

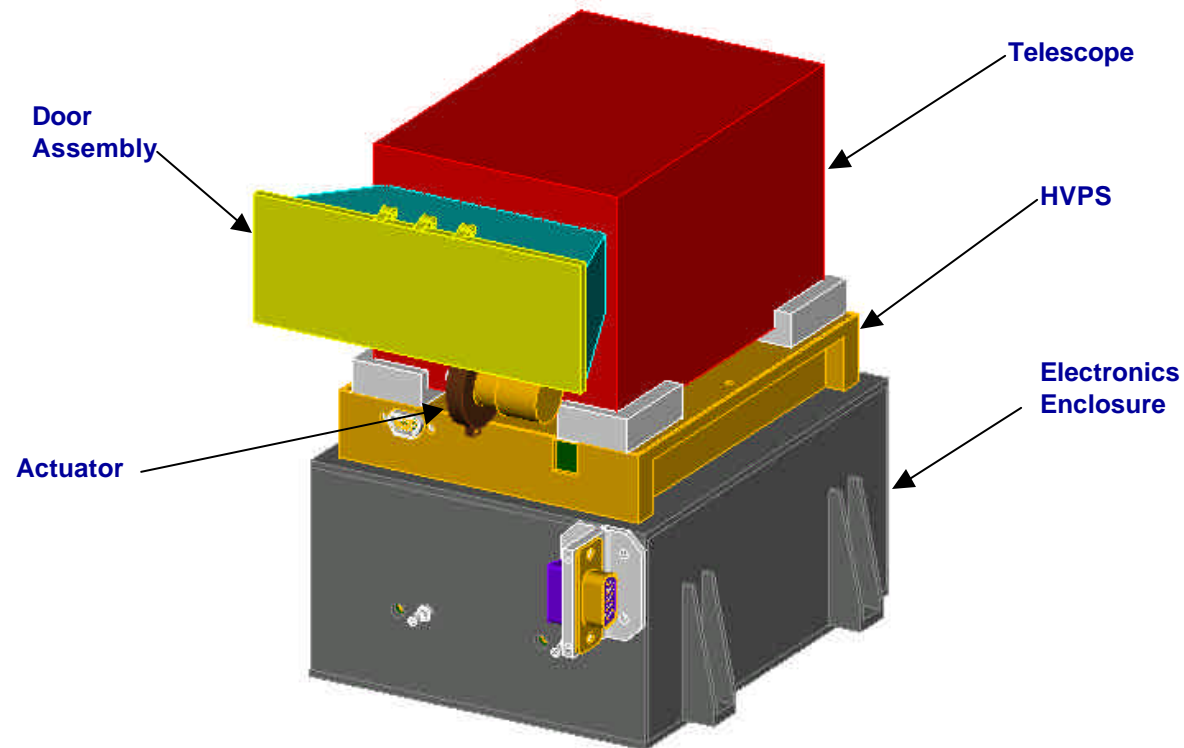
SEP Mechanical Design

Sandy Shuman, GSFC

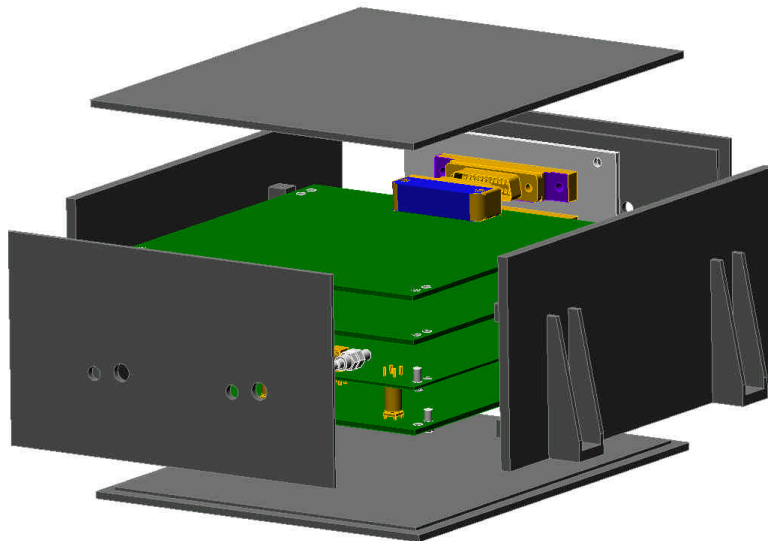
(sandy@lheapop.gsfc.nasa.gov; 301-286-4807)

Tycho von Rosenvinge, GSFC

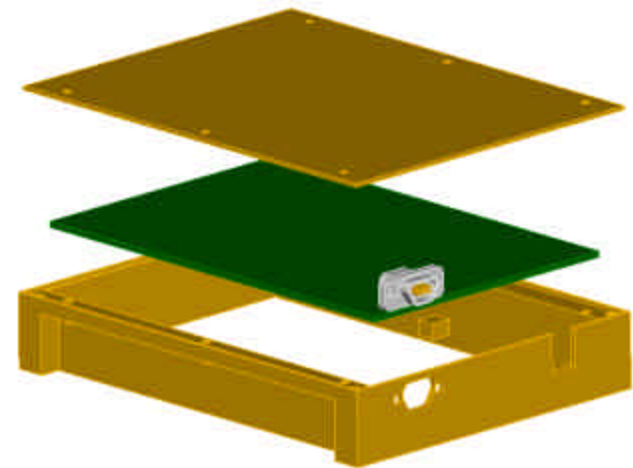
SIT Instrument Assembly



SIT Enclosures

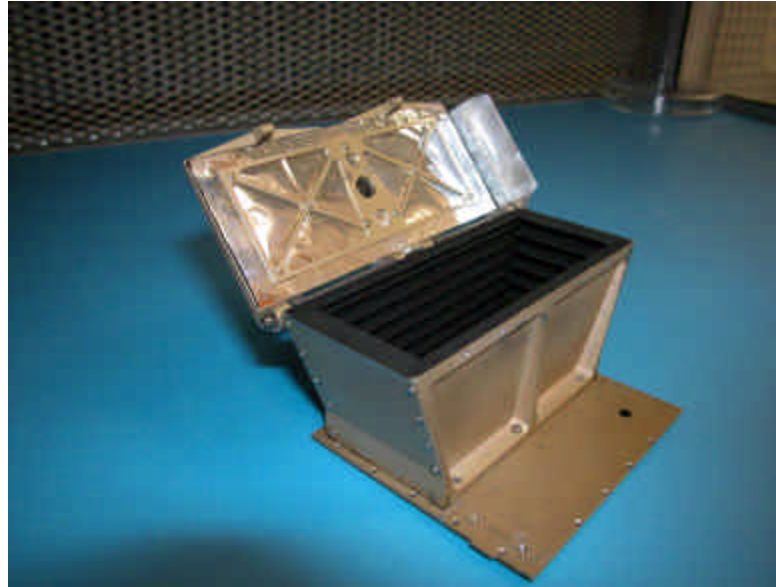


- Electronics enclosure is being designed by GSFC



- High Voltage enclosure is being designed by GSFC

SIT Telescope Door

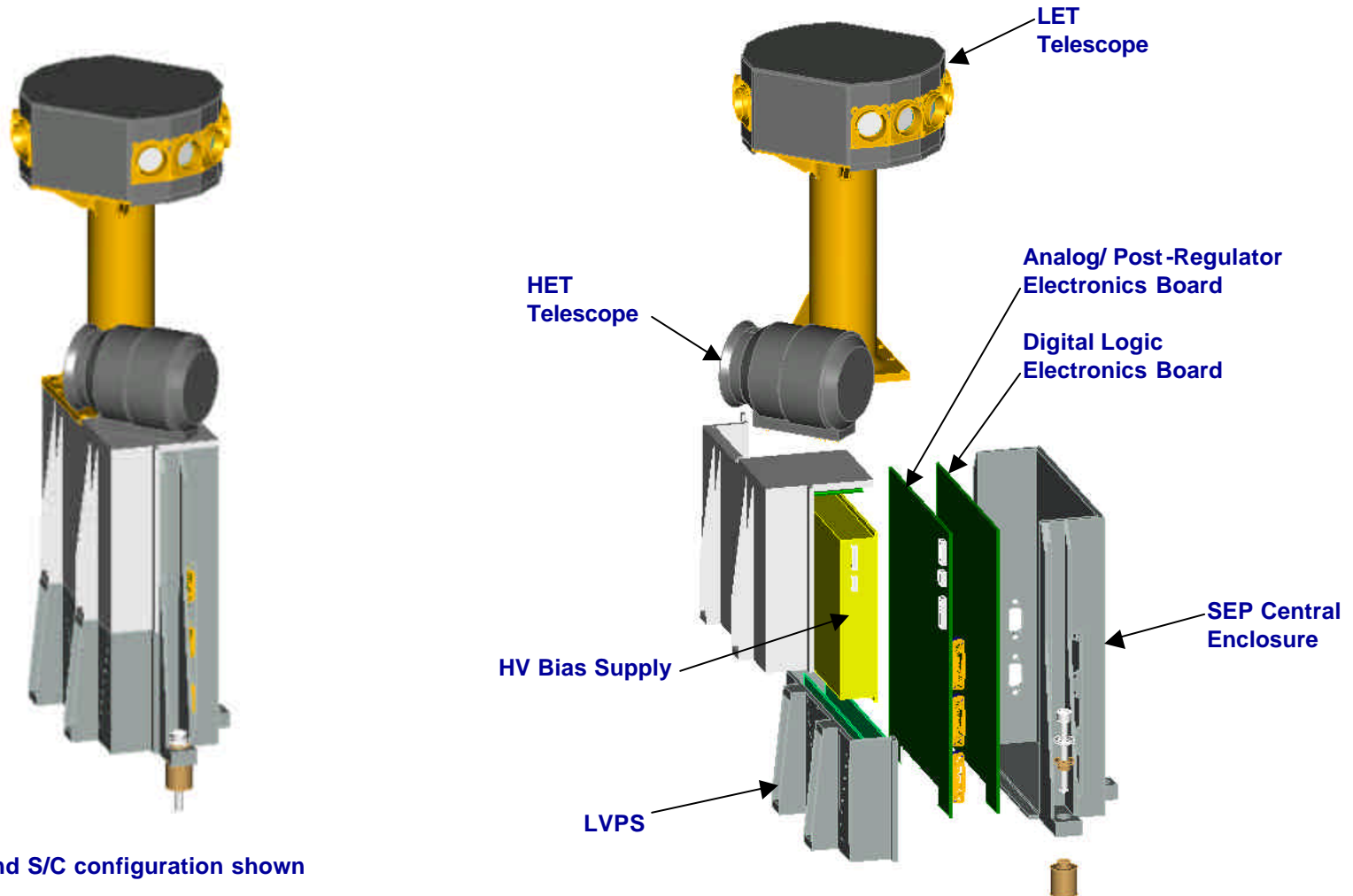


- Single re-settable thermal actuator purchased from TiNi Aerospace.
- One-time opening door is needed for acoustic seal on launch and as a sun blocker during S/C early mission maneuvers.
- Door protects a thin Nickel window at the front of the telescope.
- Single-hinged door with a pre-tensioned spring and hard stop point.

SIT Mechanical Component Status

- The SIT Telescope design is a minor variation on the STEP telescope built earlier for WIND/EPACT.
- Only the SIT door actuator and mechanical enclosures for the electronics are new.
- Designs for new mechanical pieces for SIT are 75% complete.
- Designs for retro-fit of telescope are 50% complete.
- Drawings for SIT overall are 90% complete, new components 40%.

Main SEP Assembly



•Behind S/C configuration shown

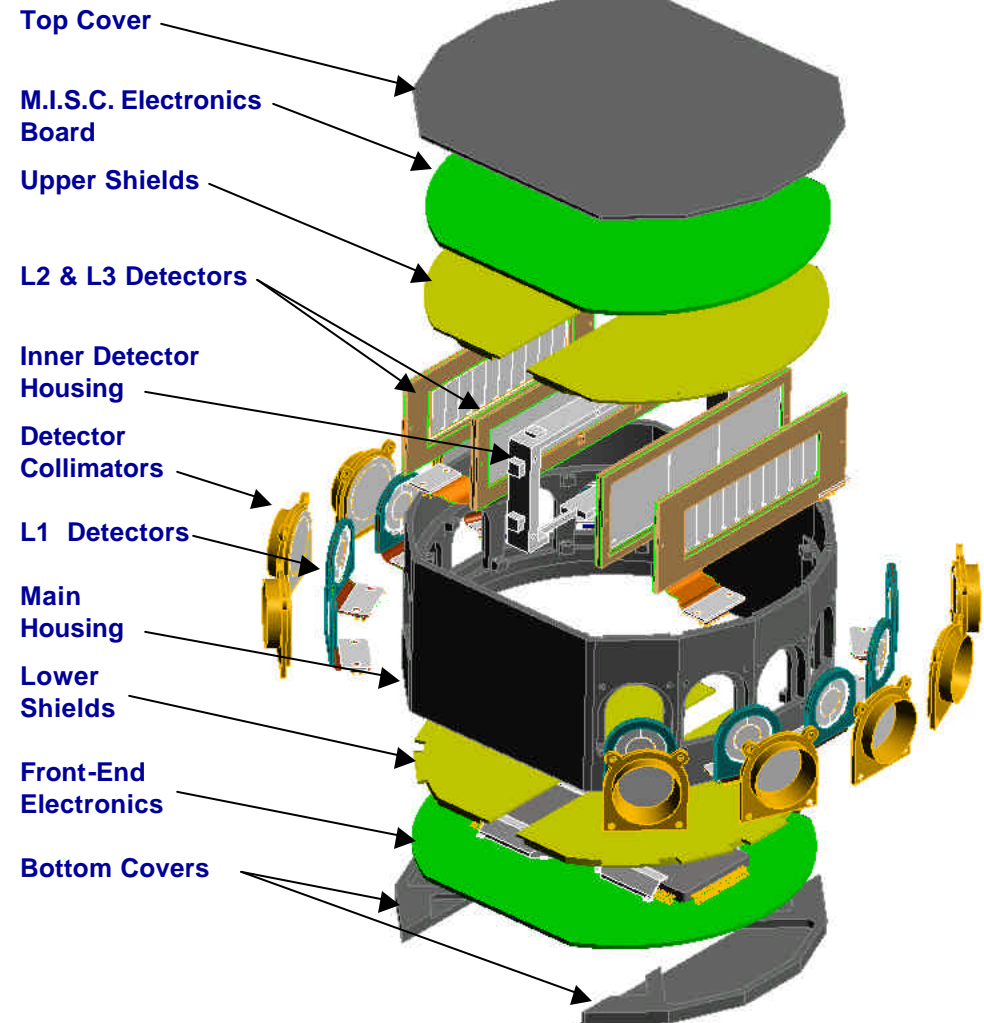
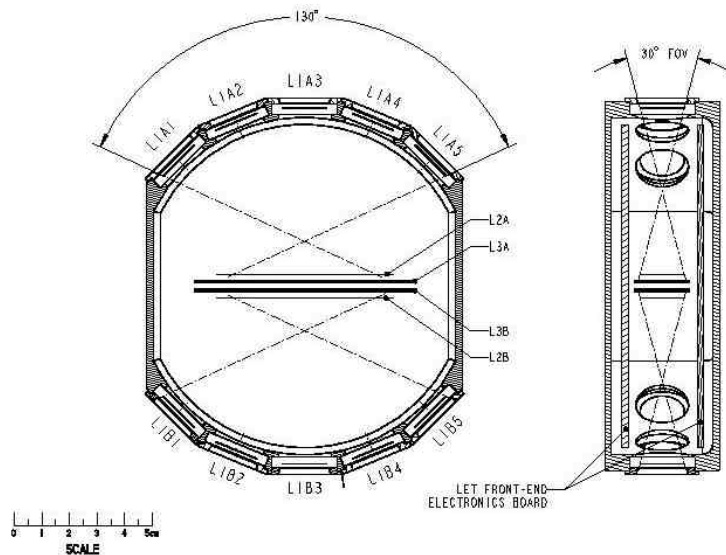
Main SEP Electronics Assembly

- Electronics box is made up of 4 major components, the SEP Central Enclosure, the LVPS, the HET Enclosure and the LET Bracket Base.
- All interfacing walls , when attached will provide a continuous RF shield for internal electronics.
- Internal shielding between critical components will create separate shielded areas as necessary.
- Internal boards will be connected using Nanonics cables.
- Connections to the S/C will be via standard D Subminiature connectors
- Connections to external components (SIT and both SEPT's) will be cabled using Micro-D (MDM) connectors.

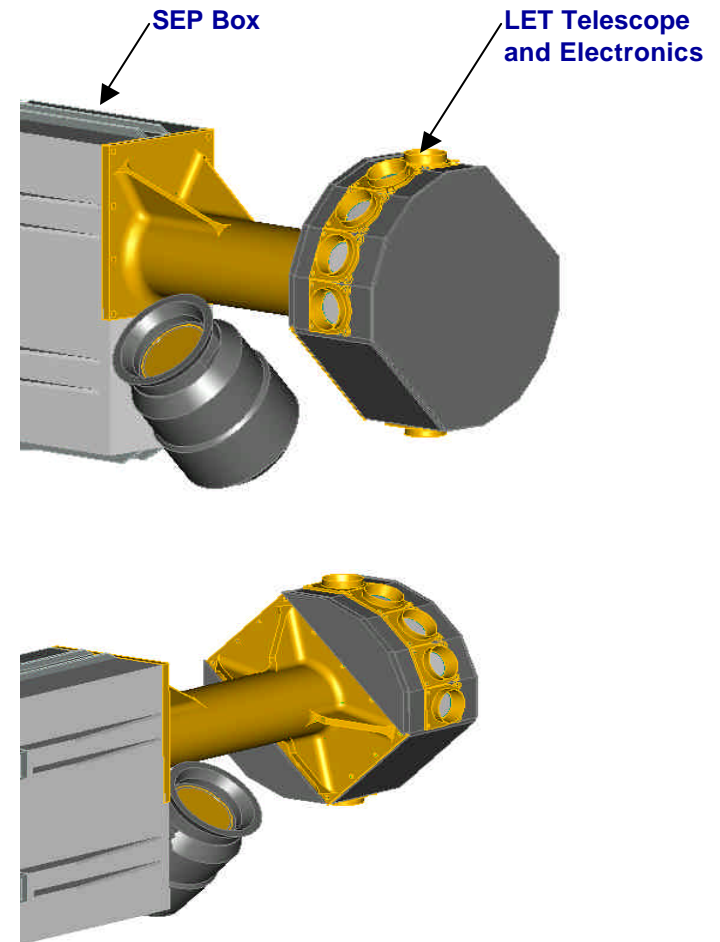
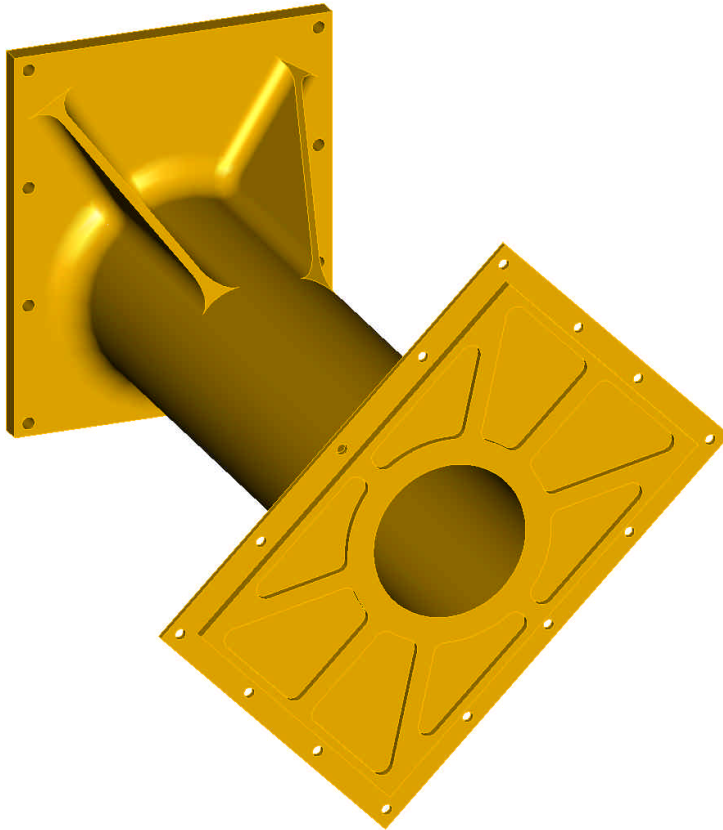
Main SEP Assembly Status

- Designs for Main SEP Electronics Box components are 75% complete.
- HV Bias Shields design is 80% complete.
- Internal bracket designs and cable harnessing runs are 50% complete.
- Drawings are 25% complete.
- Analysis is being performed on the box structure to assure stiffness for the LET bracket as well as internal components.

Low Energy Telescope (LET) Schematic



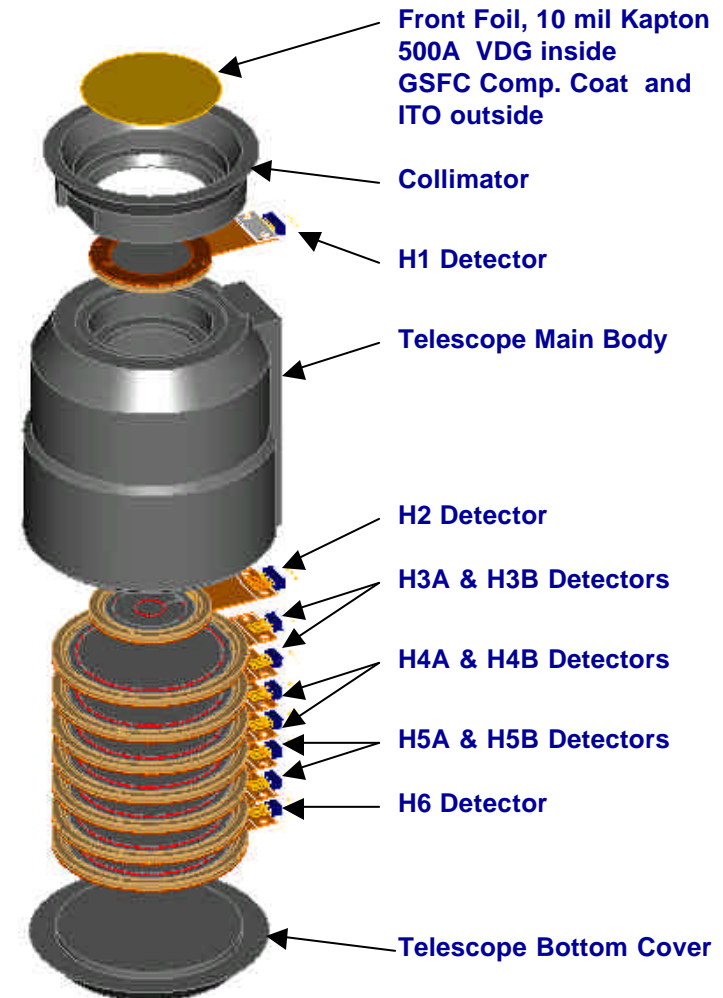
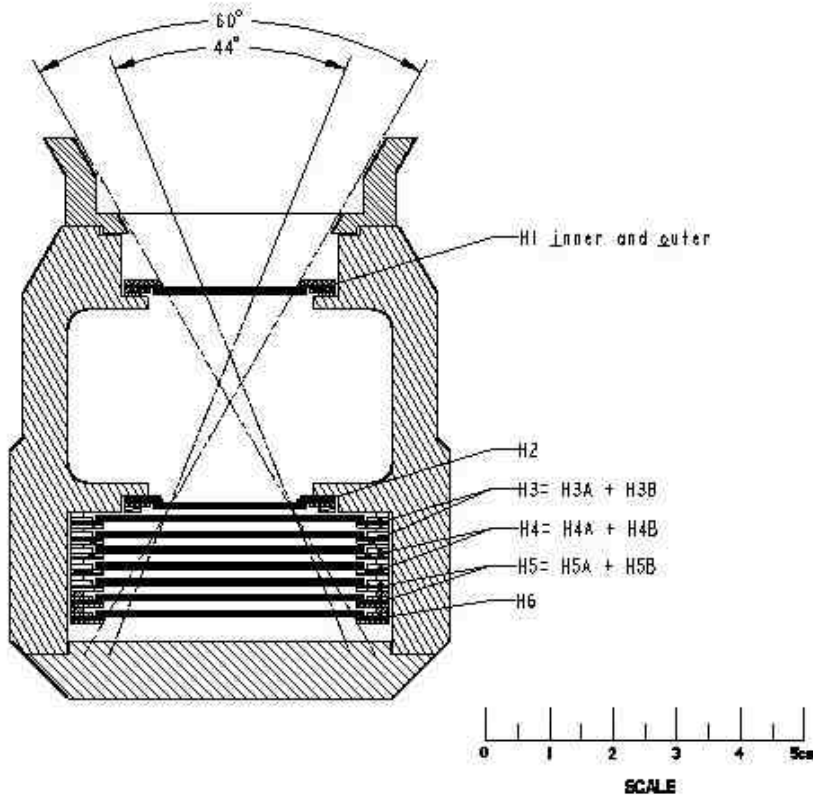
LET Telescope Bracket



LET Telescope & Bracket Status

- Telescope and enclosure designs are 85% complete.
- Drawings are 40% complete.
- Detector mounts have been fabricated and prototype detectors are being installed into the mounts.
- Bracket vibration analysis results TBD.
- Purge restrictor calculations will be performed upon completion of design
- Vibration and Acoustics tests will be performed on the bracket at the instrument assembly level.

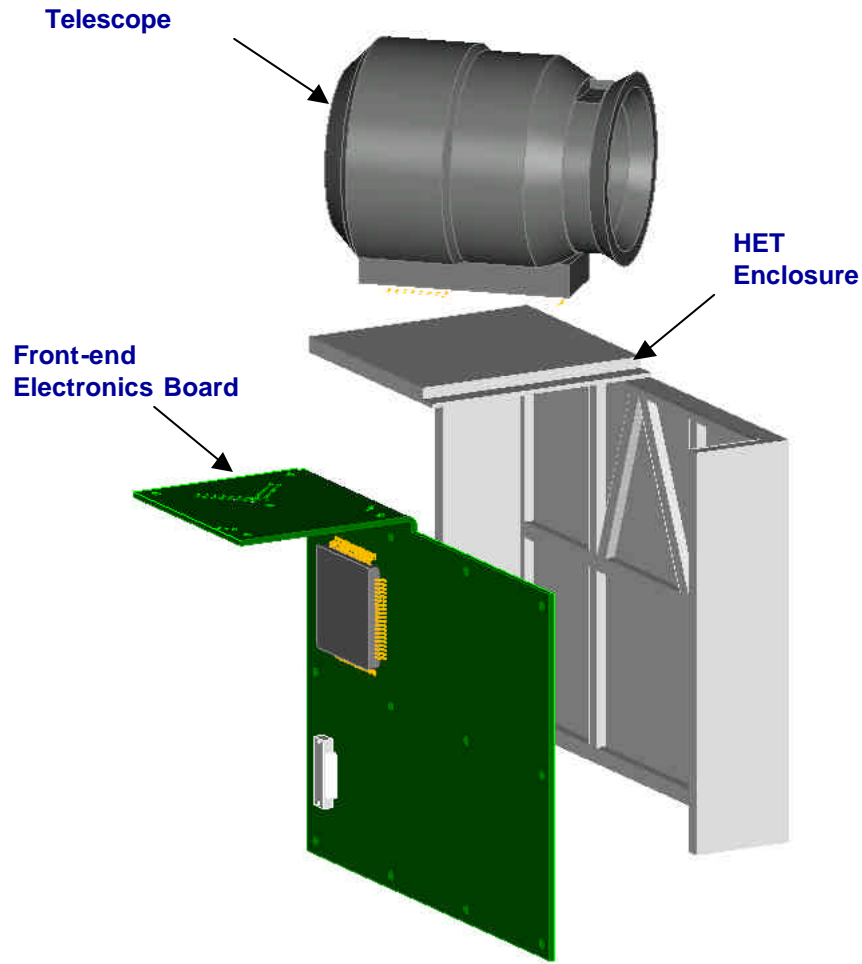
HET Telescope Schematic and Assembly



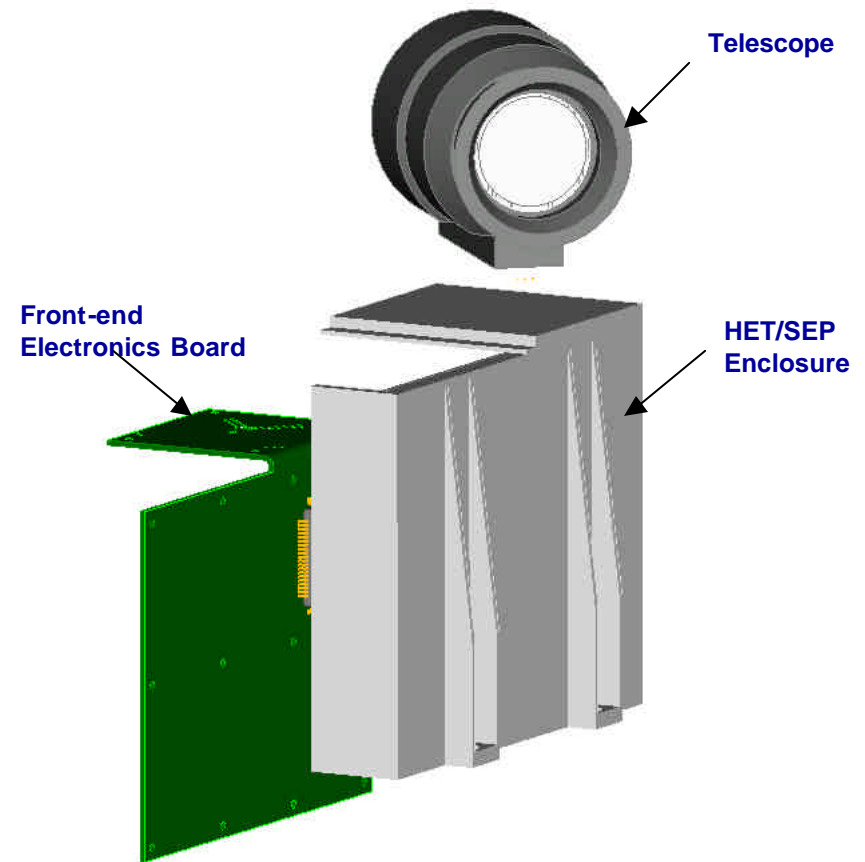
HET Telescope Status

- Telescope and enclosure designs are 80% complete.
- Drawings are 50% complete.
- Detector mounts have been fabricated and prototype detectors are being built.
- Purge: sintered metal restrictor at 15 PSI permits flow rate of 1 liter/hour (~1 volume replacement every 4 minutes)

HET Electronics Assembly



•Inside view of components

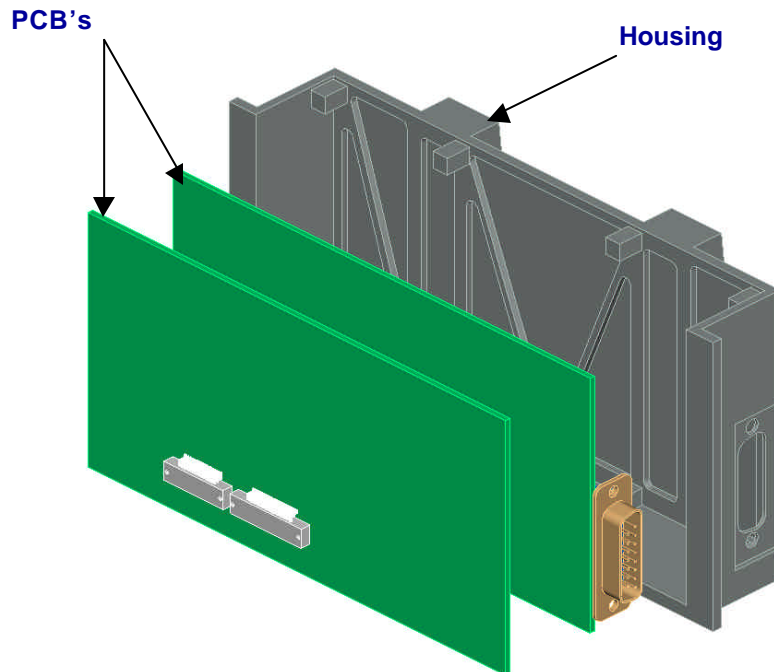


•Outside view of components

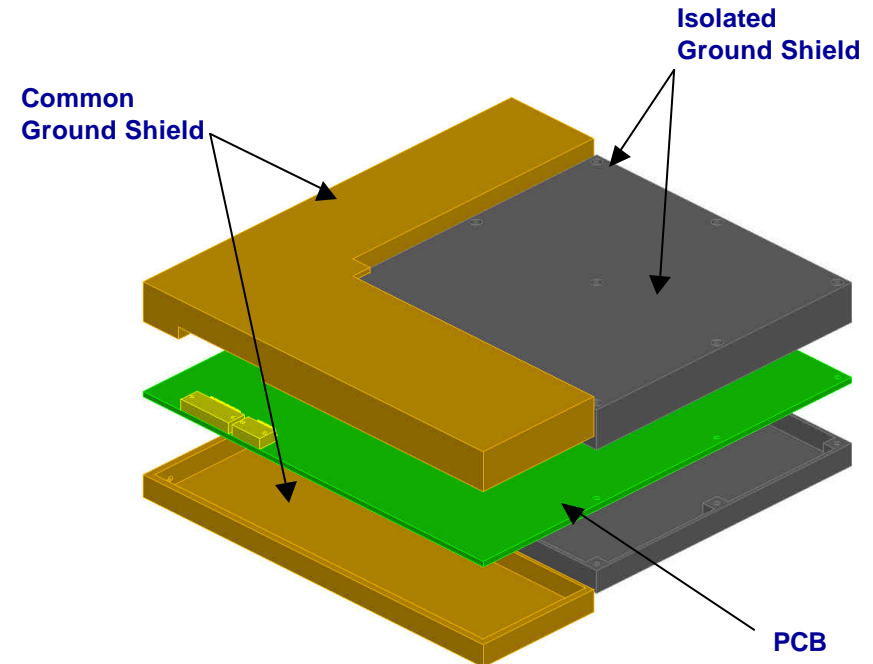
HET Electronics Enclosure

- Electronics enclosure is aluminum and makes up half of the top and two thirds of the side of the Main SEP Electronics Box.
- Provides a base for the Flex/ Rigid PCB assembly to be held in its flight configuration to limit working the flex area.
- Allows telescope to remain attached to electronics from early on through testing and final integration to the Main SEP Box without having to be separated.

SEP Supplies (LVPS & Bias)

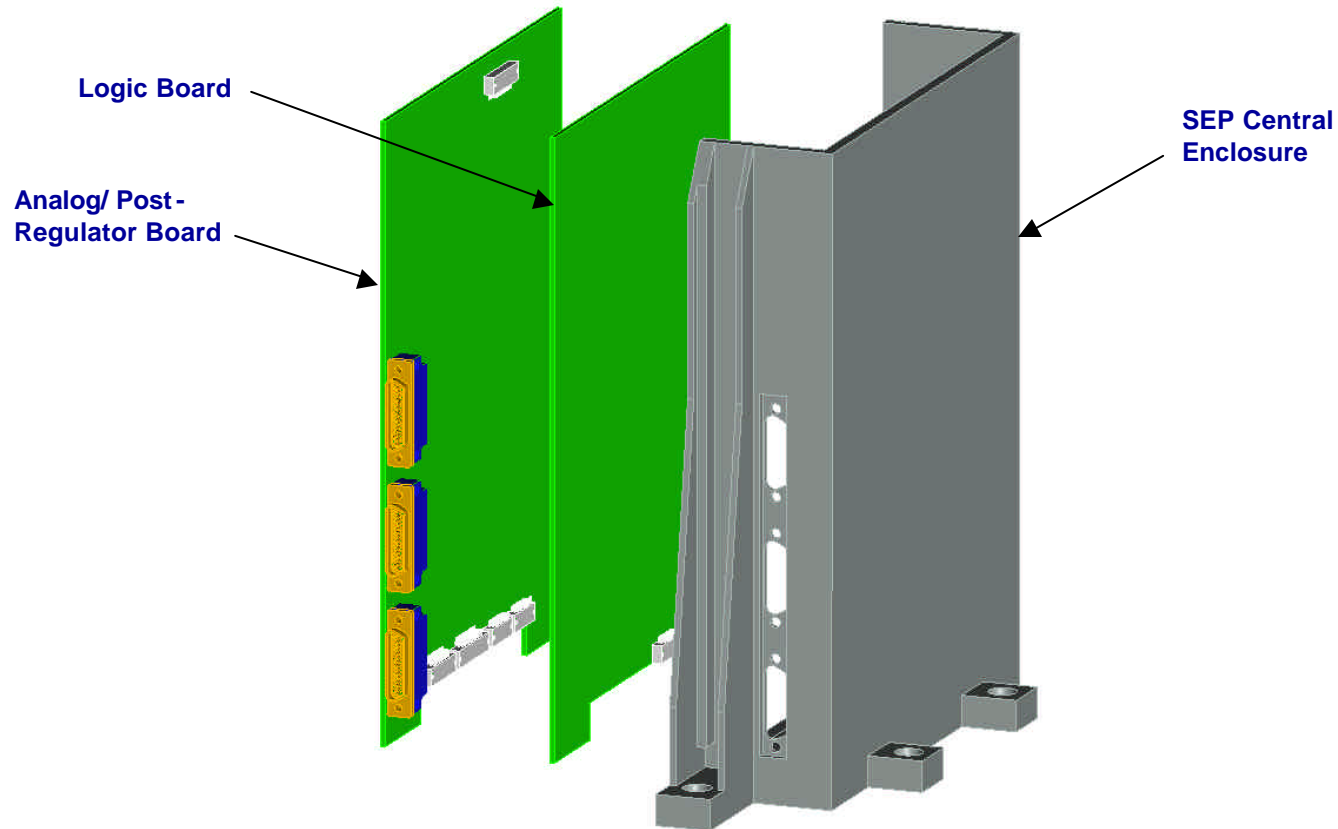


- Low Voltage Power Supply boards are being designed by UC Berkeley
- Housing is being designed at GSFC.



- High Voltage Bias Supply board is being designed by Space Instruments.
- Shields are being designed at GSFC.

SEP Central Assembly

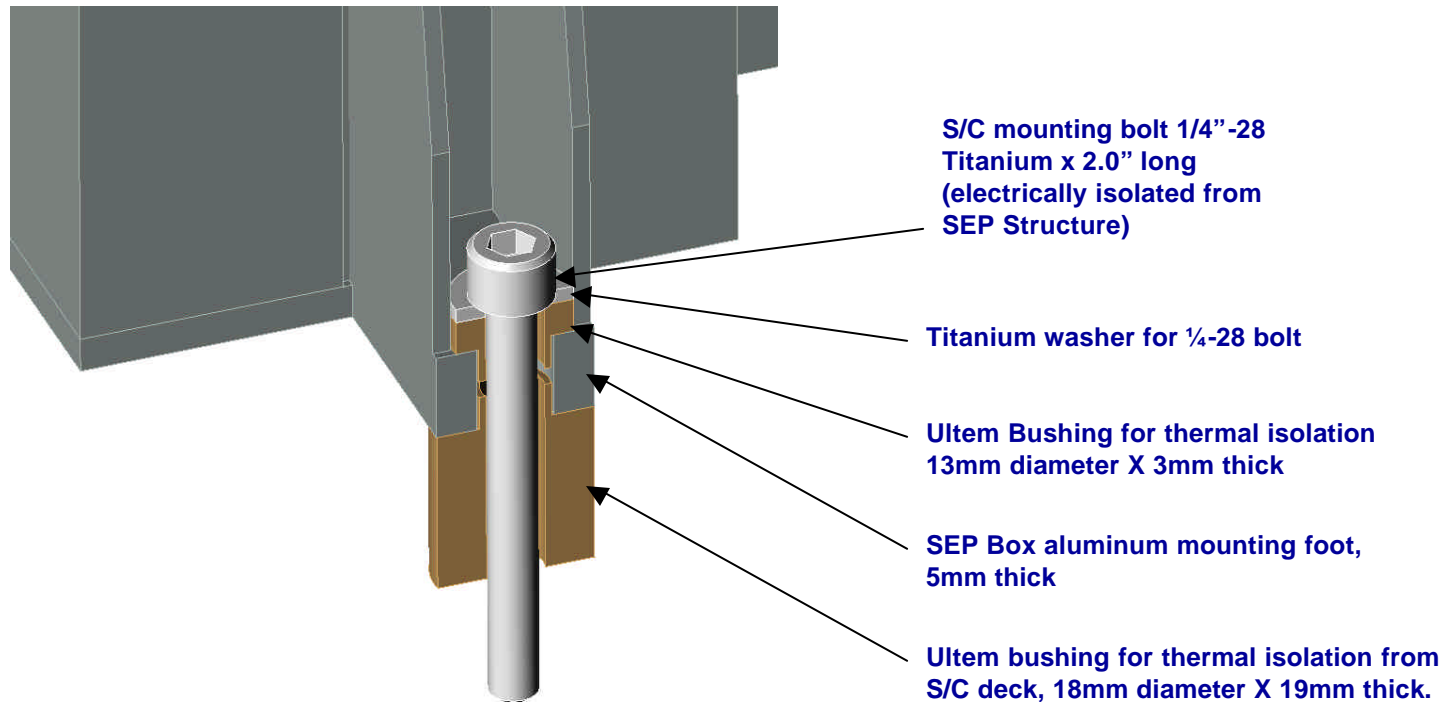


- Houses common electronics for all telescopes

SEP Suite Purge

- 15 PSI dry nitrogen purge accepted from S/C through a ¼" teflon line into distribution manifold on main SEP box.
- Purge is then sent out via three 1/8" teflon lines to the HET, LET and SIT telescopes.
- Purge flow will be restricted by a sintered stainless steel plug at the inlet to each telescope in order to limit the flow per individual telescope needs.

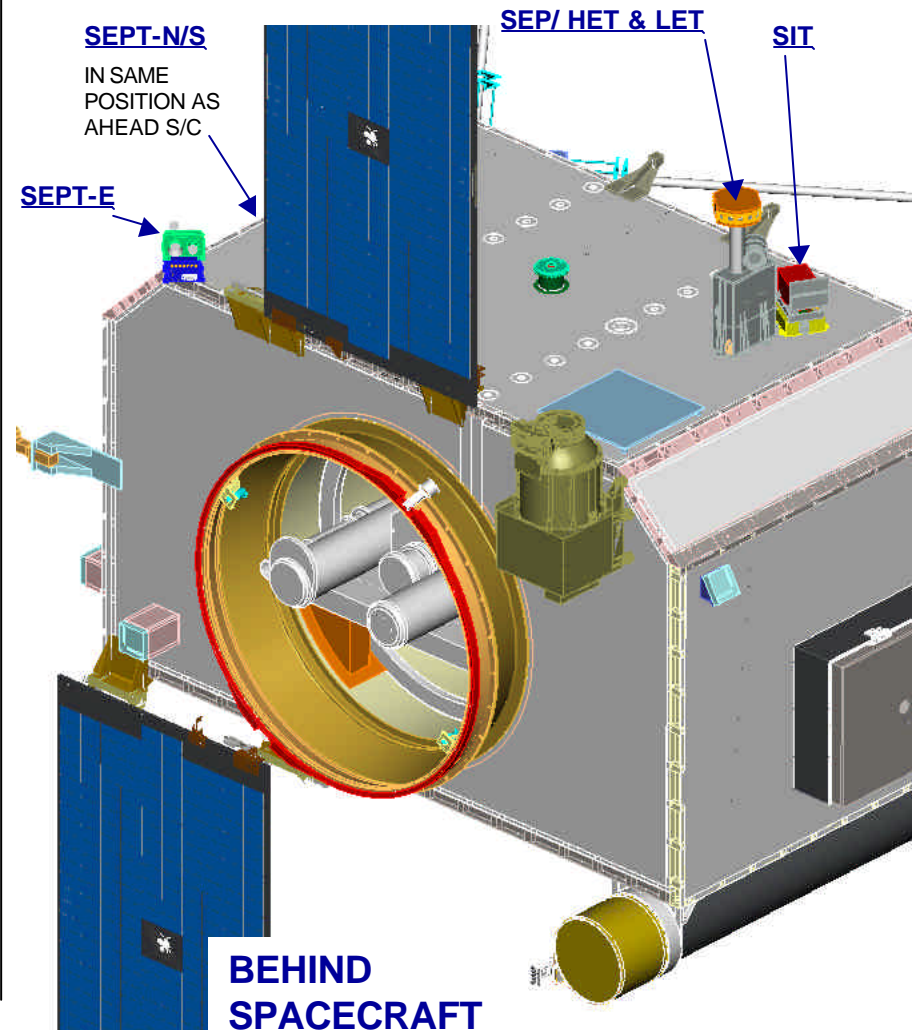
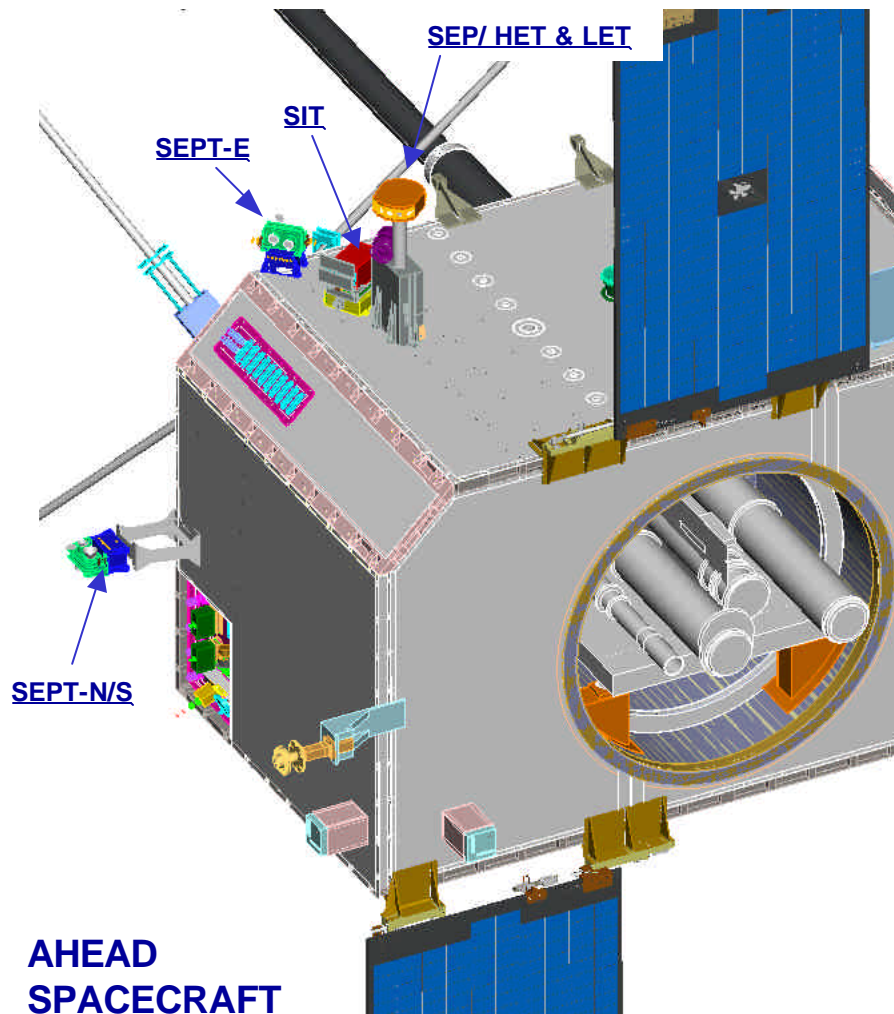
Typical Mounting Foot Showing Thermal Isolation



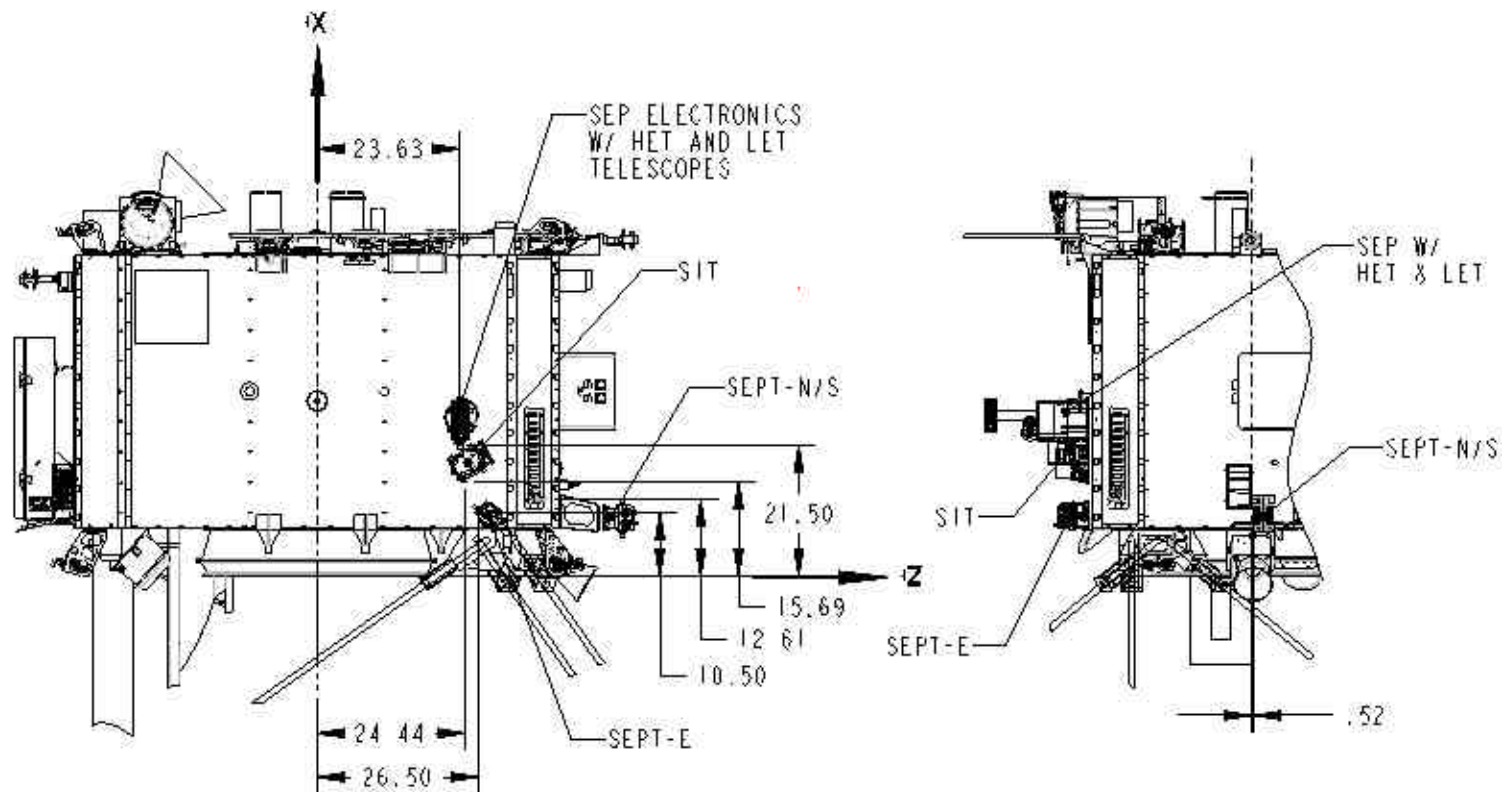
Typical SEP Ground Strap

- Being designed at UC Berkeley
- Design Goal: Thermal resistivity to be $< 1/5$ th of total allowed between instrument and spacecraft.

SEP Instrument Suites

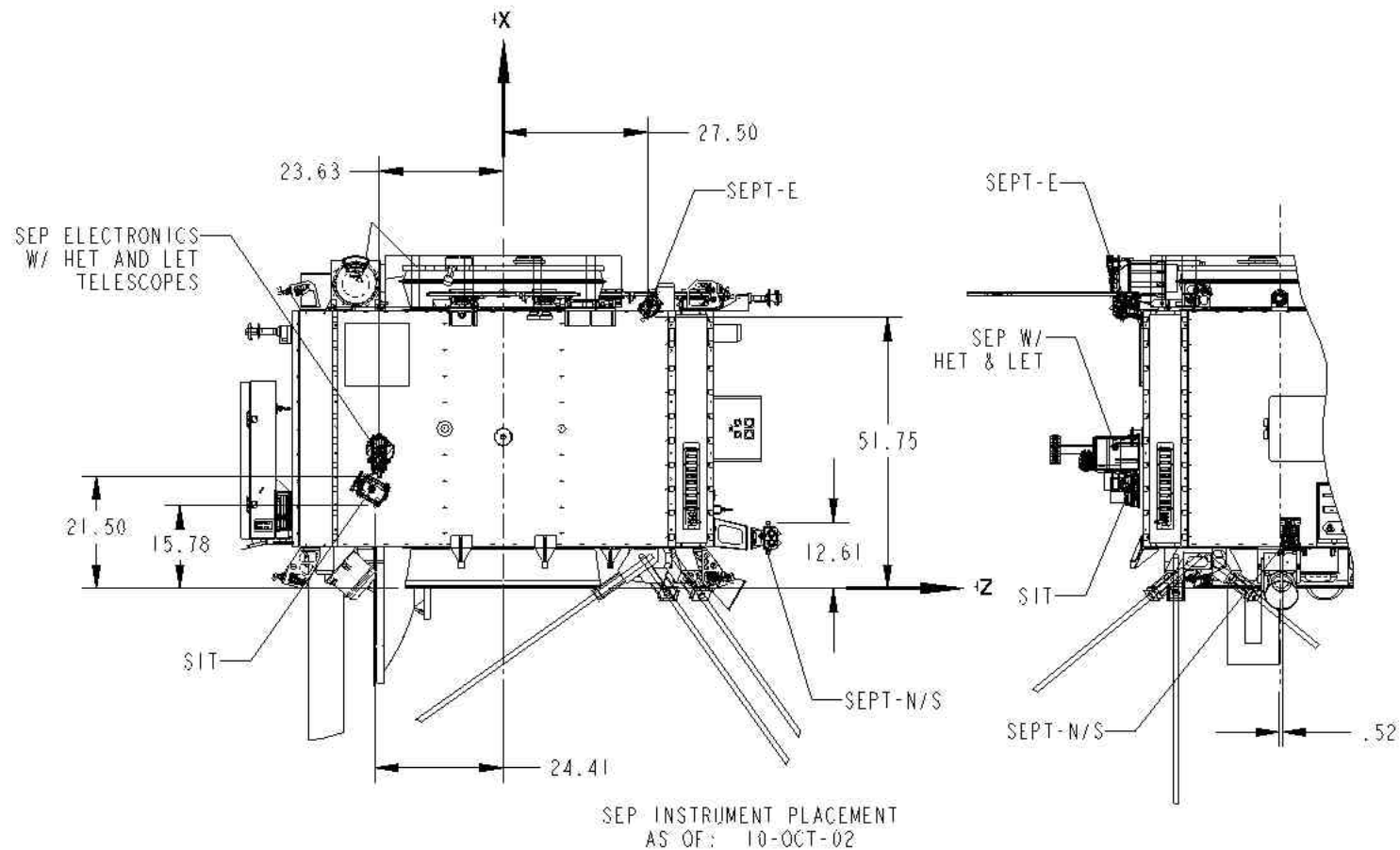


SEP Locations on the Ahead Spacecraft

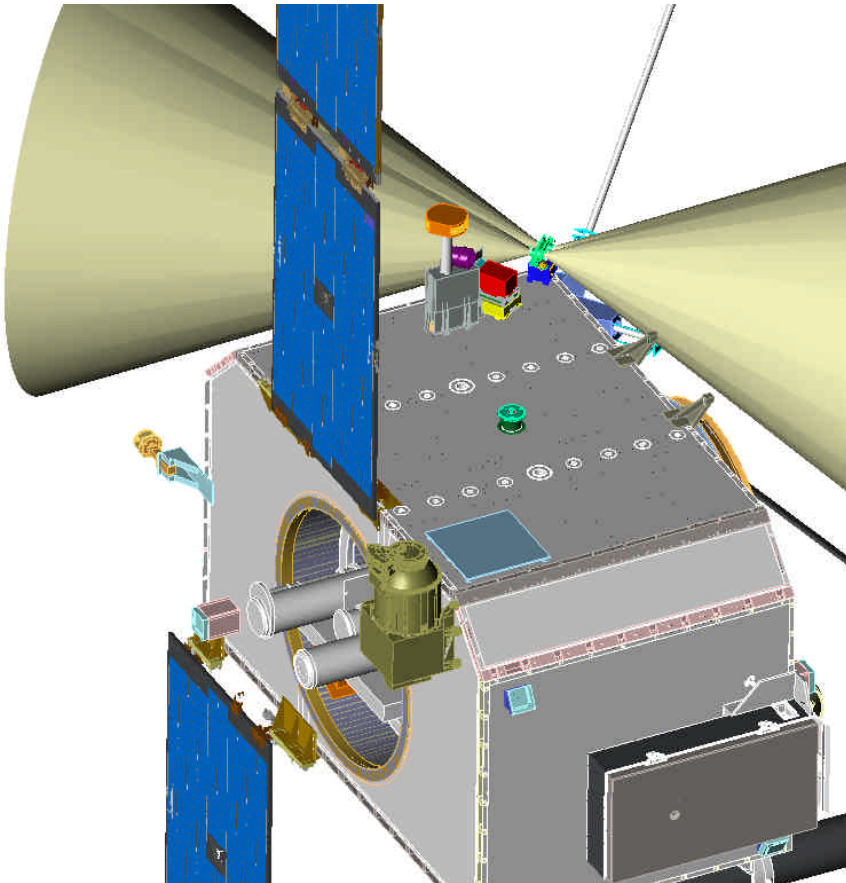


SEP INSTRUMENT PLACEMENT
AS OF: 10-OCT-02

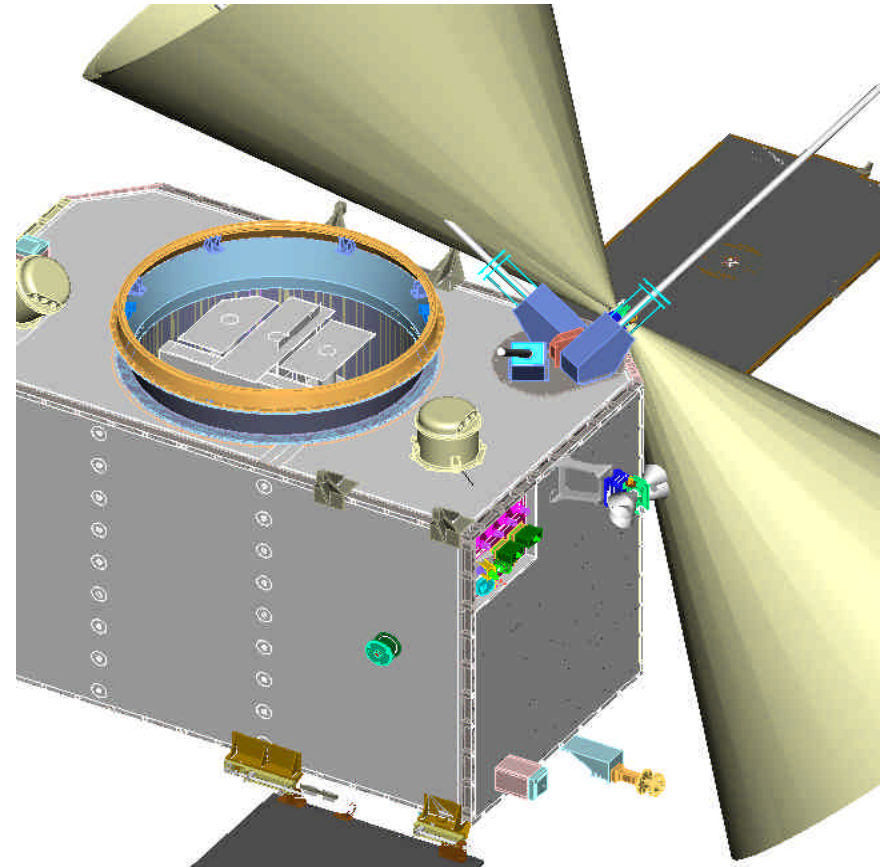
SEP Locations on Behind Spacecraft



SEPT-E F.O.V. (Behind S/C) Impingement and Close-call

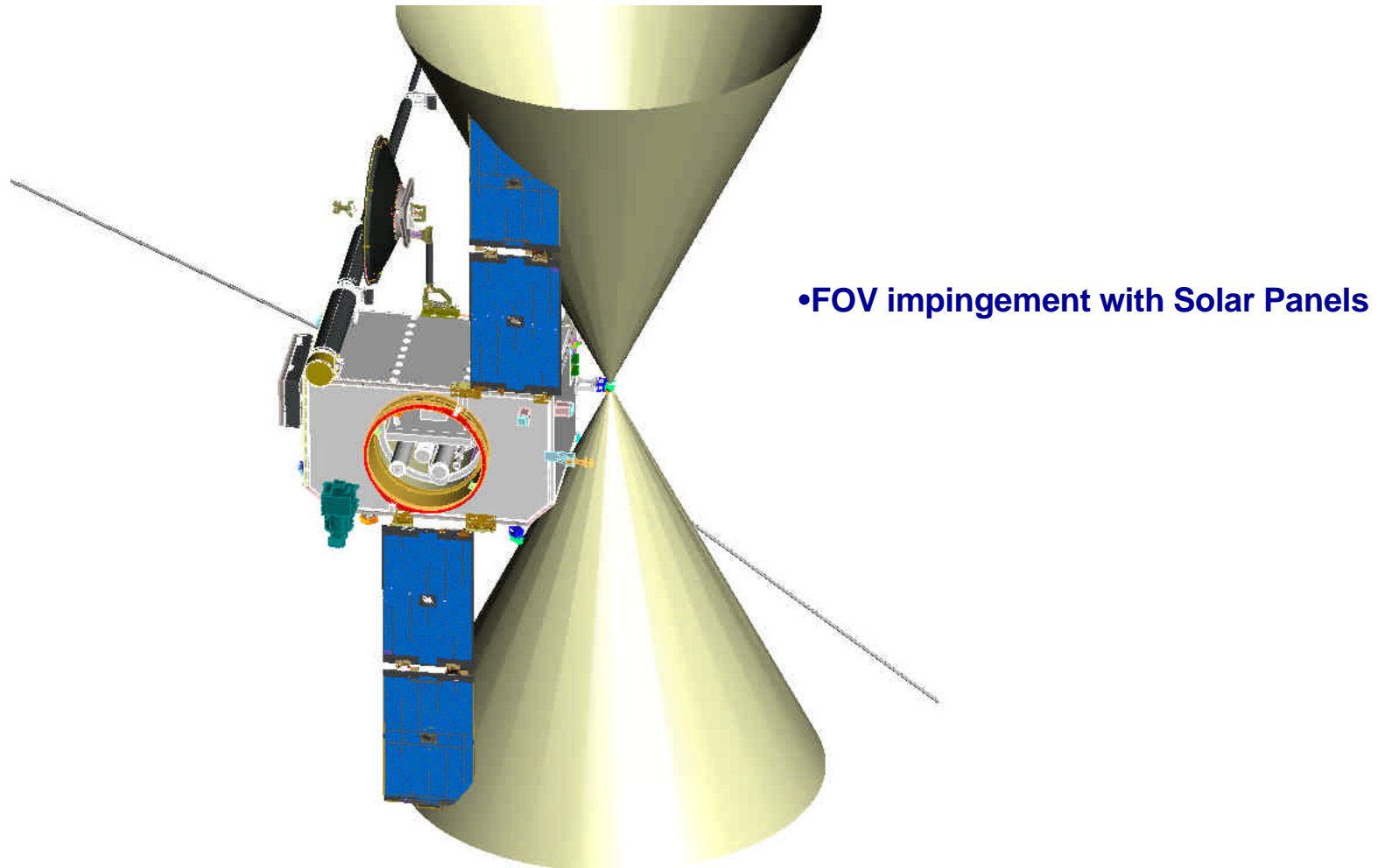


•Rear FOV 0.16" from Solar Panel Catch Bracket



•Rear FOV Impinged by SWAVES Antenna

SEPT-N/S Impingement (both S/C)

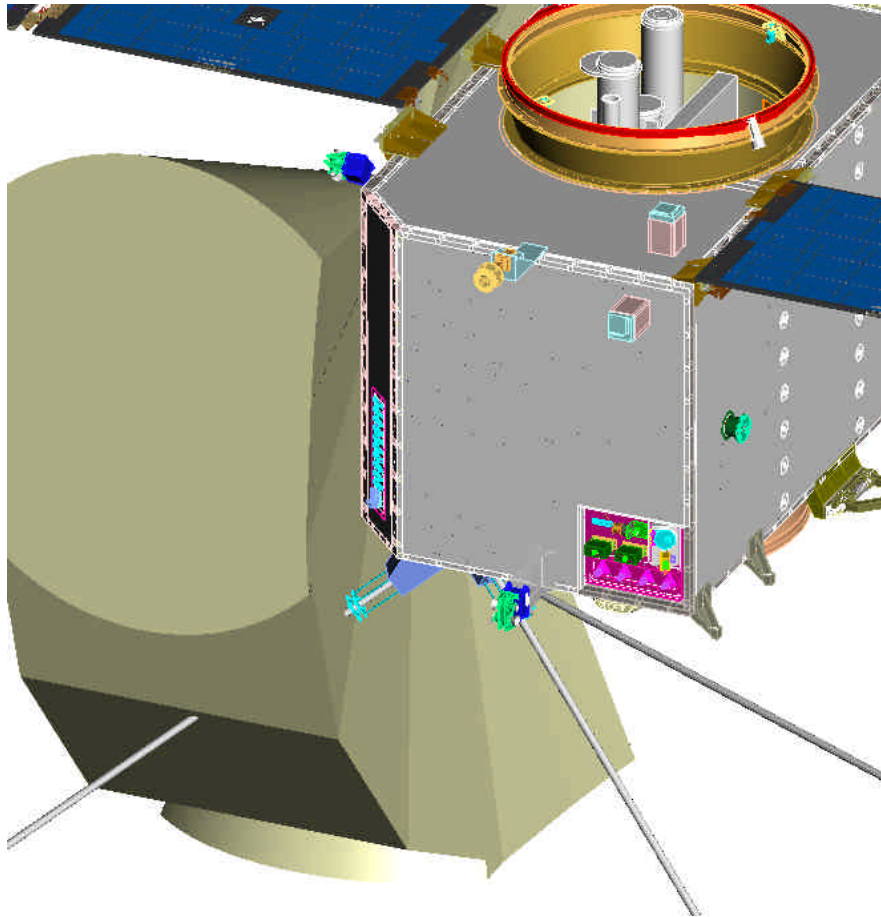


STEREO IMPACT

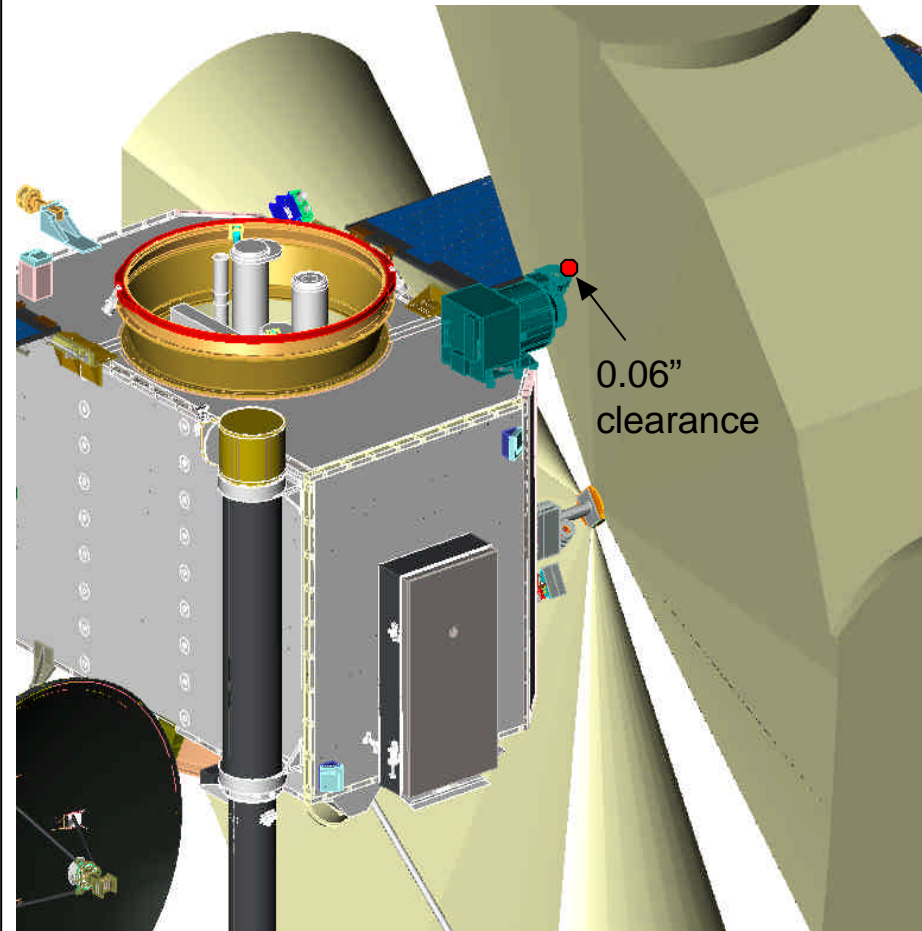
SEP Critical Design Review

2002-Nov-21/22

LET Telescope FOV (Behind S/C) Impingement and Close-call



- Rear FOV Impingement with SWAVES Antenna



- Forward FOV impingement was accepted at PDR but has since been cleared