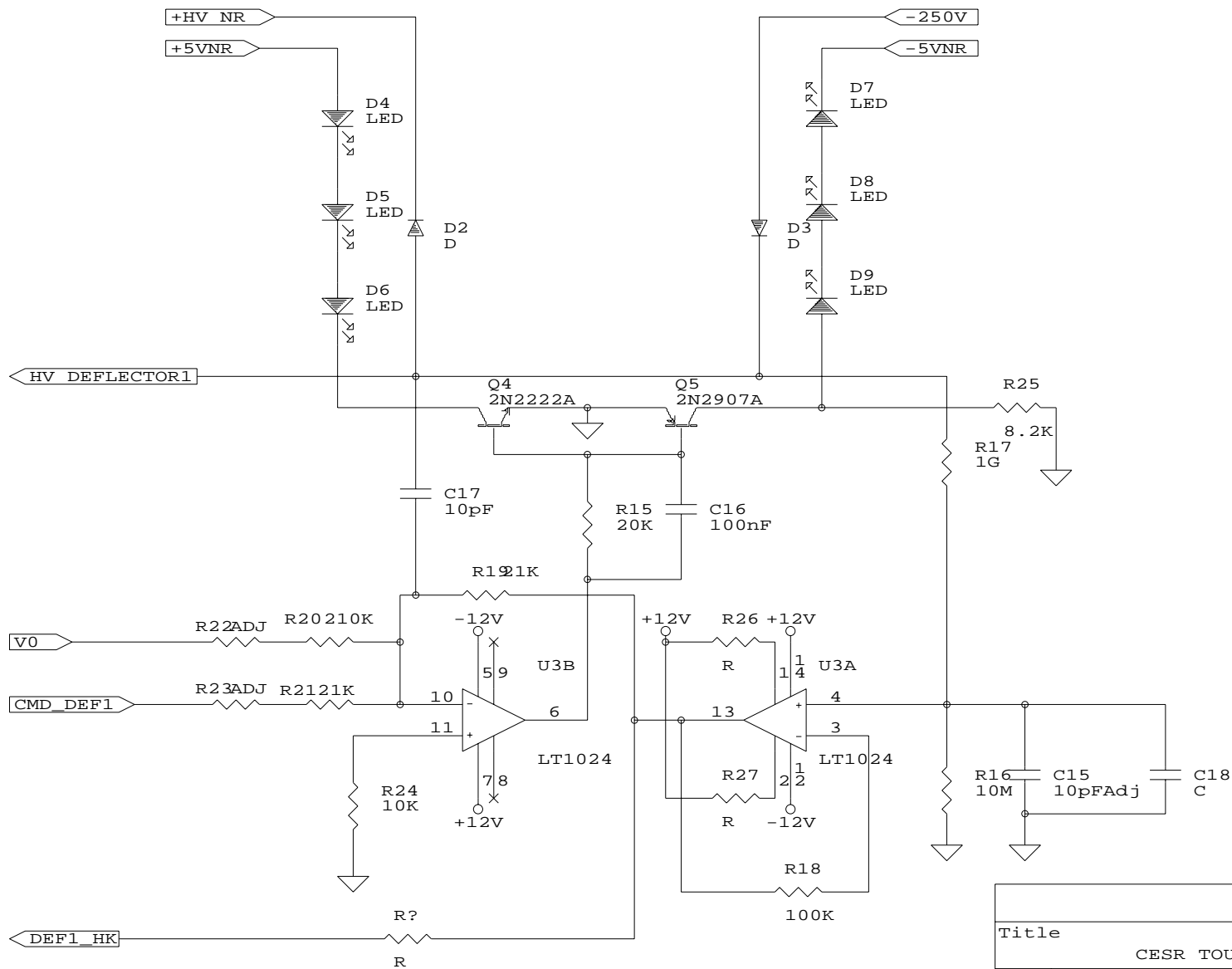


TEST

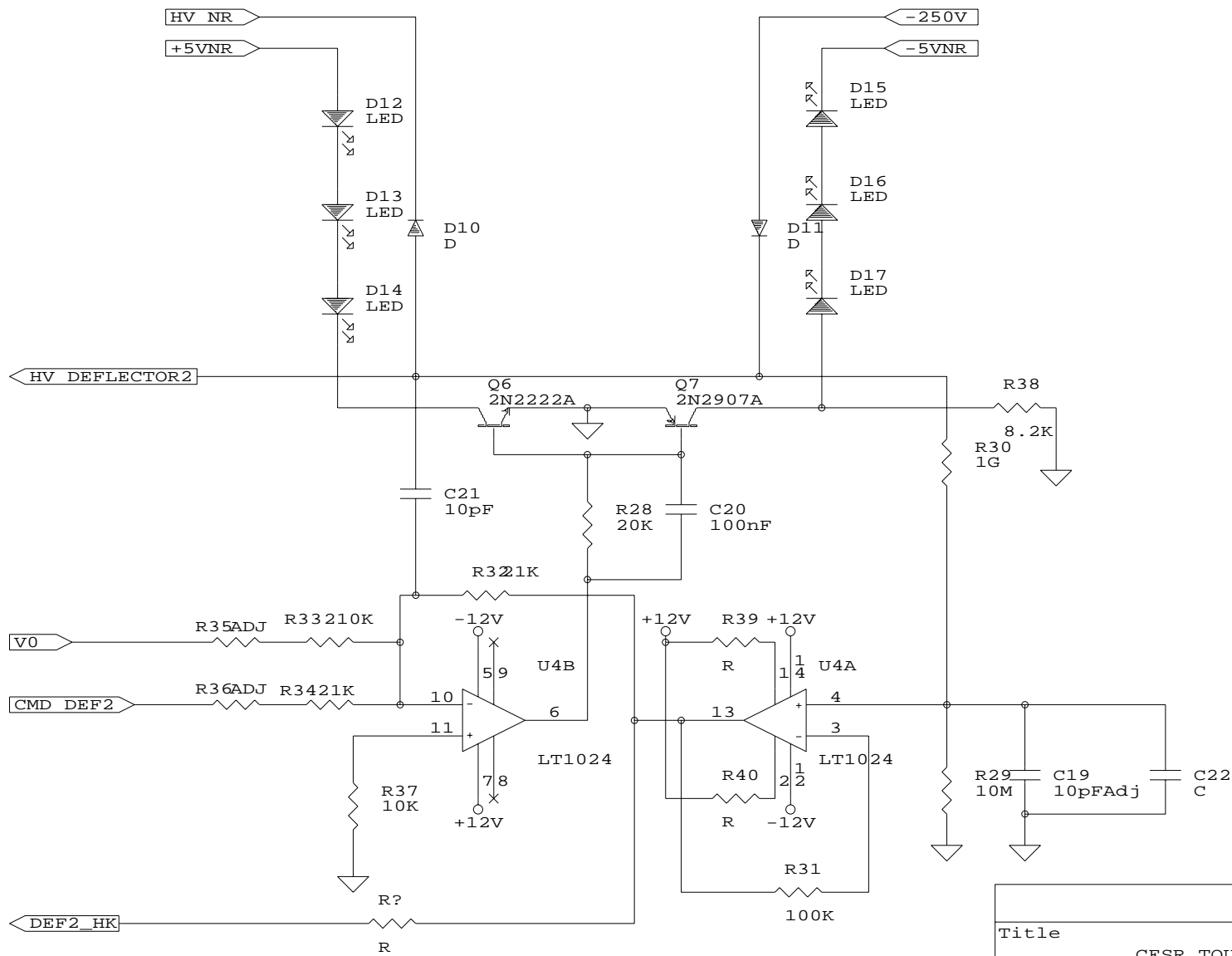




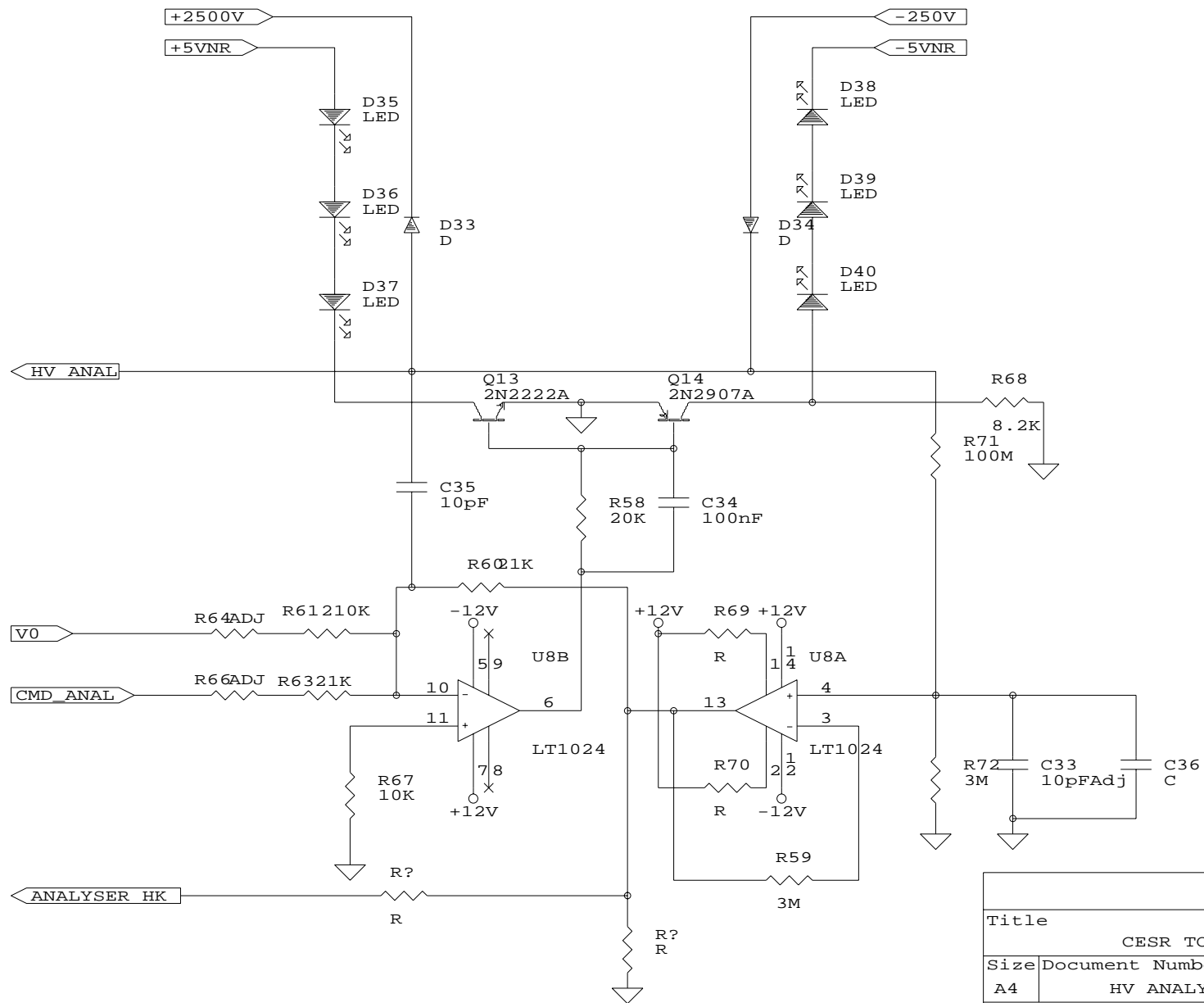




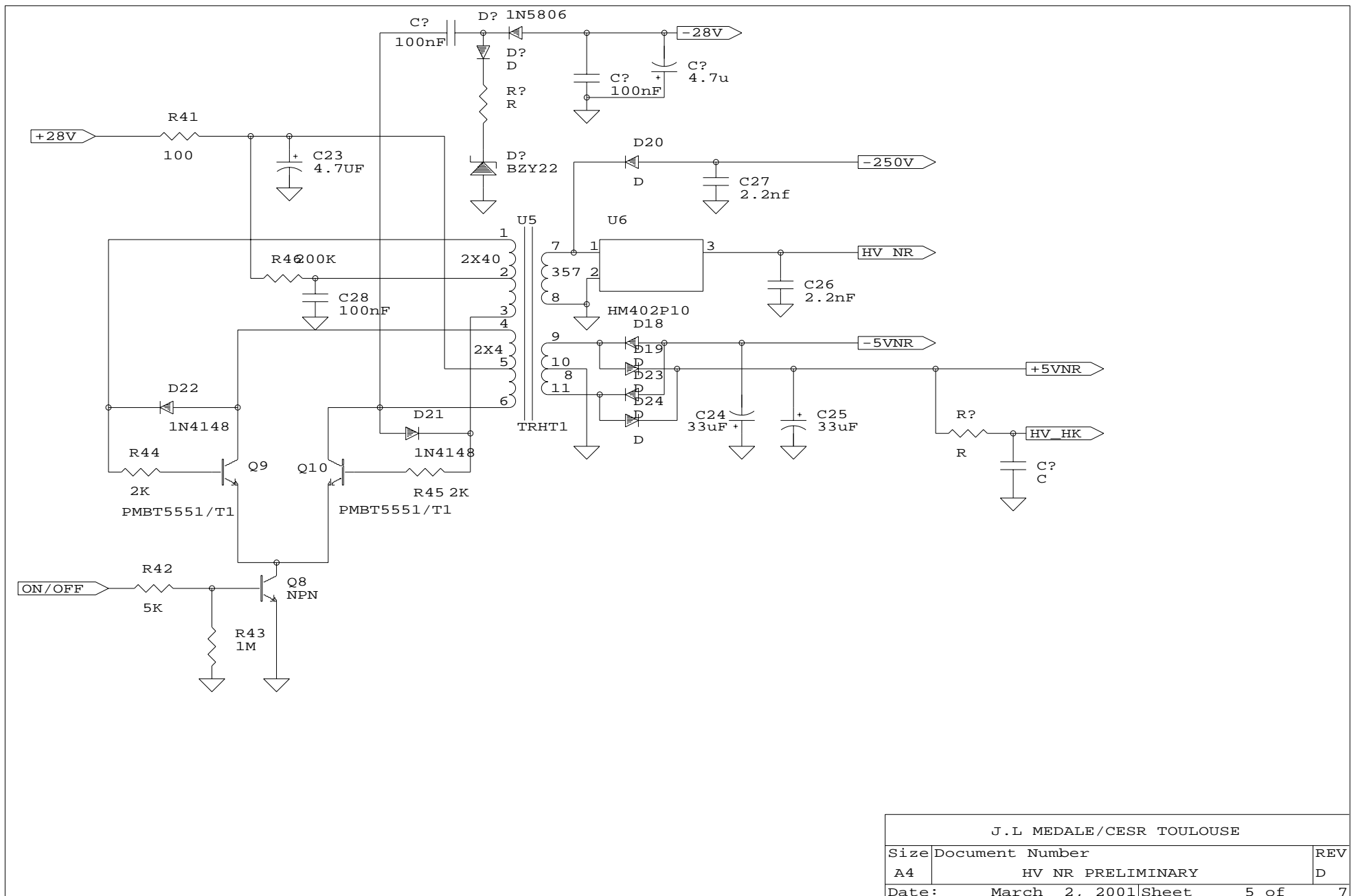
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CESR TOULOUSE / MEDALE		
Size	Document Number	REV
A4	HV DEFLECTOR1 PRELIMINARY	B
Date:	January 25, 2001	Sheet 3 of 7



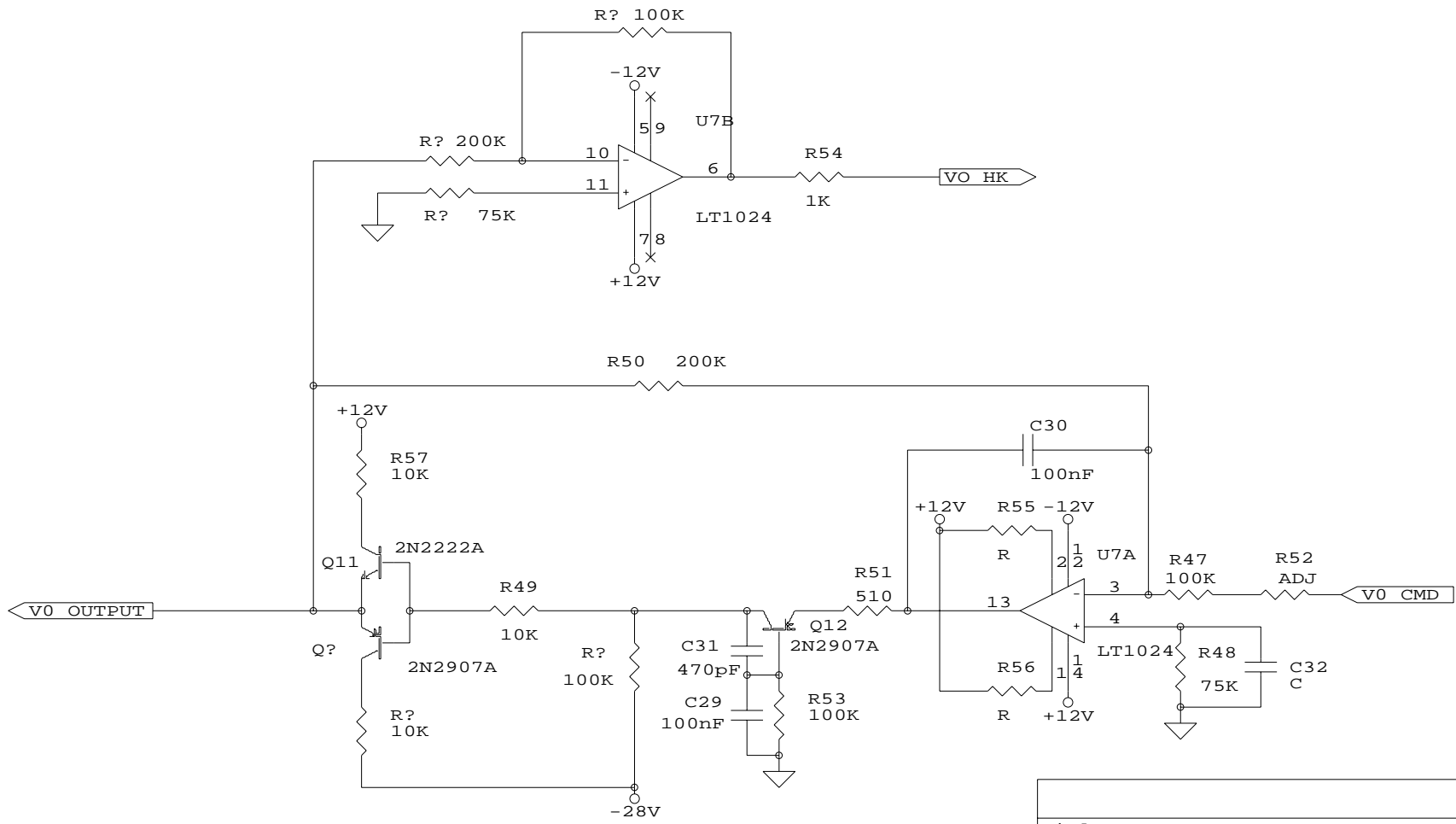
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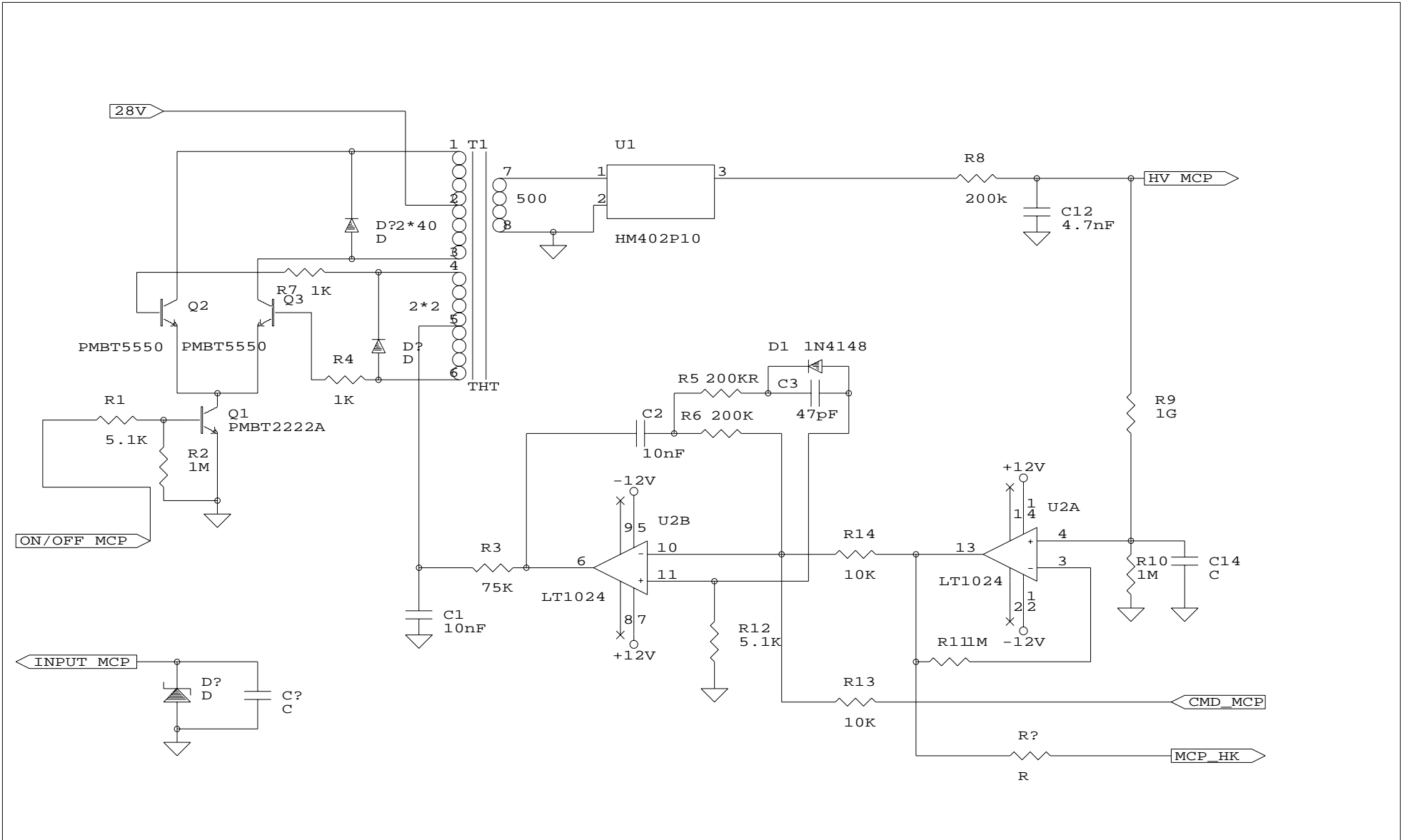
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A4	HV ANALYSER PRELIMINARY	2
Date:	January 25, 2001	Sheet 7 of 7



J.L MEDALE/CESR TOULOUSE		
Size	Document Number	REV
A4	HV NR PRELIMINARY	D
Date:	March 2, 2001	Sheet 5 of 7



Title		
CESR TOULOUSE / MEDALE		
Size	Document Number	REV
A4	V0 GENERATOR PRELIMINARY	2
Date:	January 25, 2001	Sheet 6 of 7



CESR TOULOUSE MEDALE		
Size	Document Number	REV
A4	HV MCP SWEA PROTOTYPE	5
Date:	March 2, 2001	Sheet 2 of 7

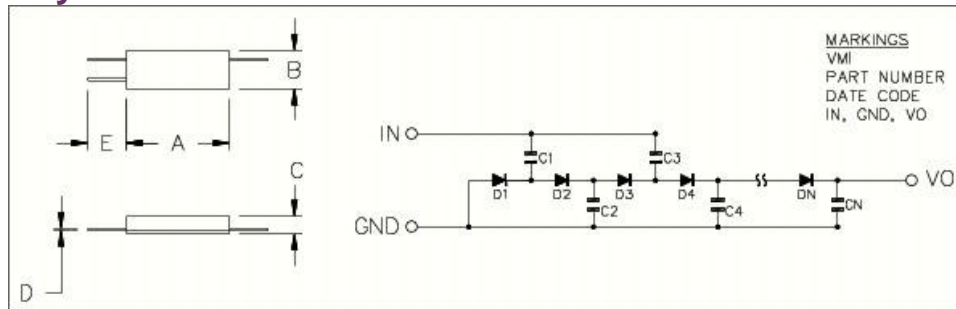


Positive Output Hybrid Multipliers

Electrical Characteristics

Part Number	Vin	Vout	Io	Frequency	# of Stages
HM202P08	560Vp-p	2000V	100 μ A	20-100kHz	8
HM202P10	560Vp-p	2000V	100 μ A	20-100kHz	10
HM402P08	900Vp-p	4000V	200 μ A	20-100kHz	8
HM402P10	900Vp-p	4000V	200 μ A	20-100kHz	10

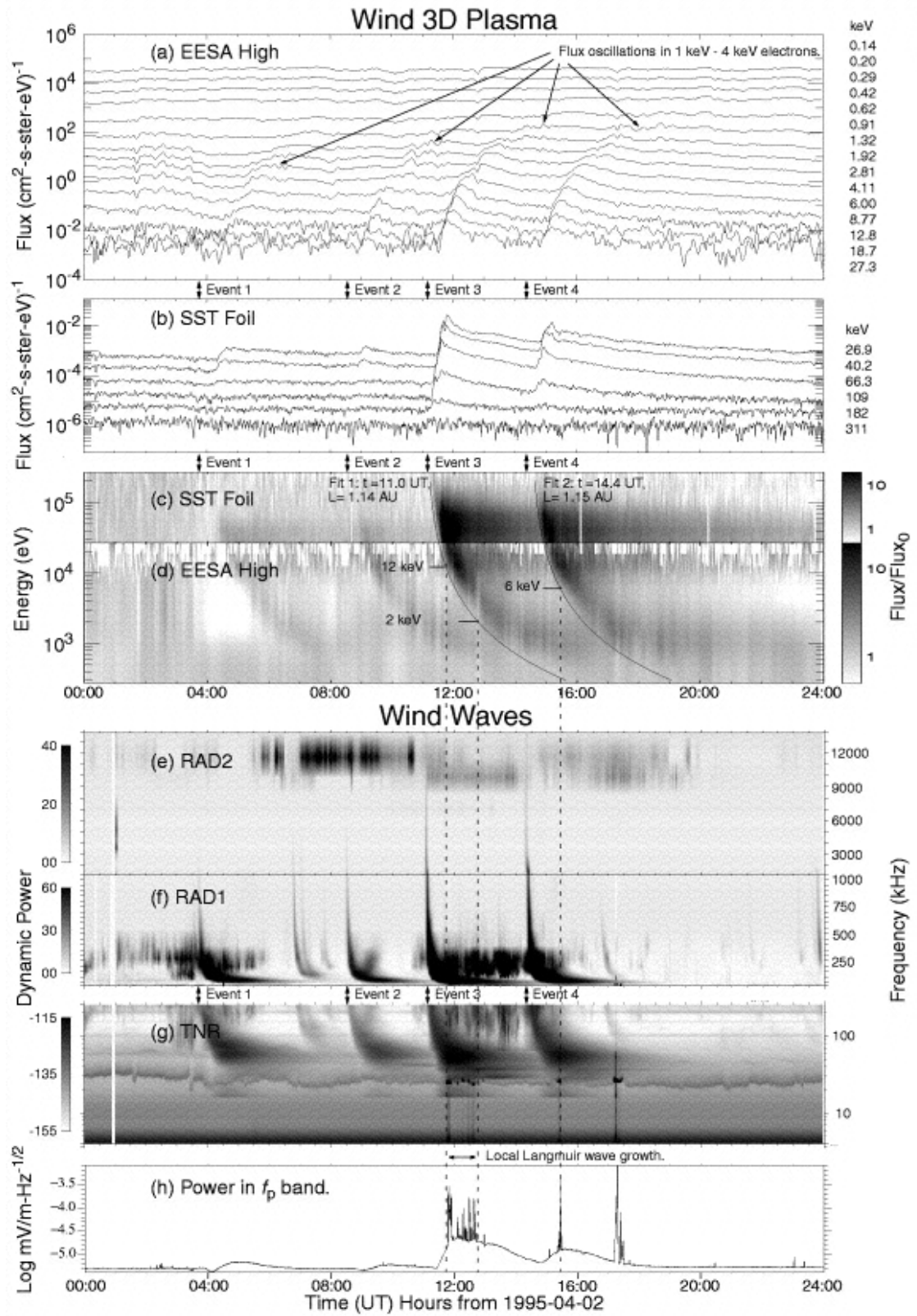
Physical Characteristics

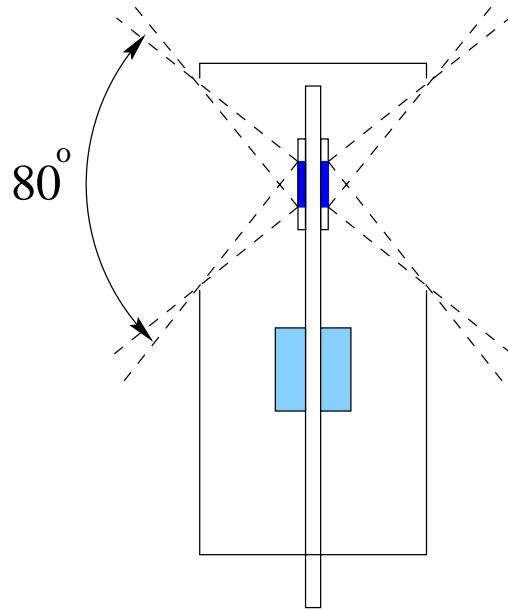
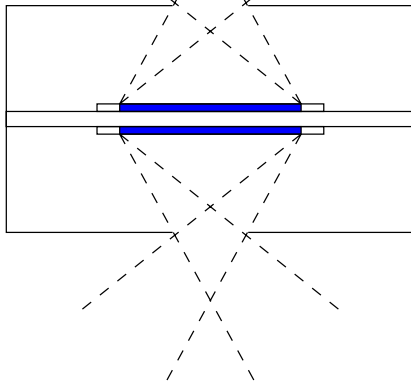
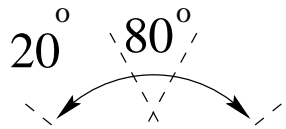
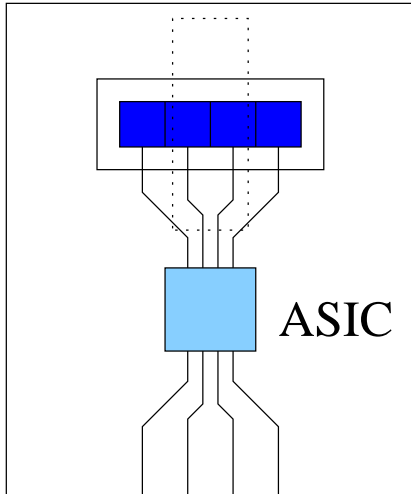


Part Number	A	B	C	D	E
HM202*	.660 in (16.8mm)	.250 in (6.3mm)	.115 in (2.9mm)	.012 in (0.3mm)	.250 in (6.3mm)
HM402*	.830 in (21.1mm)	.370 in (9.4mm)	.200 in (5.1mm)	.012 in (0.3mm)	.250 in (6.3mm)

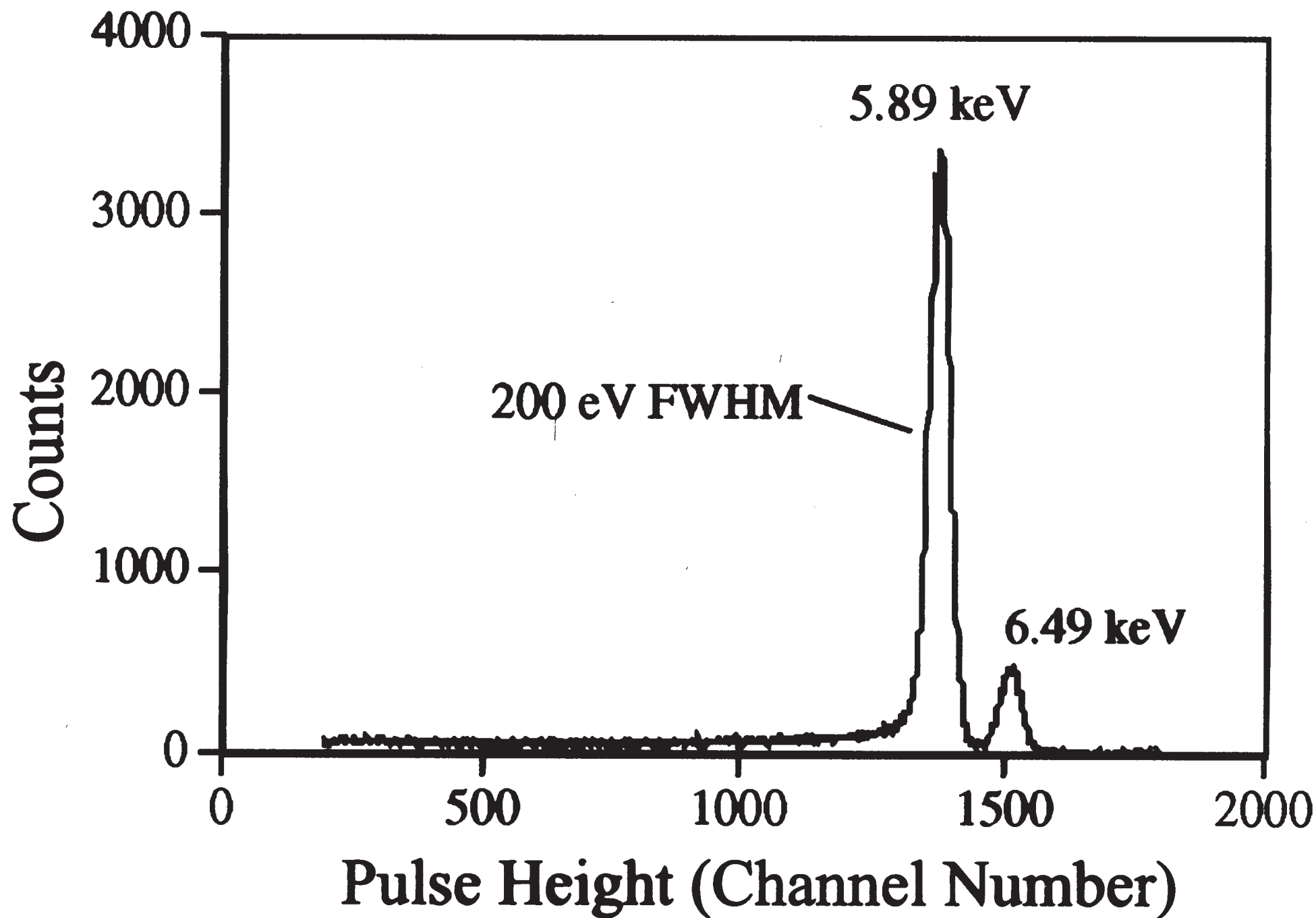
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STE Detector Design

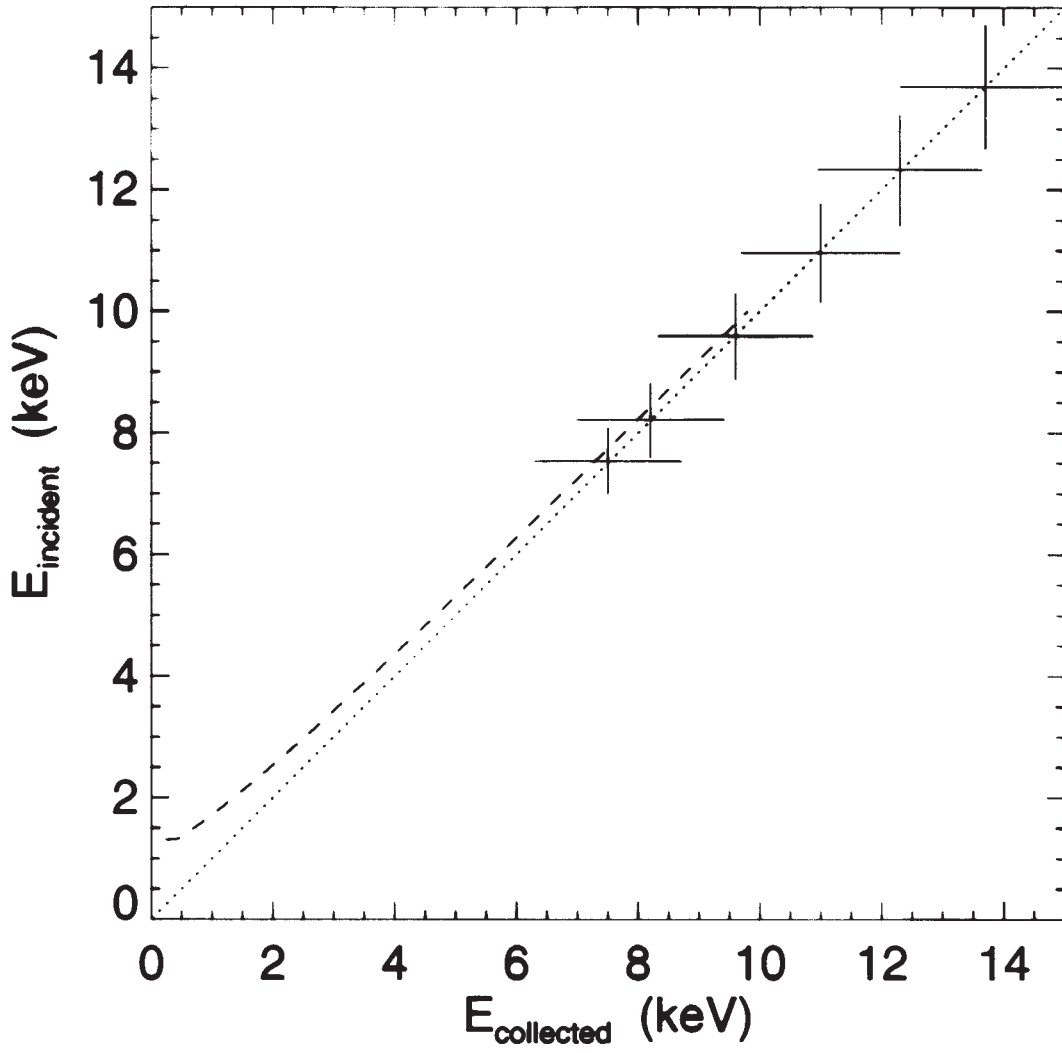




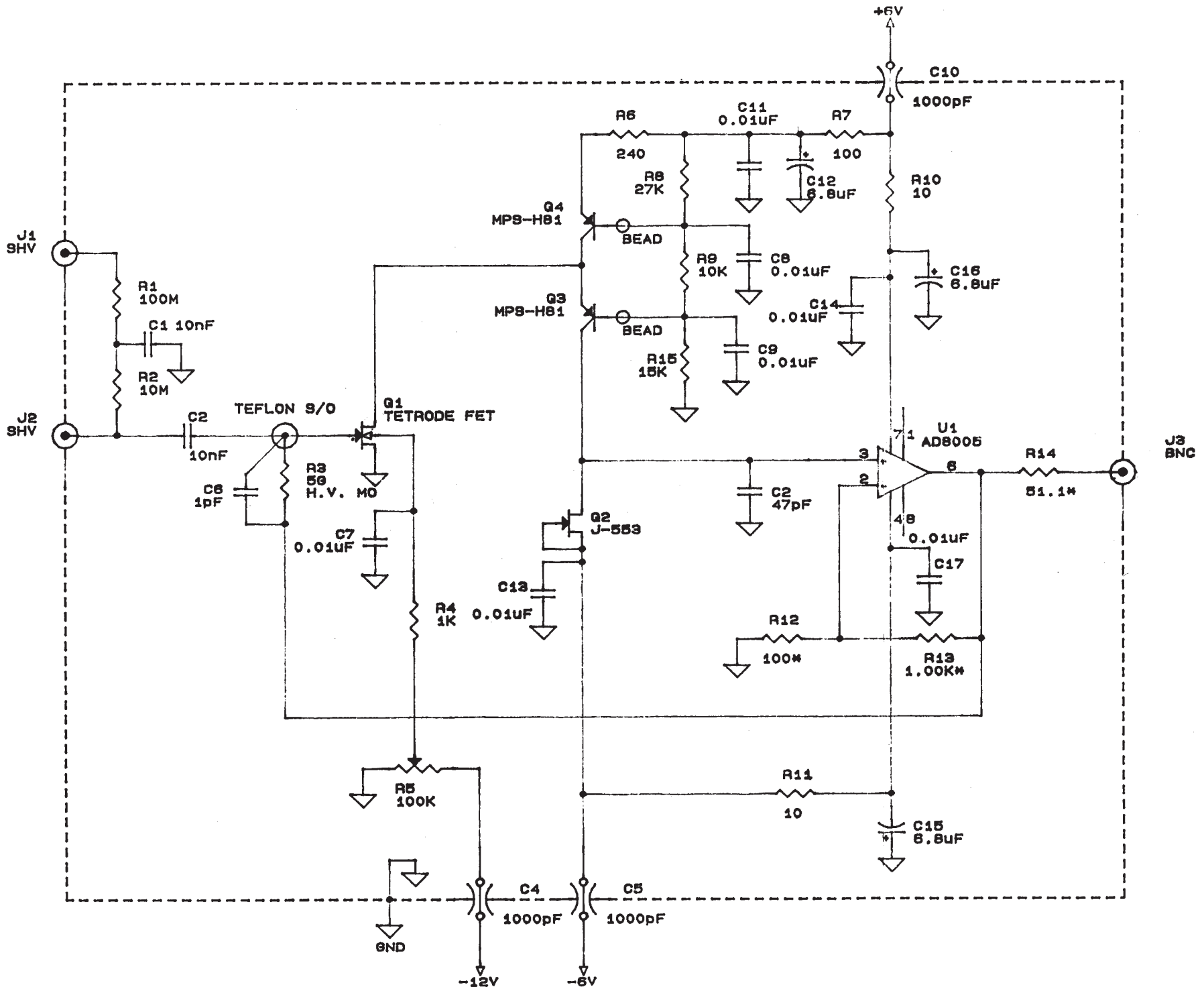
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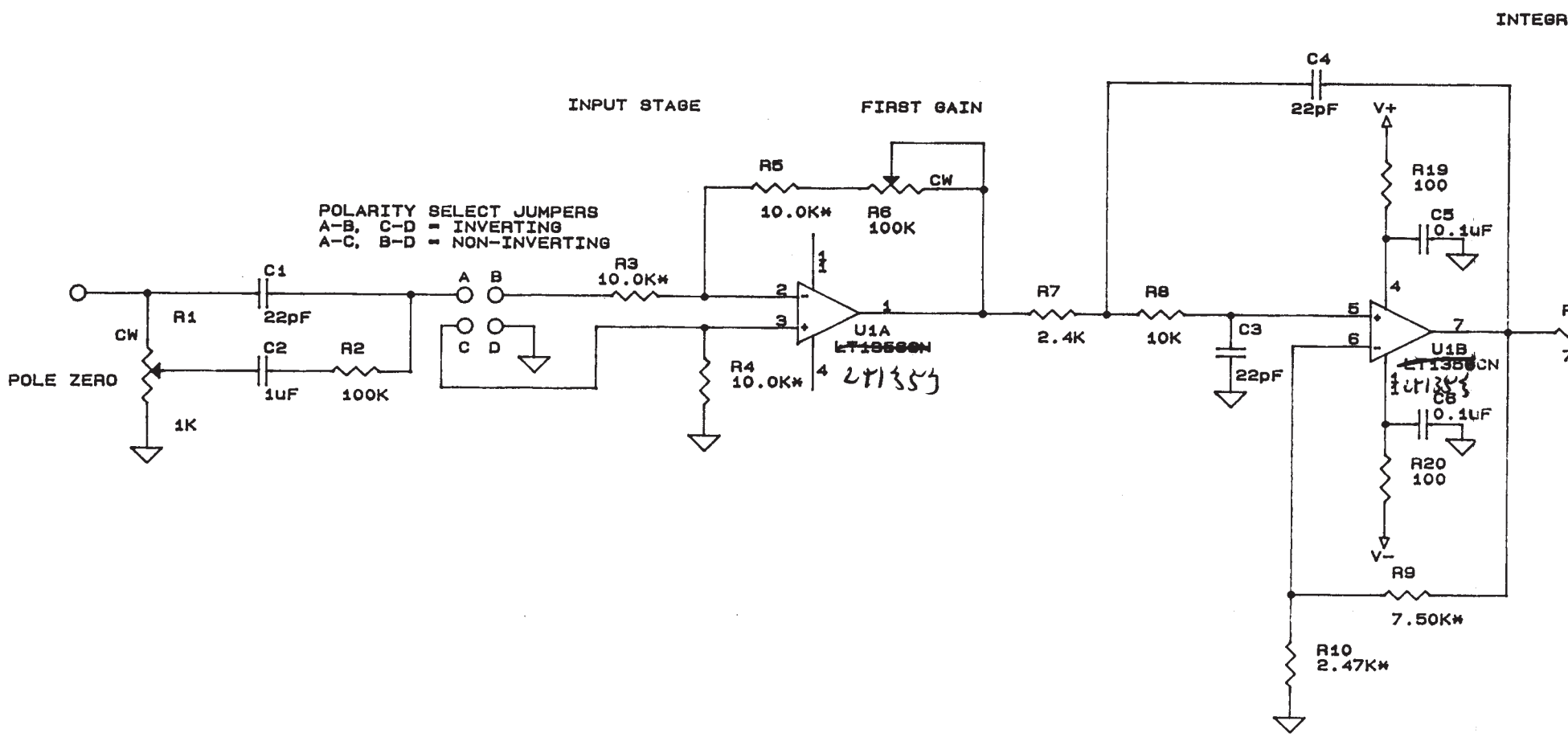


Energy Response in Silicon

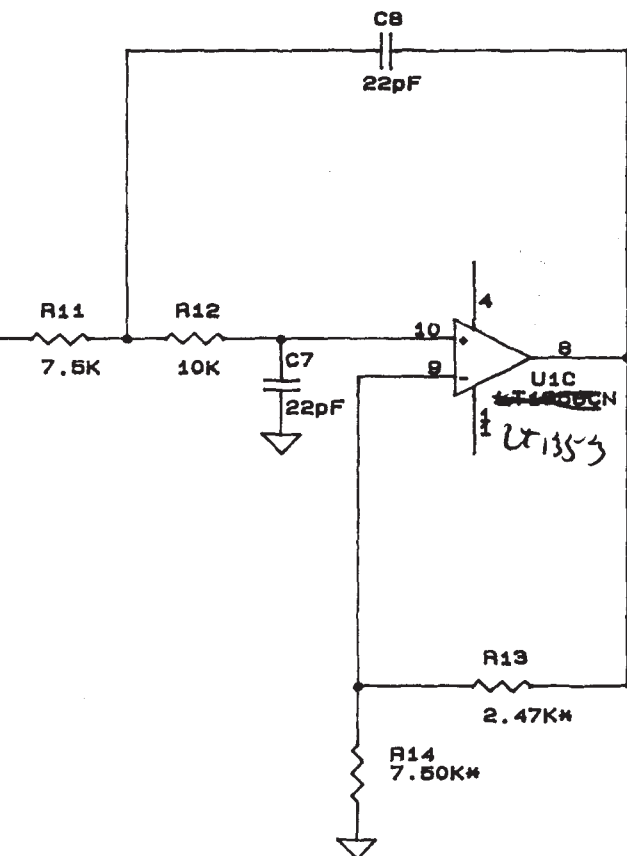


STE Front End Electronics



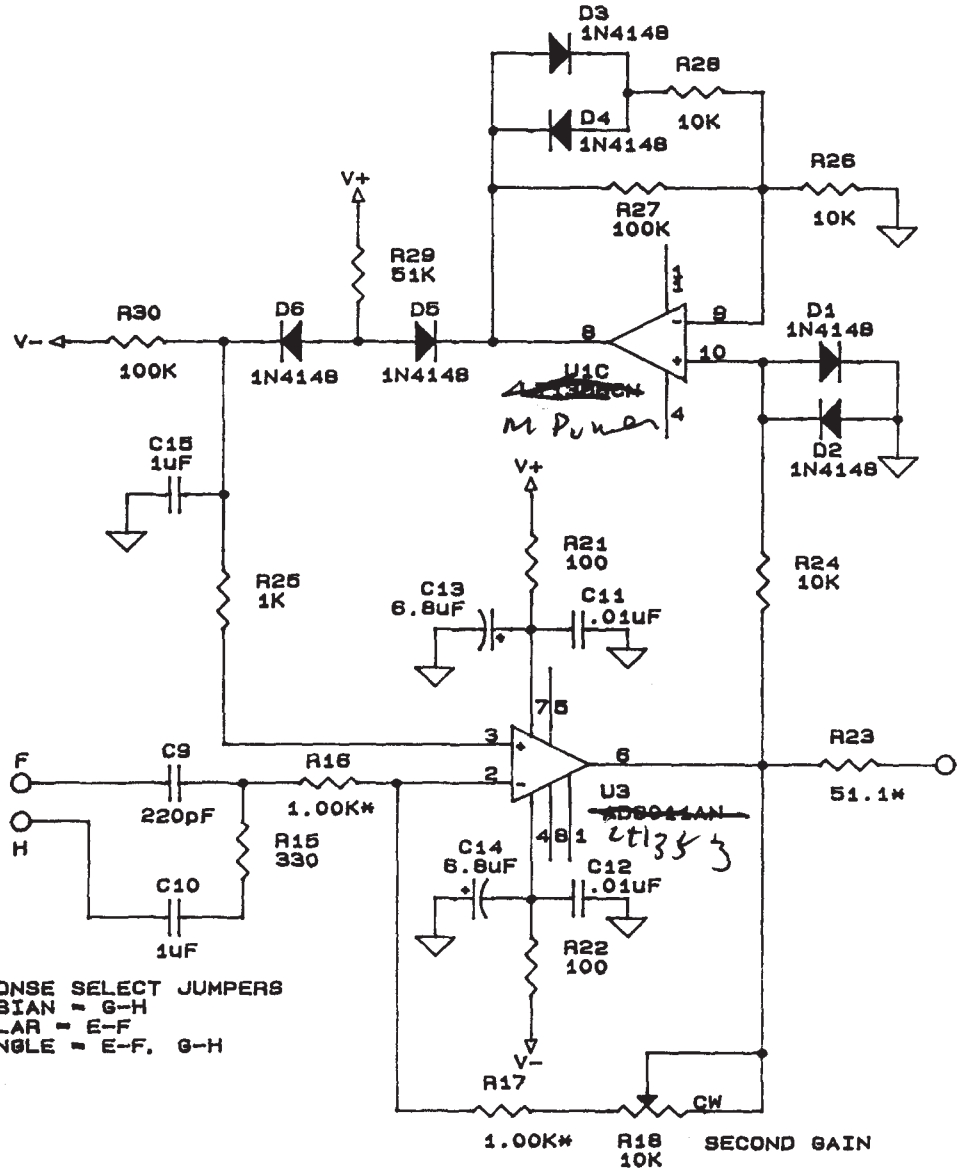


REGULATOR

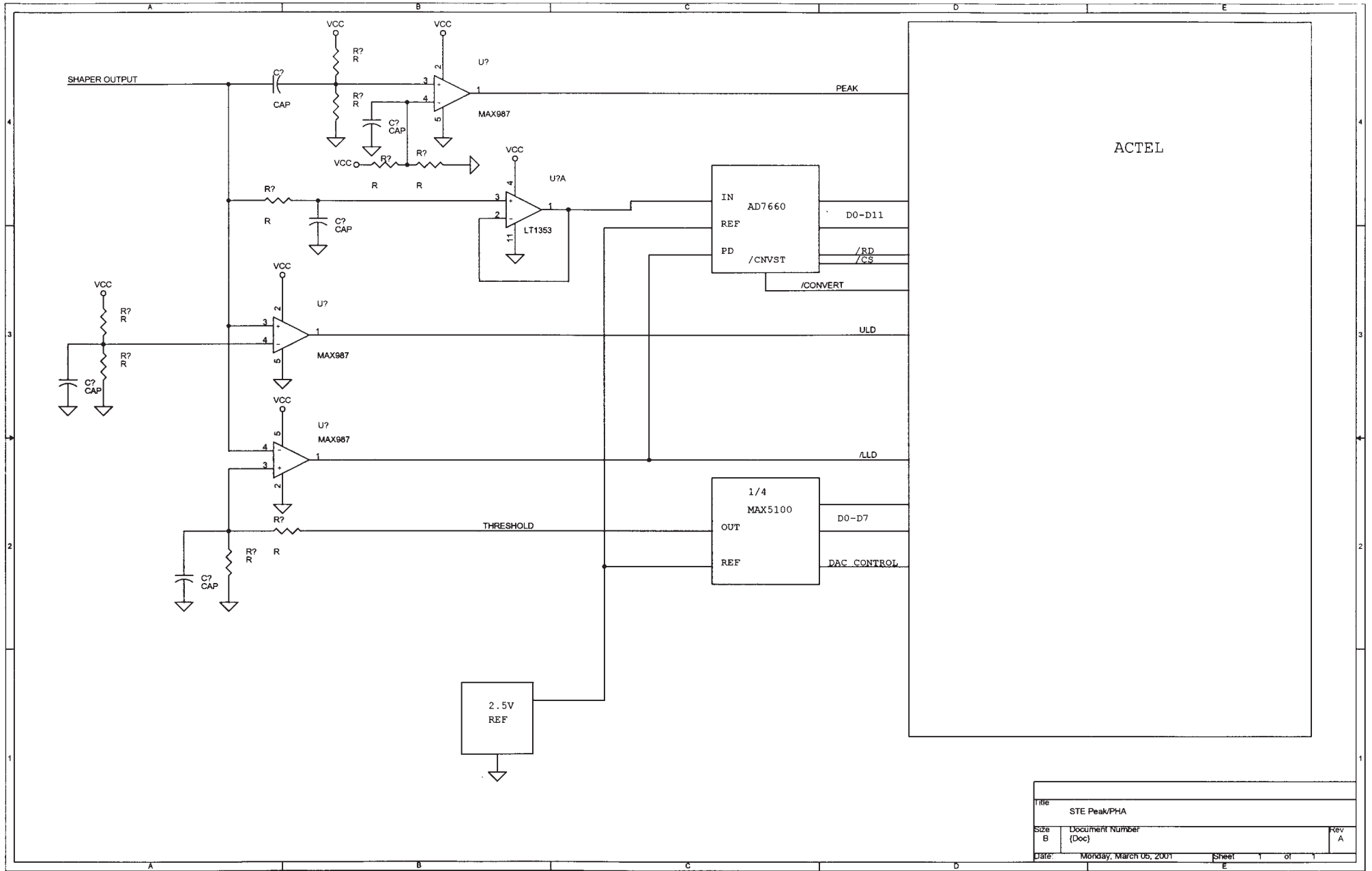


RESPONSE SELECT JUMPERS
GAUSSIAN = G-H
BIPOLAR = E-F
TRIANGLE = E-F, G-H

BASELINE RESTORER



OUTPUT STAGE



Title		
STE Peak/PHA		
Size	Document Number	Rev
B	(Doc)	A
Date:	Monday, March 05, 2001	Sheet 1 of 1
		E

SWEA/STE Interface

SWEA/STE Interface Requirements, IDPU

- **Interface between SWEA and STE instruments and the IDPU**
- **IDPU Interface:**
 - **Mode Commands to control instrument settings**
 - **No high-bandwidth requirements; instrument runs itself**
 - **Data Readback**
 - **SWEA Counters, STE Accumulator, Housekeeping**
 - **About 50kbps throughput required**
 - **Sequencer to automatically sample & read out data**
 - **Common timebase clock for synchronized, low-jitter, deterministic sampling**
 - **Common interface design with other instruments to IDPU**
 - **Common development**
 - **Common GSE**
 - **Minimize number of wires down IMPACT boom**
 - **Meet EMC requirements**
- **Implementation Described in IMPACT Serial Interface document**

SWEA/STE Interface Requirements, SWEA

- **SWEA Interface:**
 - Provide interface to the CESR-provided analyzer per the SWEA ICD
 - Voltage control for 5 analyzer voltages
 - MCP, VO, Analyzer, Deflector 1, Deflector 2
 - VO, Analyzer & Deflector Supplies must have programmable waveforms
 - 625 samples/second, 2 second period
 - Analyzer and Deflector supplies are referenced to VO in the supplies to simplify controls
 - Analyzer requires a 16-bit DAC to get sufficient accuracy (5%) over the dynamic range (3000x)
 - Deflector supply controls should be multipliers based on Analyzer control to minimize dynamic range requirements (1% of Analyzer voltage)
 - Counters for Anode 16 pulses (logic pulses)
 - 6 Voltage and one temperature housekeeping monitors
 - Test pulse generator (digital pulses), HV Enables (logic levels)
 - SWEA Cover Actuator power (switched 28V primary)

SWEA/STE Interface Requirements, STE

- **STE Interface:**
 - **8 analog chains**
 - **Charge Sensitive Amplifier inside STE**
 - **Shaper**
 - **Discriminator (programmable threshold)**
 - **ADC (200x dynamic range, 5% DNL -> 14-16 bit ADC)**
 - **Pulse height analyzer**
 - **Programmable Energy binning to 16 log-spaced energy channels**
 - **128-channel double-buffered accumulator (16E x 8 Det.)**
 - **15KHz/detector throughput**
 - **Test pulse generator to test electronics**
 - **Ramped-amplitude tail-pulse generator**
 - **Capacitively coupled into preamp inputs**
 - **When pulser active, only allow events near pulse times**
 - **Temperature housekeeping monitor**
 - **Cover Actuator power (TBR)**

SWEA/STE Interface Requirements, Misc

- **Miscellaneous Requirements**
 - **Survival heaters (thermostatically controlled)**
 - **SWEA and STE in parallel on one spacecraft circuit**
 - **SWEA heater/thermostat part of SWEA/STE Interface**
 - **Spacecraft-monitored temperature sensor (in SWEA)**
 - **Only one to minimize wires down boom; two instrument-monitored sensors when SWEA/STE is on.**
 - **Mounted in SWEA/STE Interface**
 - **Green-tag Enable Connector**
 - **Separate loops to enable:**
 - **MCP HV**
 - **Analyzer/Deflector HV**
 - **SWEA Cover**

SWEA/STE Interface Requirements, Power

- **LVPS**
 - Common design with SEP, IDPU, PLASTIC
 - Some minor differences
 - Meets EMC requirements (crystal controlled)
 - +3.3V, +5V Digital outputs
 - +/-5, +/-12V Analog supplies
 - +28V for SWEA HVPS
 - 1.3W average power
 - +/- 5% regulation, 20mV ripple
- **STE Bias Supply**
 - 200V fixed supply
 - very low current, ripple
- **These supplies to be discussed at IDPU peer review**

SWEA/STE Interface Logic

- **SWEA/STE Interface Logic implemented in an FPGA, augmented with a memory for Look-up tables (LUT) and STE accumulator**
- **Actel RT54SX32S baselined**
 - Common FPGA selected for IMPACT team
 - Rad tollerant (100krads)
 - High Rel available
 - 2880 logic modules
- **Actel specification to be developed by SSL (Curtis)**
- **Actel design to be developed/tested by Elf**
 - Same arrangement & personnel used on HESSI
- **Power is constrained (budget is 100mW for the Logic)**
 - 1MHz clock looks adequate for sequencers
 - Asynchronous and/or slow clocks to be used where sensible
 - Ripple counters will be used for SWEA accumulators
- **Attention will be given to good Actel design practices**

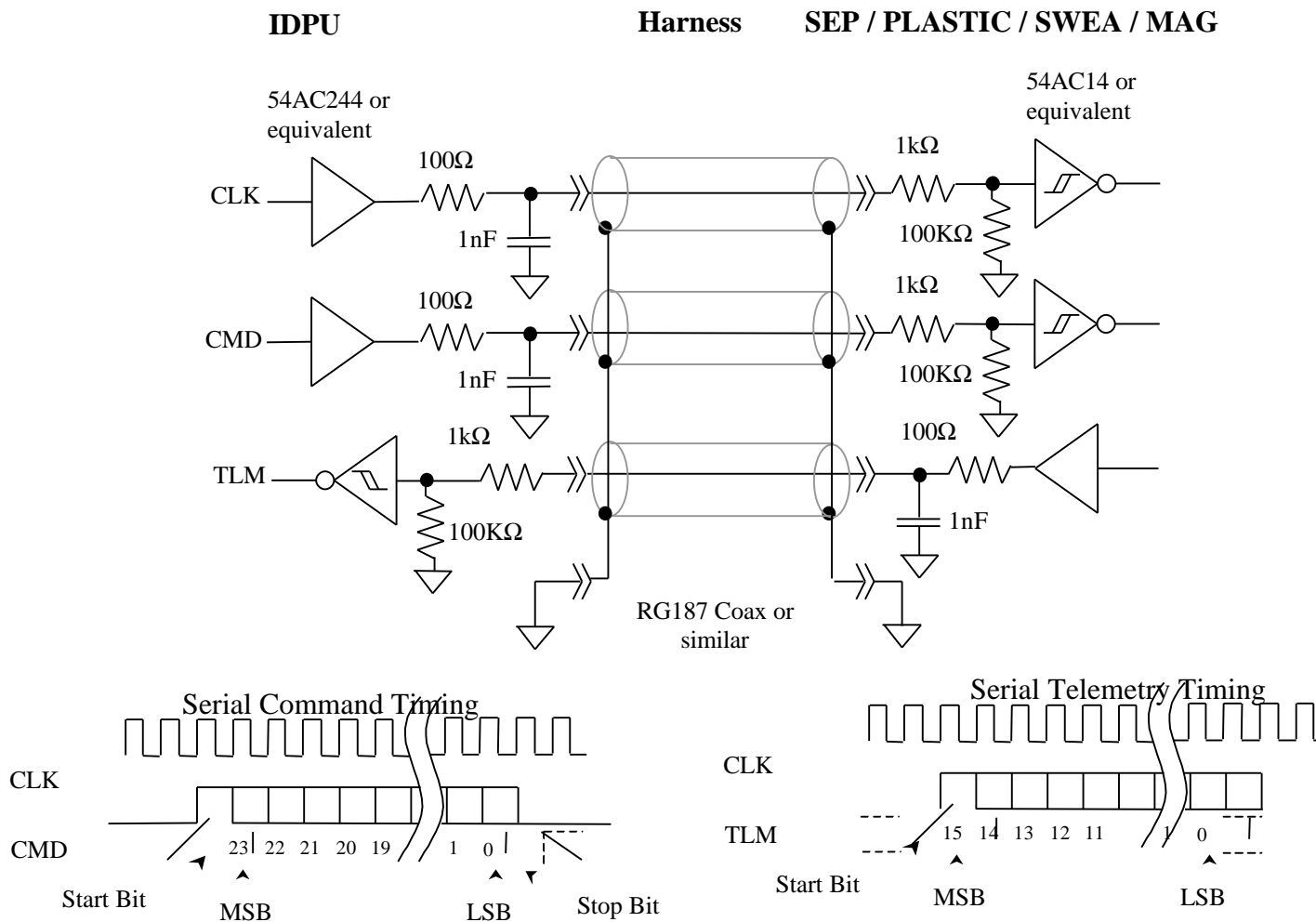
SWEA/STE Interface Memory Requirements

- The memory is used for:
 - STE Energy Look-up Table
 - 12-bit ADC output plus 3-bit detector ID results in a 4-bit energy bin number, plus the same 3-bit detector ID
 - 32k x 8 bits
 - STE Accumulator
 - 16 Energies, 8 Detectors, 16 bit accumulators, double-buffered
 - 512 x 8 bits
 - Incrementer uses up to 4 memory cycles to increment an accumulator; Read, Increment, Write 8 LSB, repeat for 8 MSB on carry out of LSB
 - SWEA DAC Waveform Look-Up Table
 - Fastest waveform update rate is deflectors, at 625Hz
 - Typically only one DAC updated per step
 - code in RAM as 8-bit ID plus 8-bit value
 - Sequencer reads out DAC settings until STOP bit in ID set
 - 2 second period; sized at 1250 samples * 4 DACs * 16 bits * 2 buffers = 20k x 8

SWEA/STE Interface Memory Requirements (Continued)

- **Total Size requirement < 64Kbytes**
 - Could reduce to 32Kx8 by using common STE LUT for all detectors
 - Will probably use common SRAM with IDPU - 512Kx8
- **Access Rate:**
 - STE Accumulation: $15,000 \text{ events/sec/det} * 8 \text{ Det} * 5 \text{ cycles/event} = 600,000 \text{ cycles/second}$ (includes LUT & Accumulate)
 - STE readout: 1MHz serial bitrate to IDPU (burst) = 125,000 cycles/second max (Note: reset accumulator following readout of full accumulator, so not bandwidth impact)
 - LUT Write: 1MHz serial bitrate from IDPU (burst) = 125,000 cycles/second max
 - SWEA LUT readout; Up to 5 DAC bytes need to be updated in one sample interval (625Hz) = 3,125 cycles/second MAX (Note: DACs are double-buffered)
 - Total bandwidth required: 853KHz
 - Using 1 RAM cycle per 1MHz clock, can allocate 8 fixed time slots at 125KHz: 5 for STE Accumulation, 1 for STE readout, 1 for LUT write, and one for SWEA LUT readout

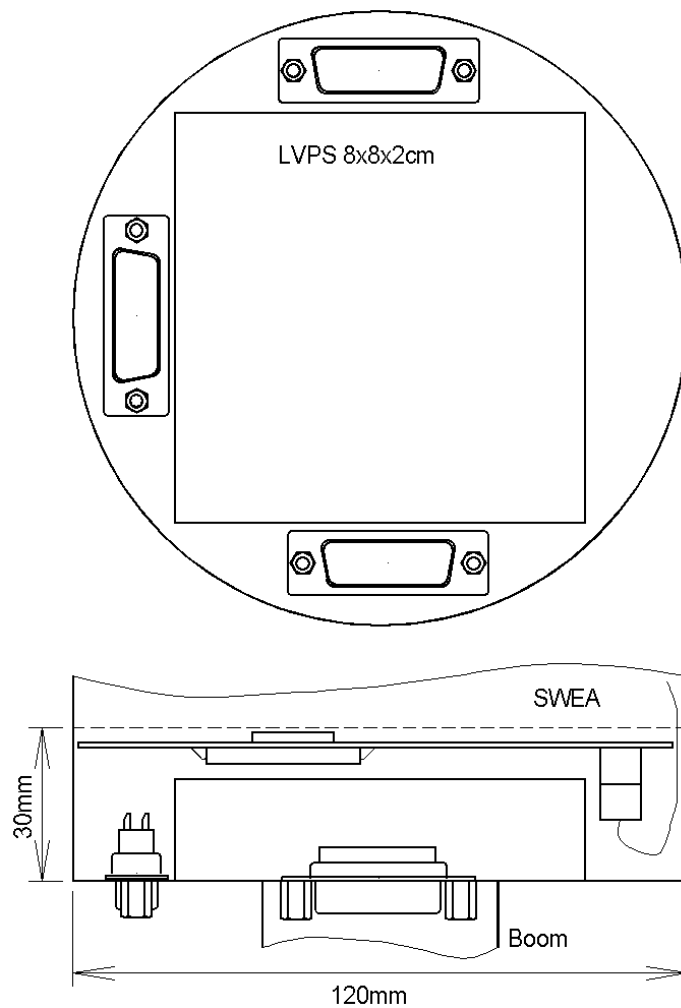
IDPU Serial Interface



IDPU Serial Interface

- **As defined by IMPACT Serial Interface document**
- **Three-wire serial digital single-ended interface**
 - **Continuous 1MHz Clock**
 - **Serial Data Out (Command)**
 - **Serial Data In (Telemetry)**
- **R-C rise time limiters to reduce EMC**
 - **OK by Manning (SWAVES)**
- **Coax or shielded wire harness**
 - **Breadboard shows good waveforms and timing with an 8m harness**
- **No handshaking; system designed to handle maximum throughput at both ends**
- **No gating; start/stop bit synchronization like RS232**
- **24 bit Commands in data out (8 bit ID, 16 bit data)**
- **Blocks of 16-bit Telemetry in**
 - **Blocks include an identifying header (5 bit ID, 10 bit block length)**
- **Synchronous 1-second time tic command**

SWEA/STE Interface Layout



SWEA/STE Interface Mechanical

- **SWEA/STE Interface is mounted in the base of SWEA**
 - UCB provides electronics mounted to the end-plate of the SWEA electronics enclosure
- **Volume: 12cm diameter cylinder 3 cm long**
 - LVPS takes 2cm, remainder fits on one PWB 12cm in diameter, 1 cm high
 - LVPS space allocation is probably too small
 - Baseline LVPS is 10x10x2 cm, plus we need to add Bias supply
 - Space is constrained by SWEA and STE FOV, and by undeployed boom length
 - Volume exists within these constraints, but will make a non-symmetric shape (TBR)



Telescoping Boom Mechanical

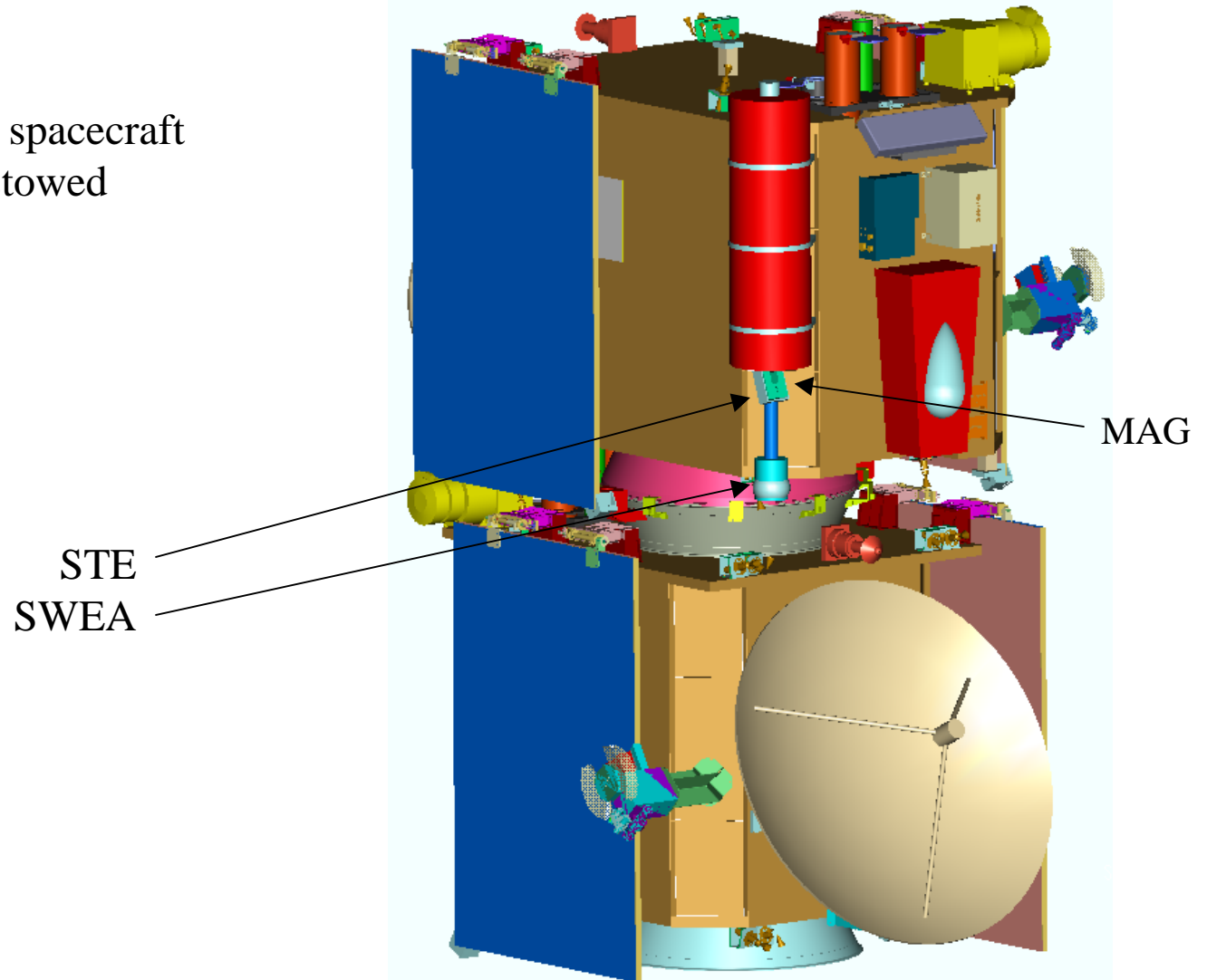
6 March 2001

Robert Ullrich

Stereo / Impact



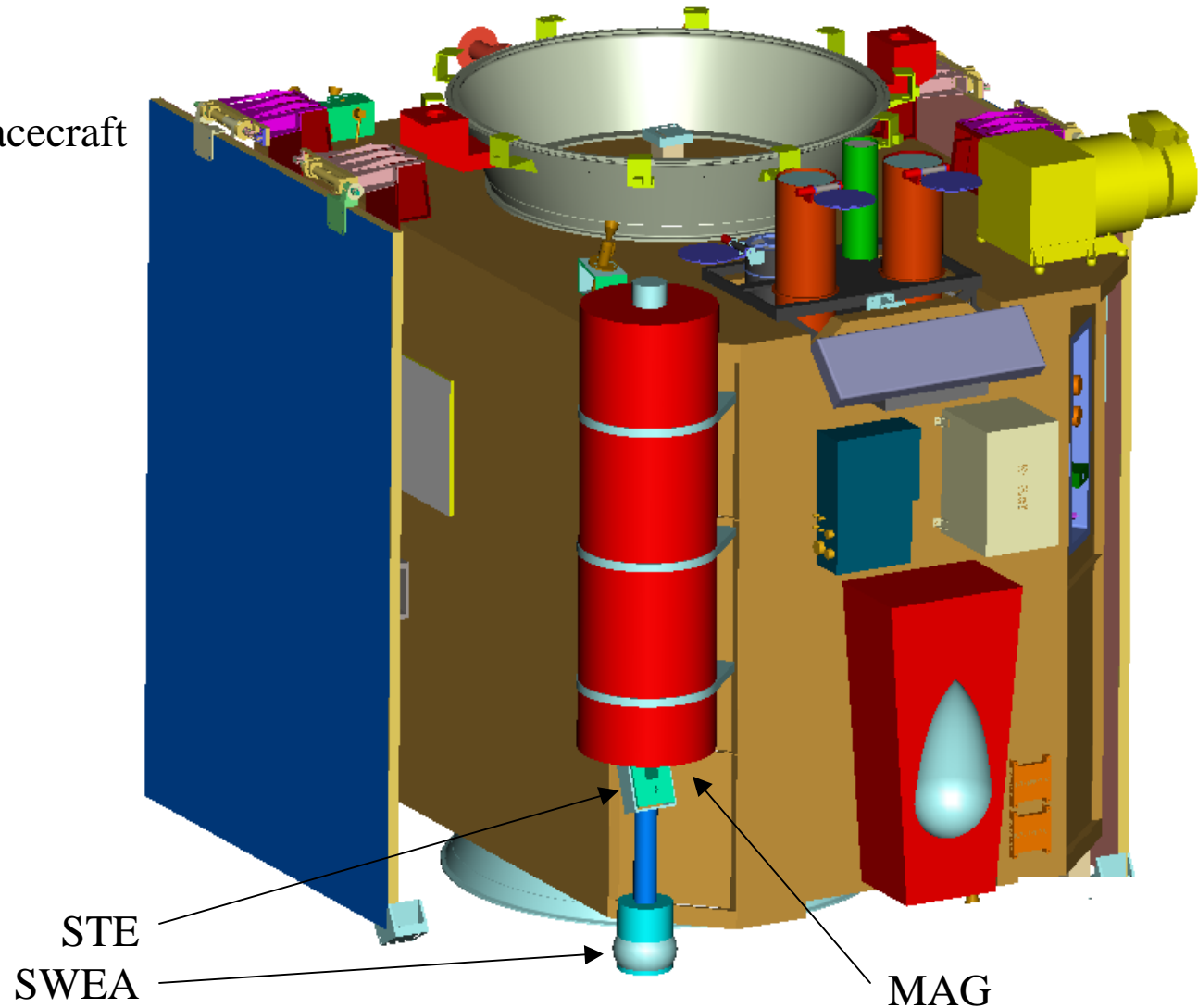
Side view of stacked spacecraft with Impact Boom, stowed configuration.



Stereo / Impact



Side view of lower spacecraft with Impact Boom, stowed configuration.



Stereo / Impact

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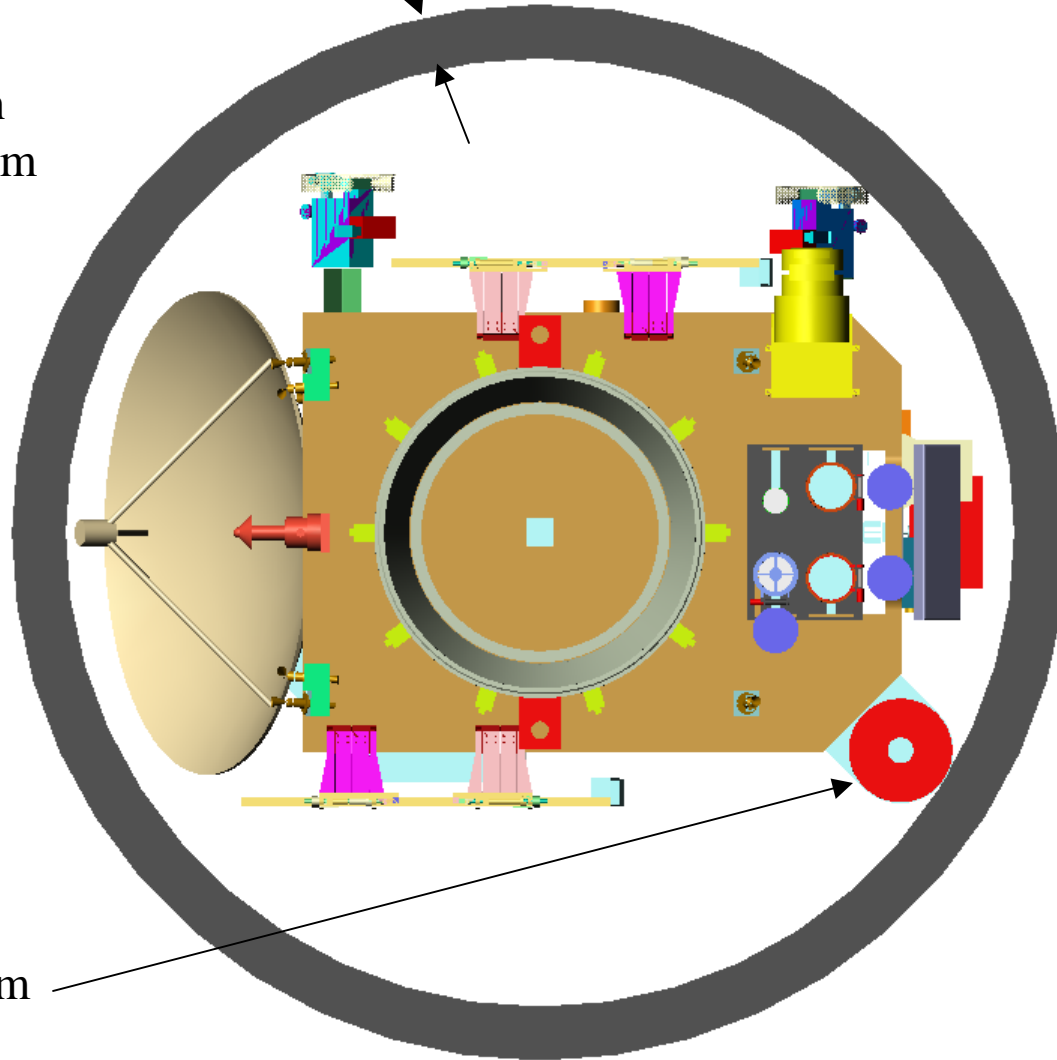
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Dynamic envelope

Bottom view of spacecraft in fairing, showing Impact Boom configuration and location



Impact Boom

Artwork courtesy of APL/JHU, S. Layman

Stereo / Impact

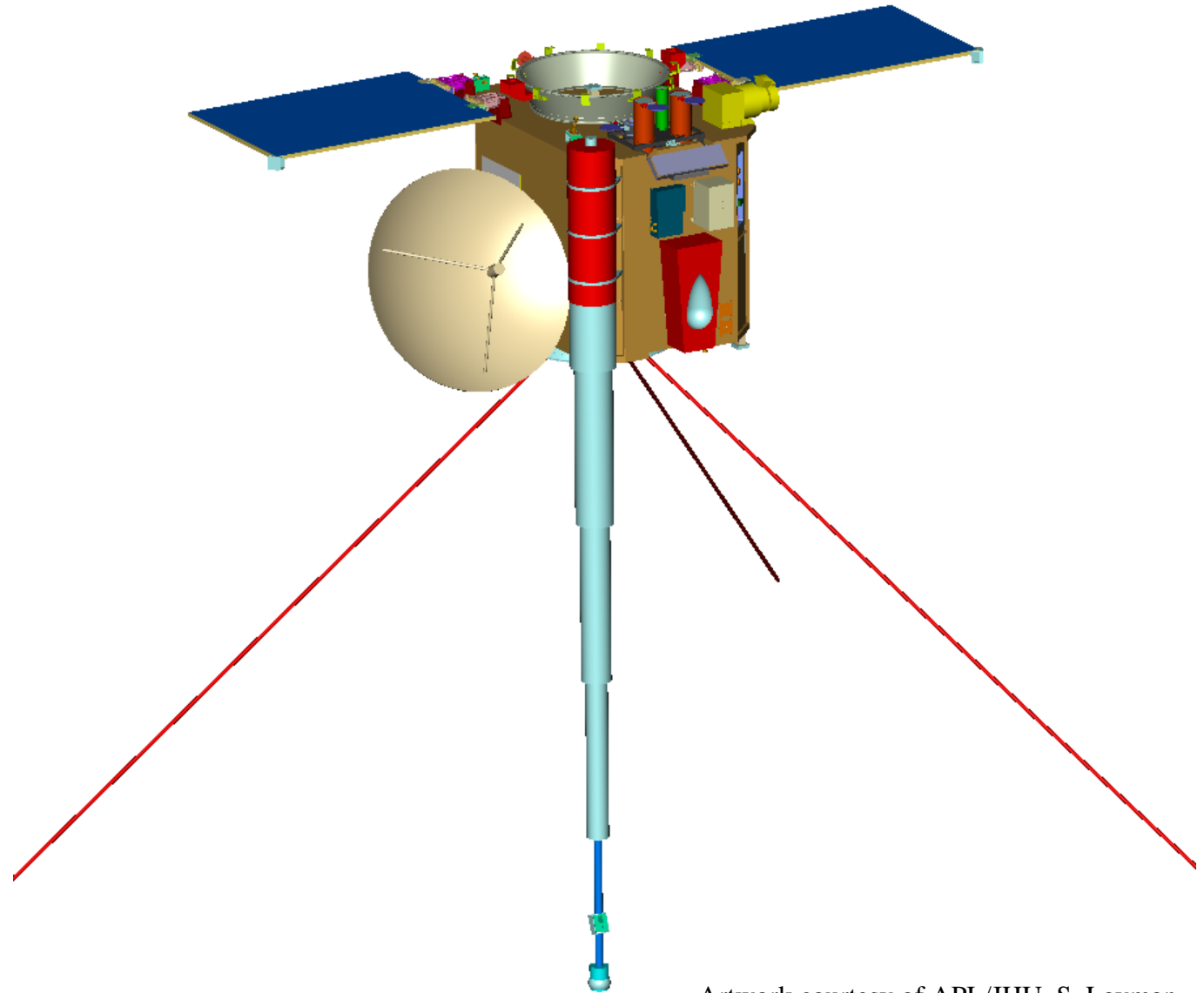
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View of spacecraft
with Impact Boom
deployed.



Artwork courtesy of APL/JHU, S. Layman



Subsystem Breakout

Carbon Fiber (graphite) / Epoxy Tube Assembly

Deployment Stacer Assembly

Release Mechanism

Instrument Mounts

Harness / Spool / Bobbin

Interface to S/C

Miscellaneous

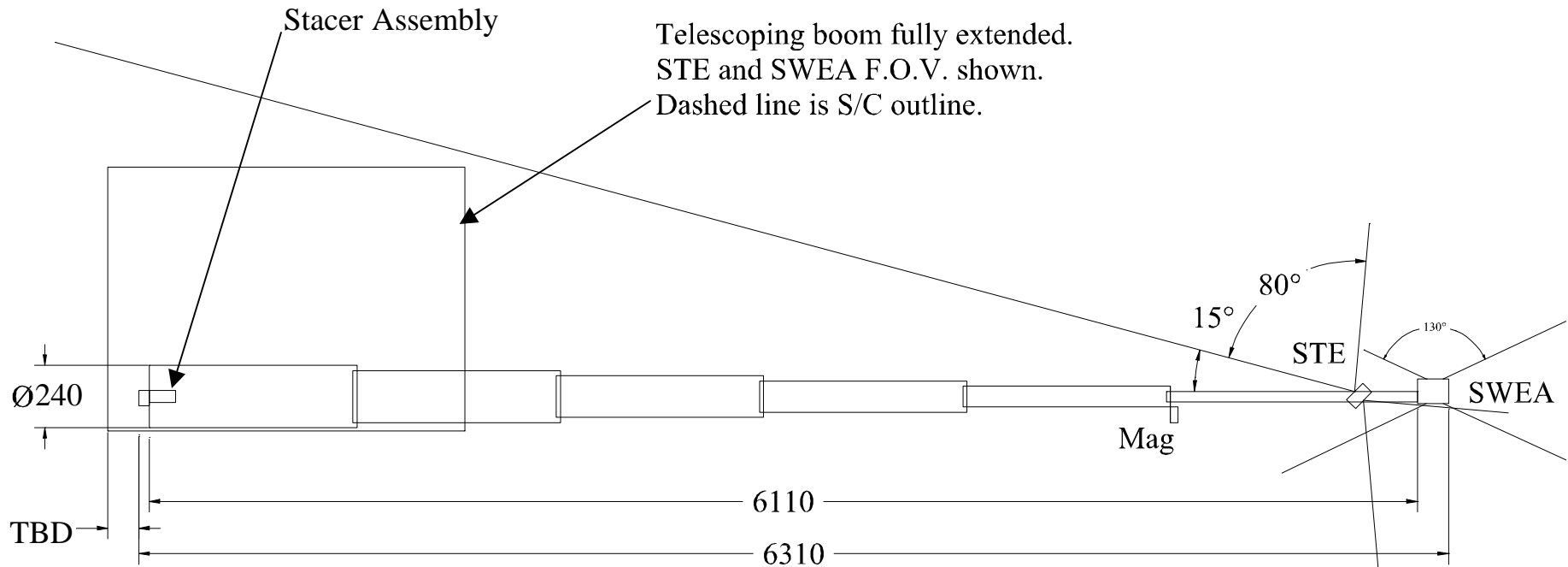
Stereo / Impact Gr/E Tube

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Gr/E Tube Construction:

5 layers of 0.12 mm (5 mil) pre-preg cloth
Inner, middle & outer: 0-90 degree lay up
Sandwiched layers: 45 degree orientation
Overall thickness of tube: ~ .75 mm.

Fabrication Process:

Aluminum internal mandrel
Precut shapes, laid on to form
Vacuum bag with perforated release, bleeder cloth
Bake @ 177 deg. C until done :>)
Bead blast outer surface to ensure conductivity
Clean with alcohol

Assembly Process:

Pin & socket rings, instrument mounts, guide rails Hysol 9309 NA 2 part epoxy
bonded to tubes
Positioning jigs
Room temp cure
Where required: conductive silver epoxy or aluminum tape

Stereo / Impact Gr/E Tube

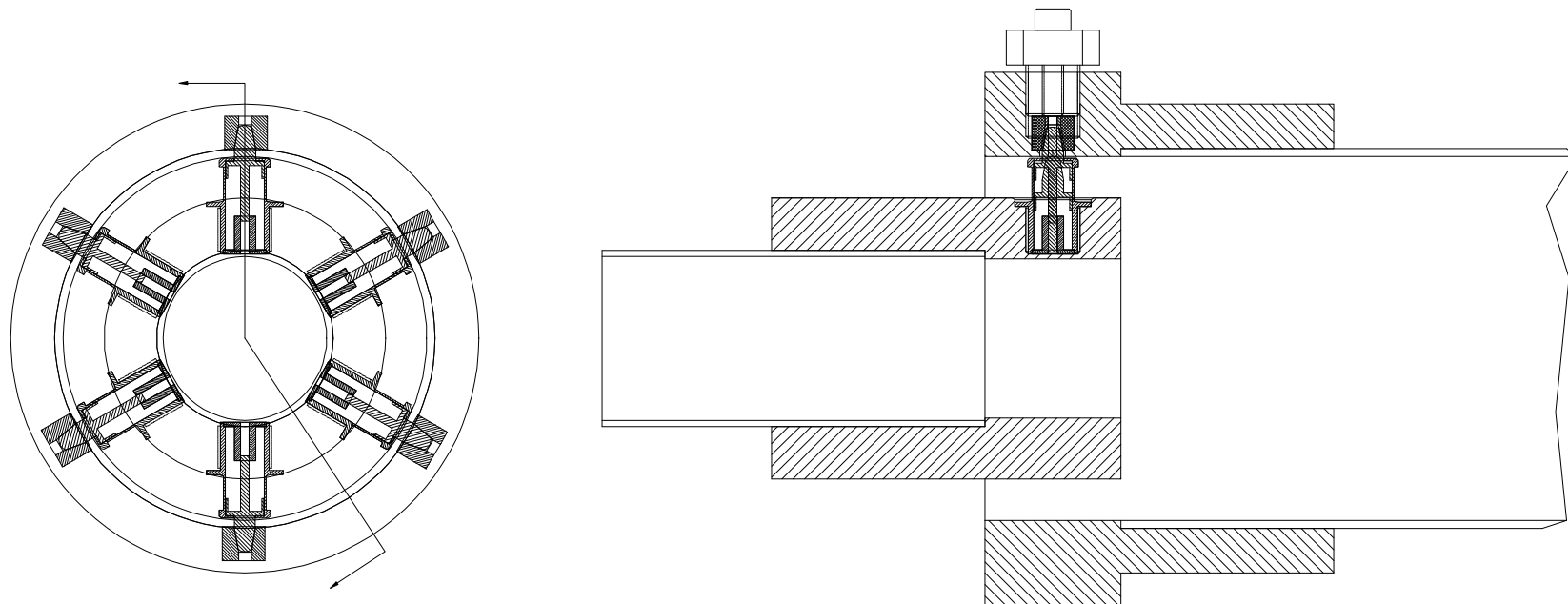
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Locking Pin Technology Demonstrator: Section View



Stereo / Impact Gr/E Tube

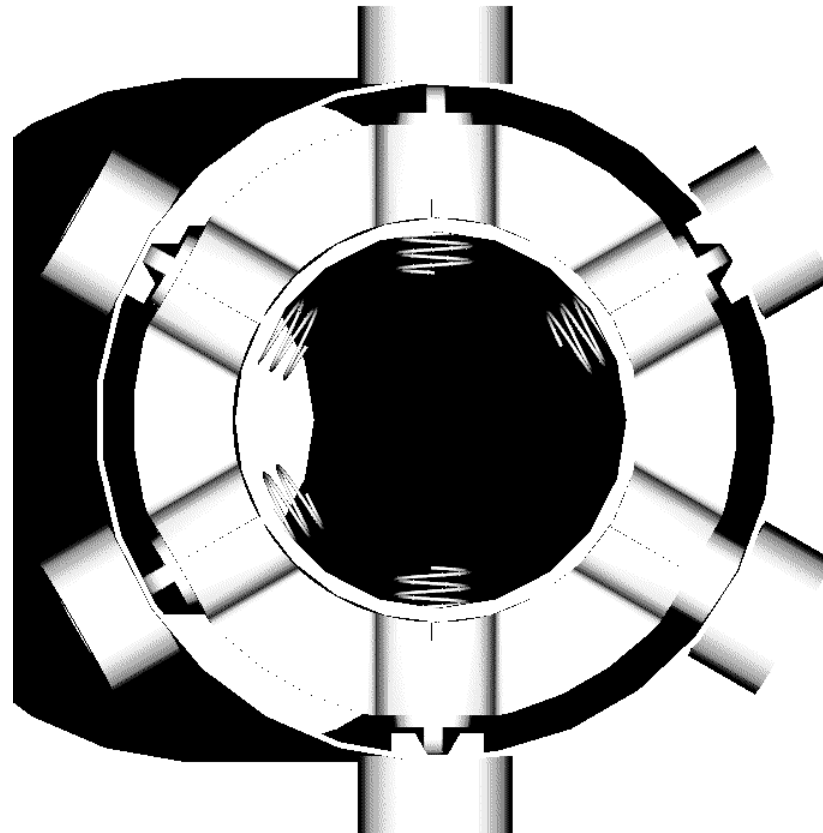
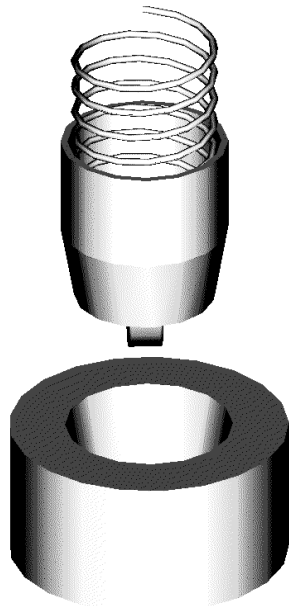
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Locking pin and socket assembly:



Current design includes roller in tip of pin, to minimize particles and friction during deployment. Roller is guided by rails to preserve alignment with socket.

Stereo / Impact Stacer Ass'y

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The deployment force is provided by a helically wound, flat strip spring called a Stacer. The Stacer design is based on the Polar Axial boom.

Deployed length is ~4m, material is Elgiloy (a stainless steel that Mario has said is OK)

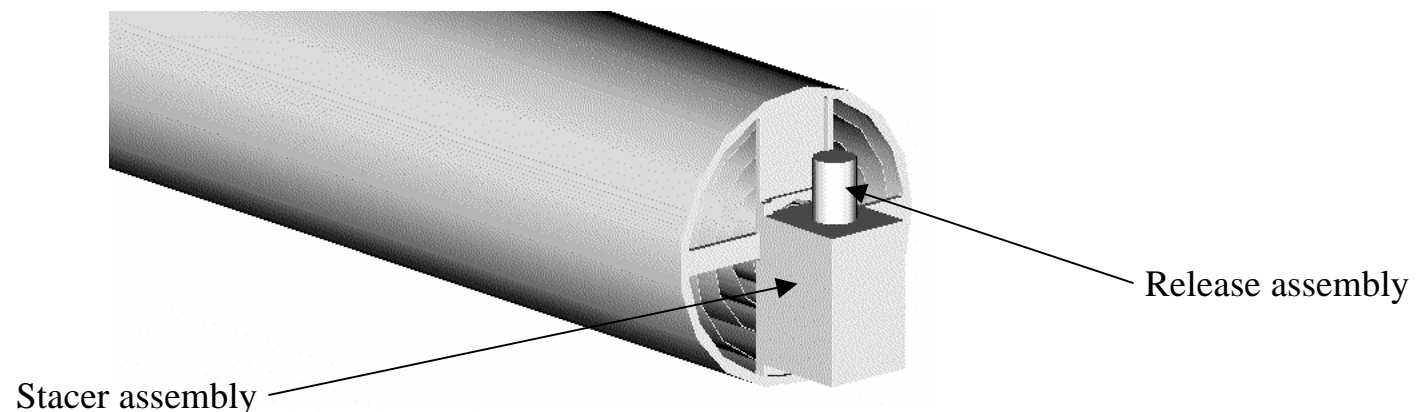
The assembly fits inside the inner tube, and is connected to it via a 'pushrod'.

The assembly mounts to the bottom end of the boom, and includes the cable storage and release mechanism.

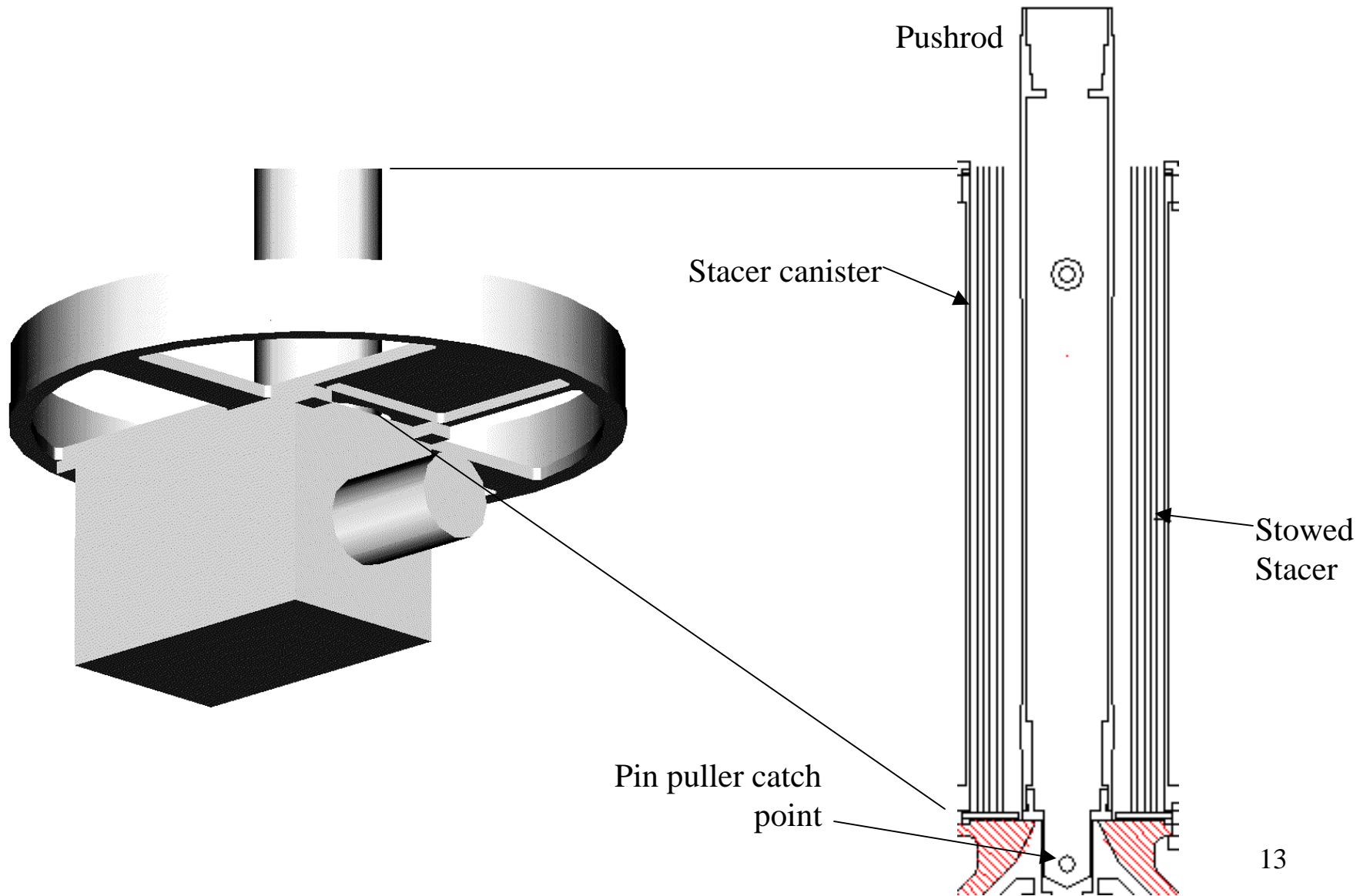
To ensure initial motion, a deploy assist device consisting of springs pushing directly onto each tube end is used.

For launch, the tubes are retracted and held in place by guides on the magnetometer bracket, and on the Stacer mounting bracket. The assembly is released by the retraction of a pin, allowing the springs to expand.

The Stacer pushes the tubes out, and the harness is fed up through the center of the Stacer / tube(s). At the end of stroke, the pins seat in their sockets, and lock the boom out.



Stereo / Impact Stacer Ass'y



Stereo / Impact Release Mechanism

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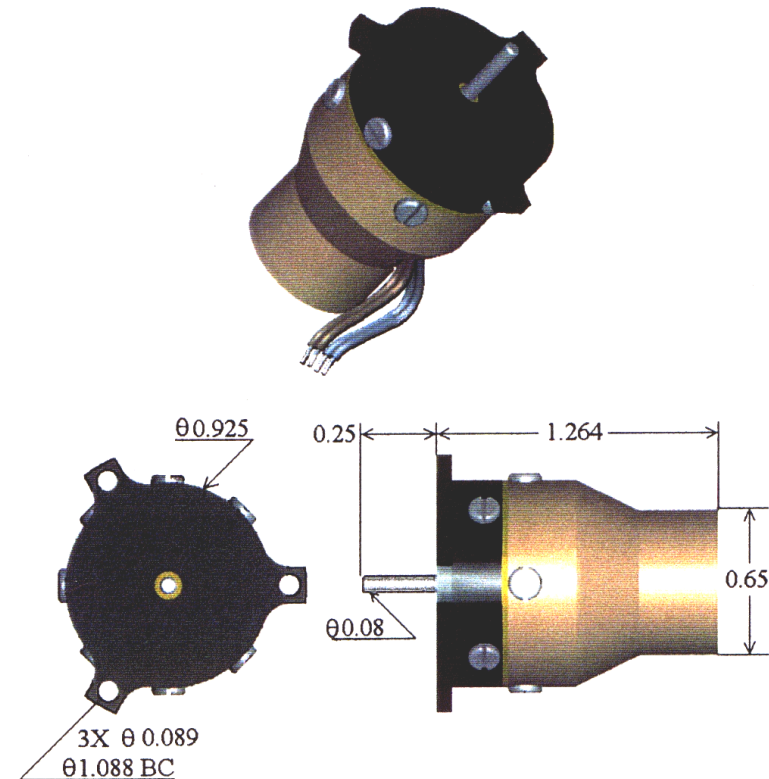
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The Model P5-405-6RS is the latest addition to the P5 Pinpuller product line. It was specially designed for the Jet Propulsion Laboratory to be used aboard the Mars 2001 spacecraft. This embodiment incorporates redundant SMA (Shape Memory Alloy) triggers with integrated shut off switches, a convenient 3 ear mounting flange, and optional enclosure (as shown). As with all TiNi Pinpullers the P5-405-6RS uses the same ball-lock trigger mechanism developed under TiNi patent # 5,771,742 issued in June of 1998. Reset is achieved by manual re-extension of the pin via two access holes at the base of the pinpuller.

* Custom configurations as to pull force, retraction stroke, and mounting interface are readily attainable.



Stereo / Impact Release Mechanism

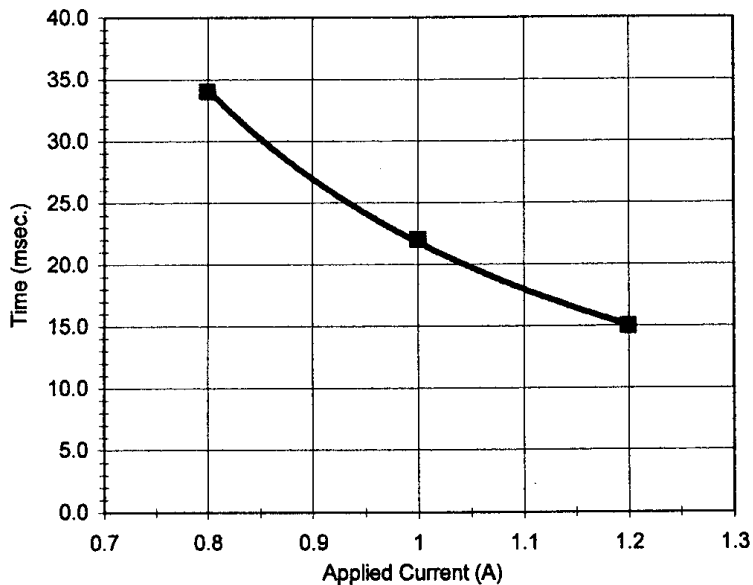
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Function Time (@ 20 °C)



Specifications

Pull Force	22.3 N	(5 lb-f)
Pull Stroke (minimum)	6.35 mm	(0.25 in)
Power Consumption	6 Watts @ 1 Amp	
Operational Current	0.5 to 1.5 Amp	
Actuator Resistance	6.0 ohms	
Life	> 100 cycles	
Minimum Operating Temp.	<-50 °C	(<-58 °F)
Maximum Operating Temp.	+70 °C	(+158 °F)
Mass	30 gm	(1.0 oz)

Features:

Reusable
Redundant SMA Trigger
Integrated Shut-Off Switches

Stereo / Impact Instr. Mnts.

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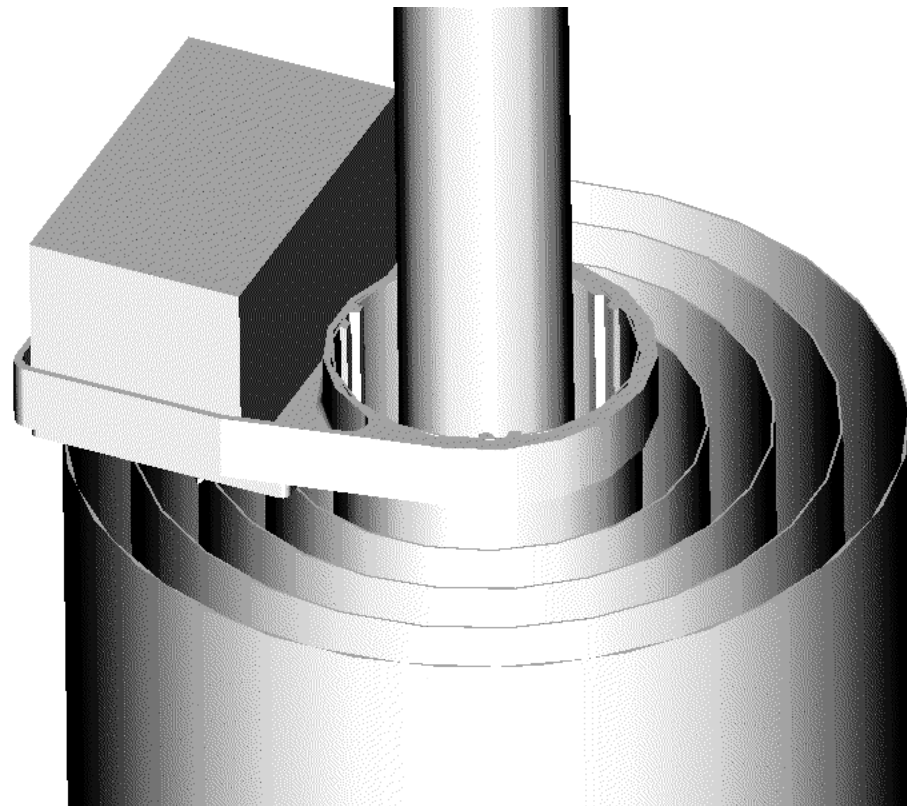
Magnetometer Mount

Fabricated from PEEK, Gr/E

Epoxy bonded to 88mm tube

Incorporates tube centering
feature (for launch)

No added sunshade (delta from
Phase A)



Stereo / Impact Instr. Mnts.

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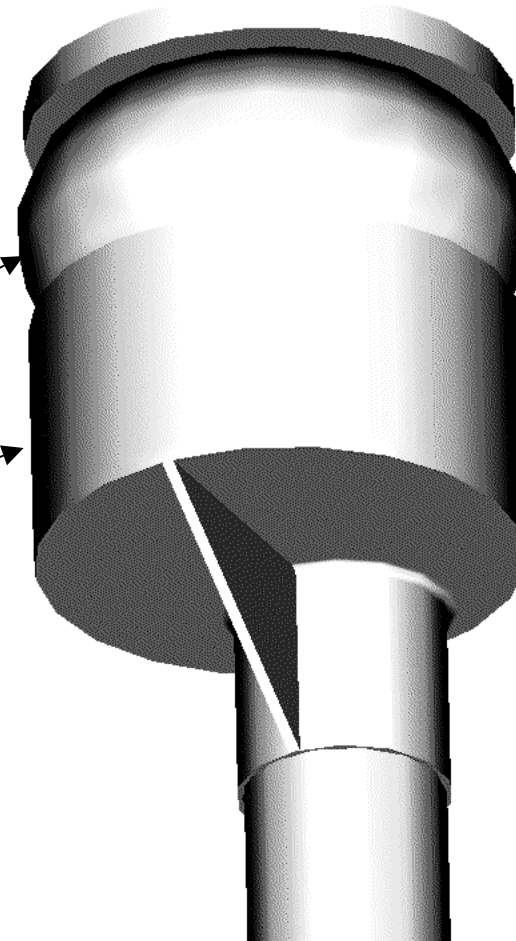
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SWEA Mount

Fab'ed from PEEK, epoxy bonded
Thermally isolated from Gr/E tube

SWEA Grid

SWEA + LVPS



Stereo / Impact Instr. Mnts.

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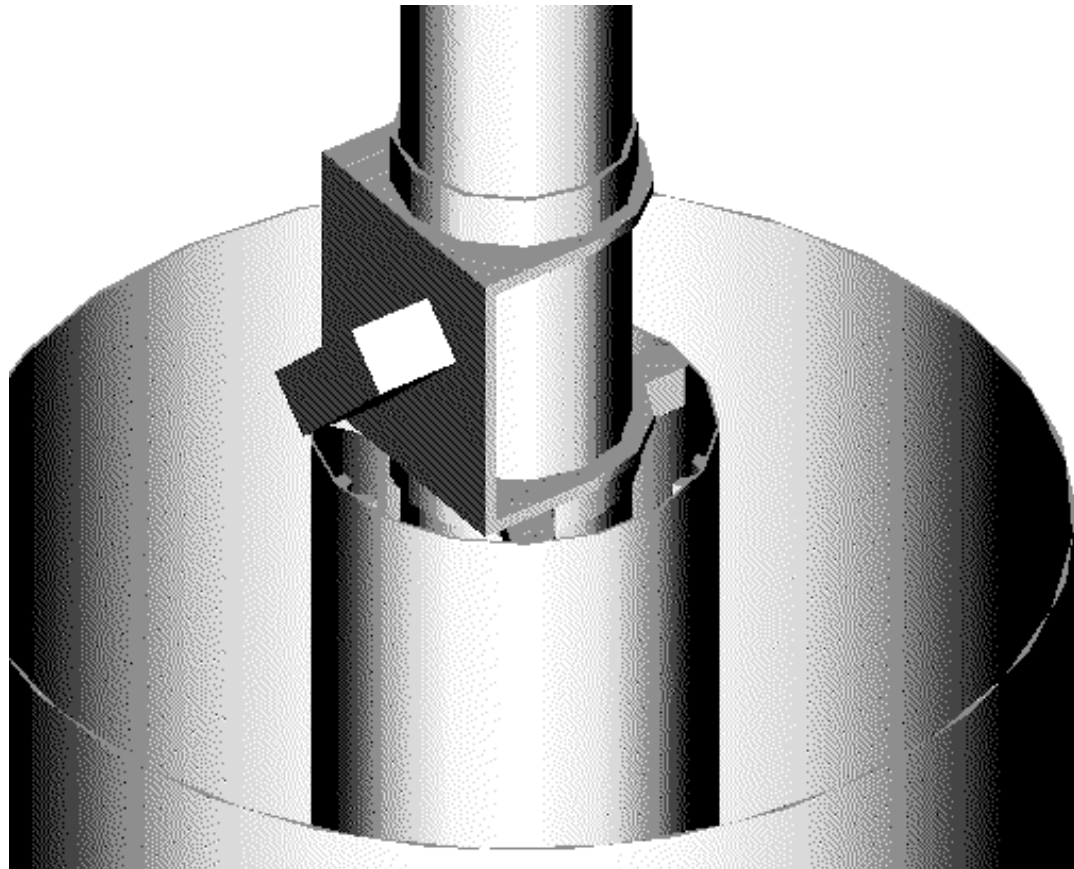
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STE Mount

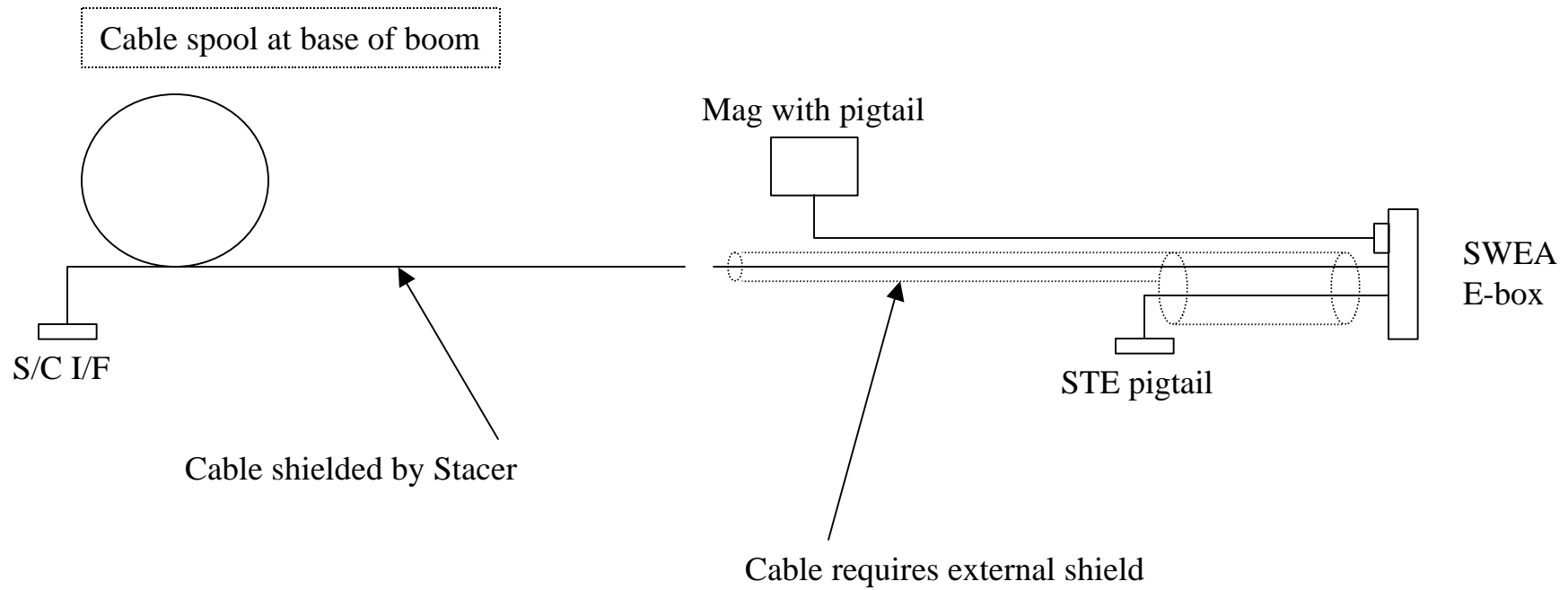
Fabbed from PEEK, epoxy bonded

Orientations for lead and lag S/C
supported

Incorporates harness breakout for
mag, shielded harness for
SWEA (& STE)



Stereo / Impact Harness etc.



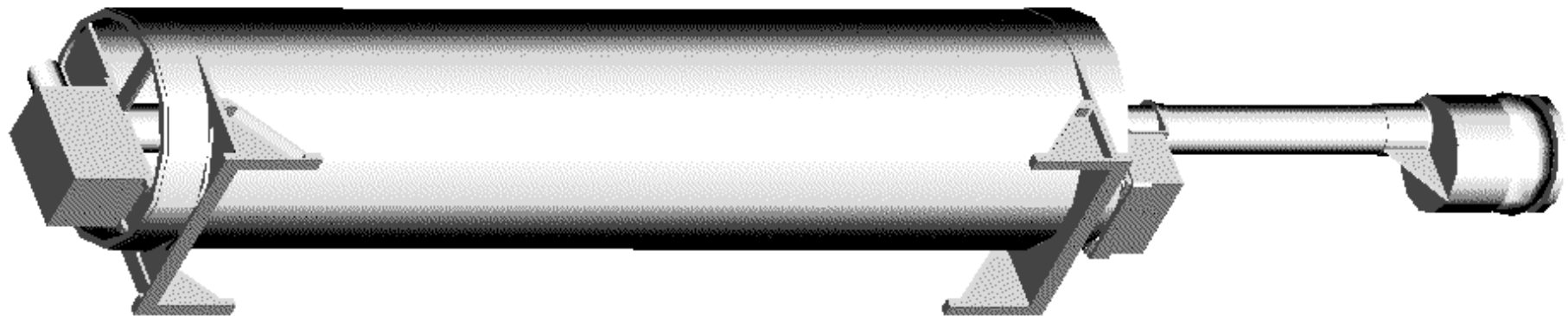


Proposed Mounting Configuration

Mounting rings can be positioned any location up to 1/3 of tube

4 bolt attachment to S/C

Harness I/F TBD



Stereo / Impact Misc.

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Thermal:

12 layer MLI to cover bottom cylinder of SWEA to lower side of STE mount,
magnetometer

Tubes to be uncoated (light bead blast for ESD)

SWEA insulated from tube

Testing:

Thermal vacuum for tube assembly: deploy hot, cold; Qual then Acceptance levels
T/V for SWEA, STE mounted on smallest tube in separate cycles from tube ass'y.

T/V

Vibe: Qual, Accept levels