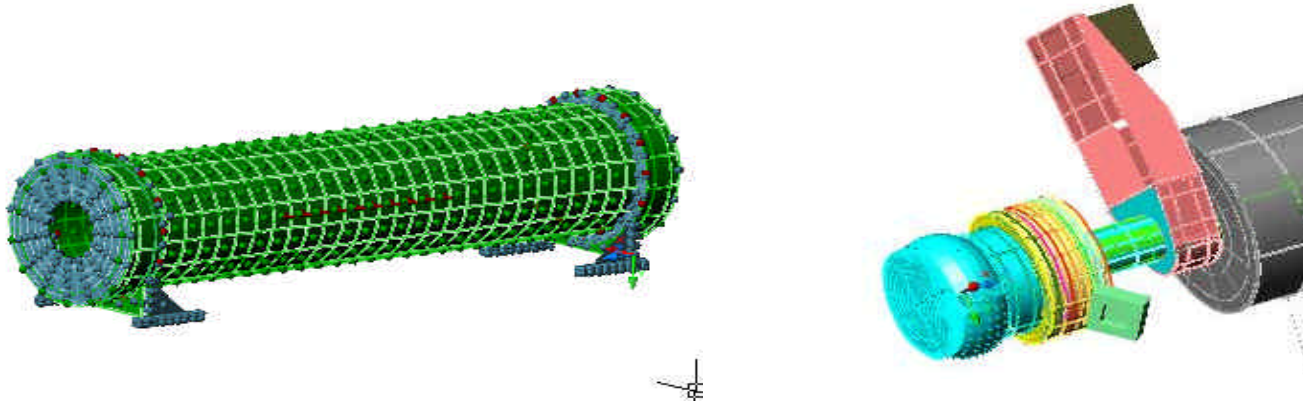


Thermal Control

- Impact Boom Stowed and Deployed
- SWEA
- STE
- Magnetometer

Bob Eby
Swales Aerospace
BEBY@SWALES.COM

IMPACT BOOM STOWED



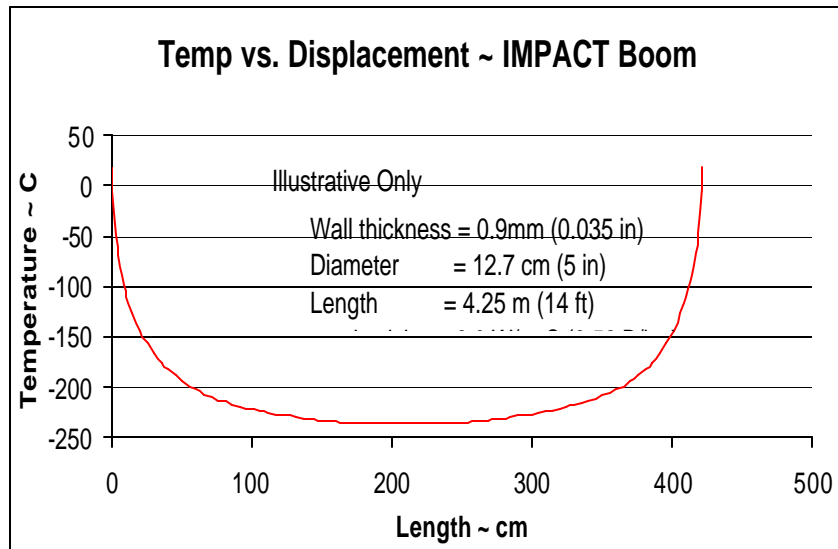
- Housing for boom & release mechanism covered with MLI
- Conductively isolated from S/C, $R = 25 \text{ C/W}$
- Exposed instruments (STE, SWEA, & Mag) are insulated and have small heaters, but 41 sq.cm opening remains at end.
- Hot case (Delta V), 45 degrees to sun, average temp = 16 C
- Cold case, in absence of heater power:
 - Temp of sun lit end = -65 C
 - Opposite end = -70 C
- At deployment, 5 watt heater is required to maintain 0 C.

IMPACT BOOM DEPLOYED

- Four telescopic Carbon Epoxy sections
- Poor heat transfer between sections
- Completely shadowed by S/C during fine pointing
- Even if ends are maintained at 20 C, temp decreases rapidly to -230 C



IMPACT BOOM DEPLOYED CONT'D



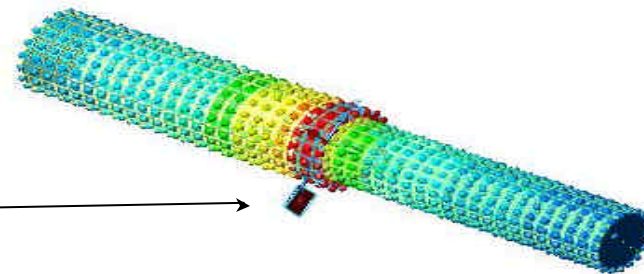
Potential solutions analyzed:

- Internal heaters
- Radiant heater at S/C end
- Solar collector fins

Solution:

- Use Solar Collector Fins 25 sq cm ea
- Test Transition joints

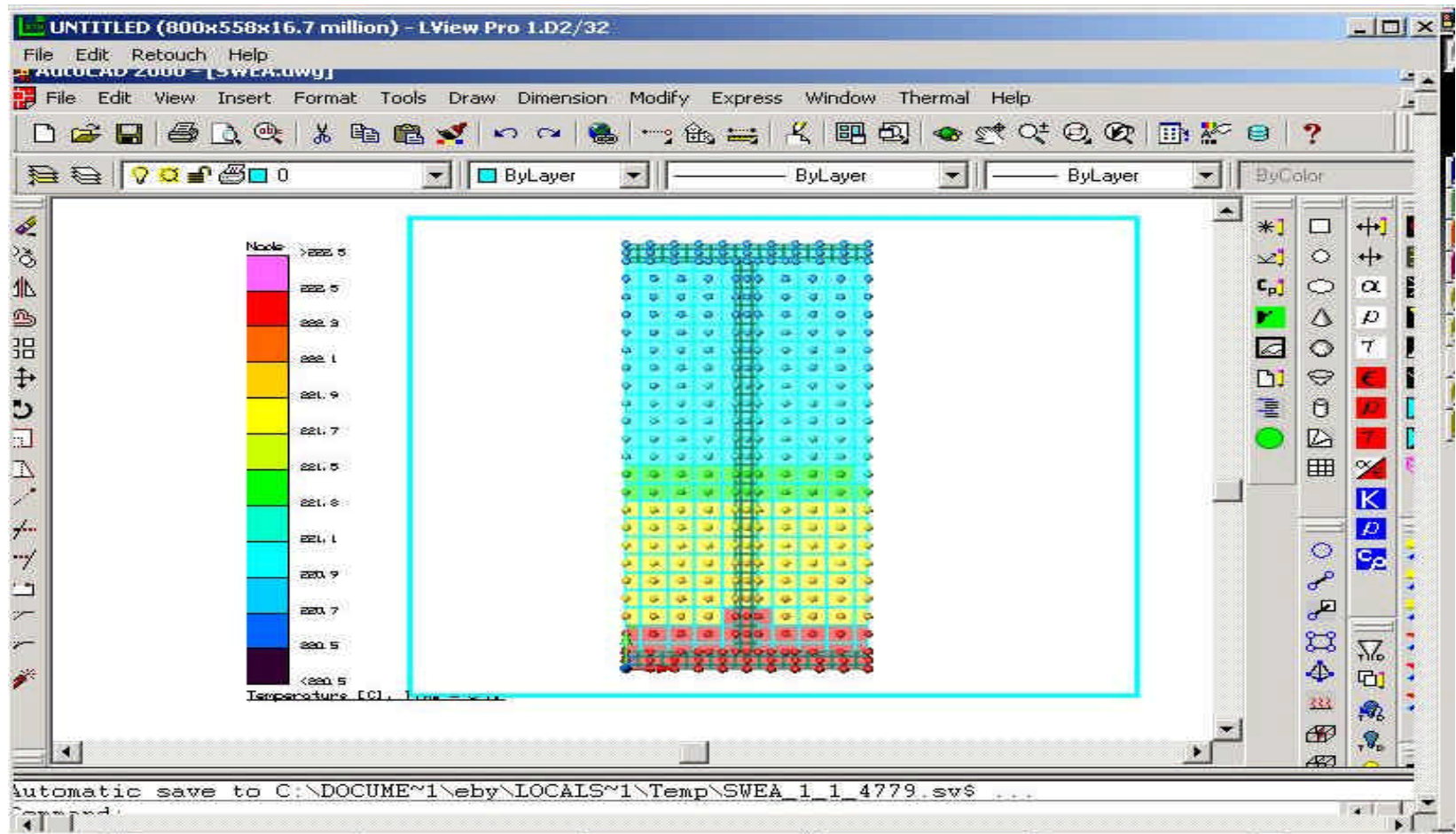
Solar Collector Fin



SWEA

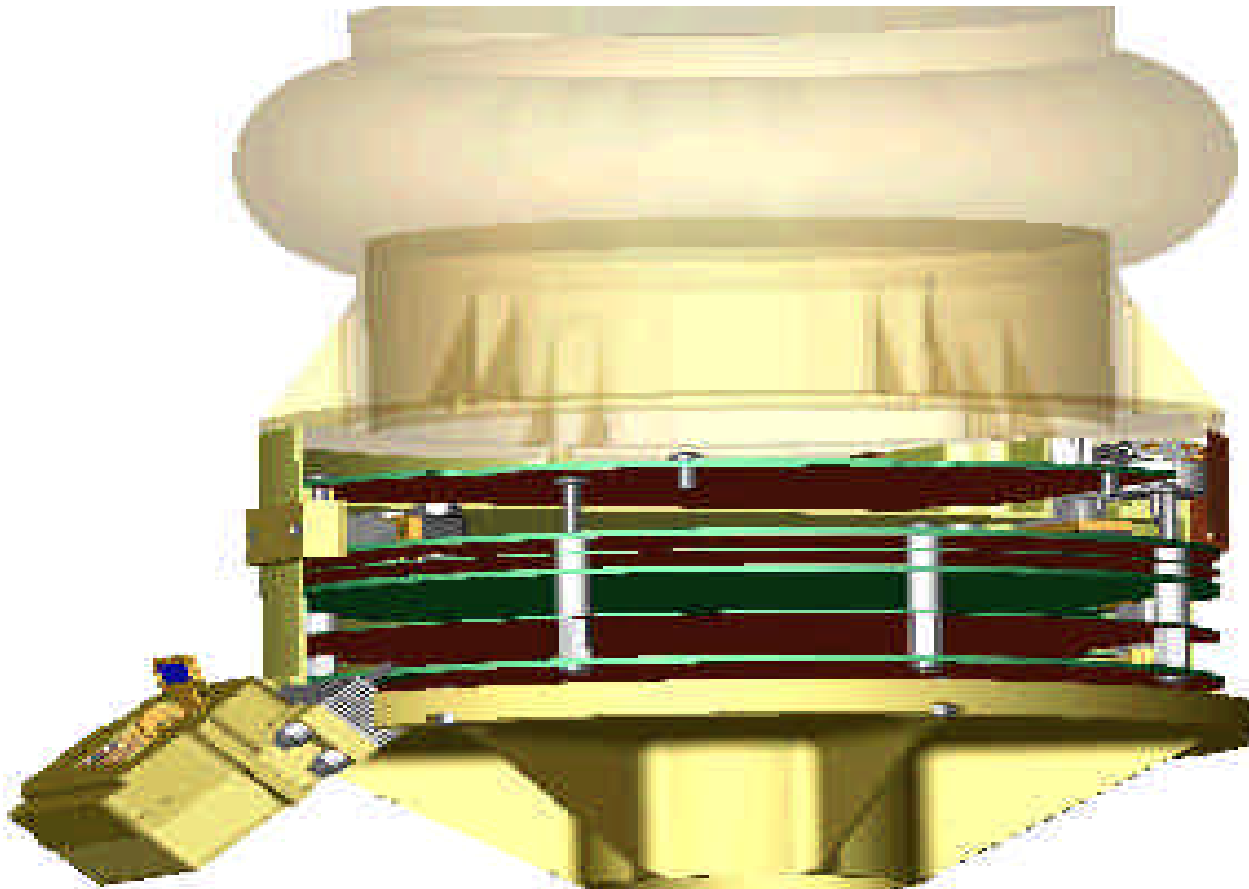
- Temp limits:
 - Operating -25 to 30 C
 - Non operating -30 to 50 C
- Bias cold – Dissipation is only 0.55 watts. Use thermostatically controlled heater.
- SWEA support structure and analyzer grids provide major heat transport paths.
- Radiation is curtailed by gold plated reflectors.
- Effective emittance of grid is area weighted; grid is 90 % open.
- At lower design limit, -25 C, radiation heat transfer through grid is small.

SWEA THERMAL DESKTOP MODEL



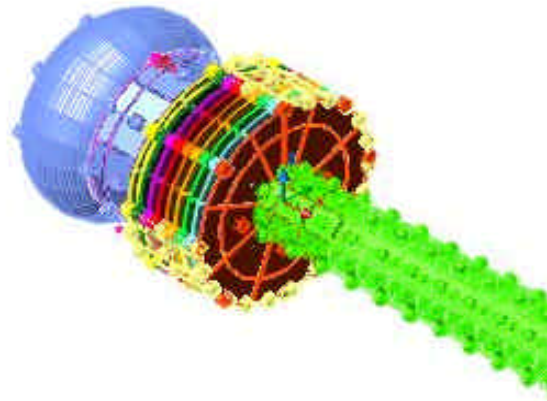
PEDESTAL BOARDS

Analysis must be integrated with pedestal boards which dissipate an additional 0.94 watts.



SWEA CONT'D

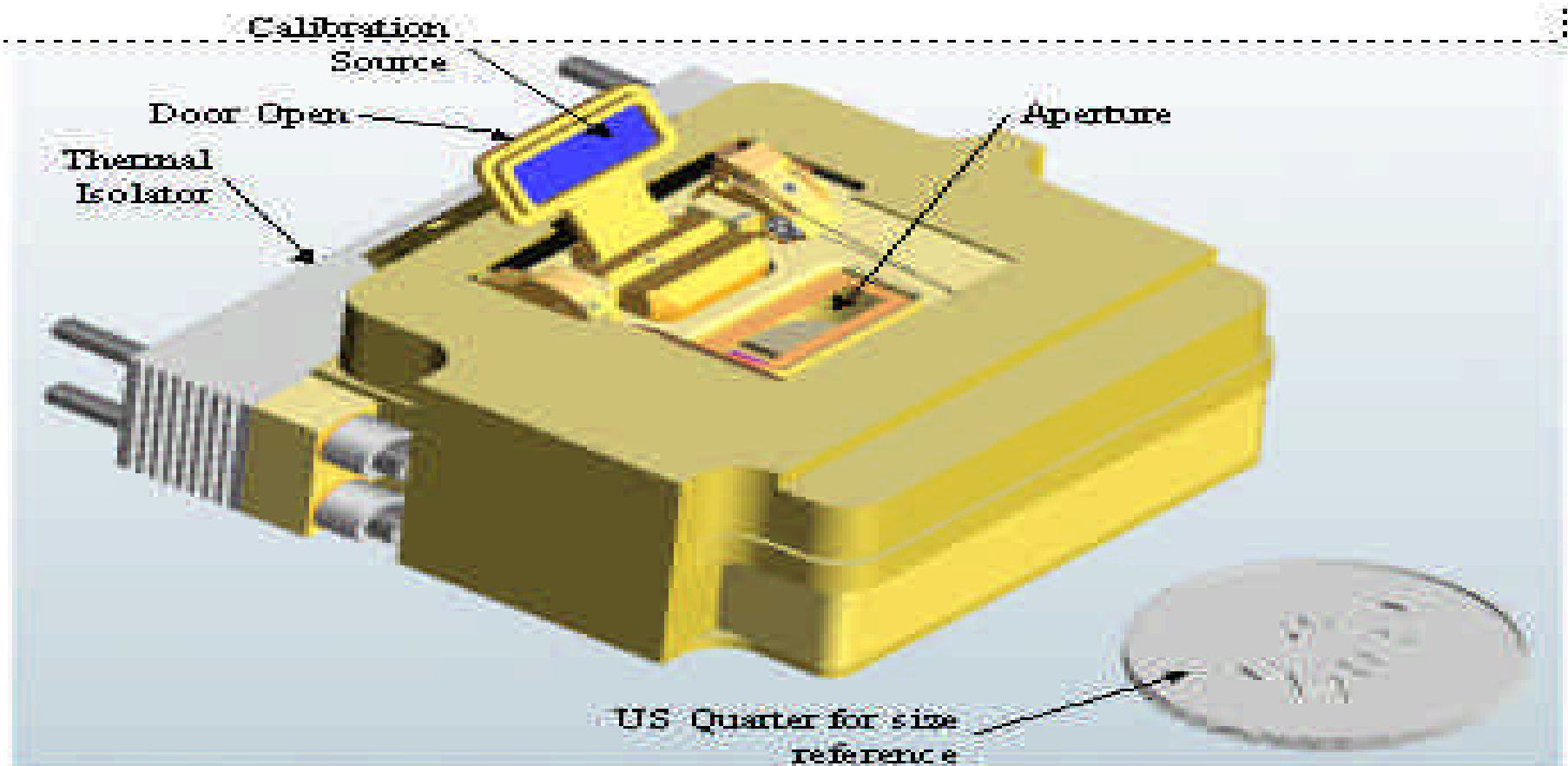
- Pedestal Boards
 - Two shield boards will be black anodized to enhance radiation heat transfer.
 - Radiation areas are large relative to heat dissipation.
 - Heat transfer is provided by SWEA and pedestal walls to grid openings and IMPACT boom.
 - Loss through MLI is significant. (Effective emittance: 0.01 to 0.03)
- Multi-node model in Thermal Desktop generated to evaluate heater power requirements
 - Use thermostatically controlled heater 1.5 watts (75 % duty cycle)
 - Survival: 2.75 watts to maintain -20°C (100 % duty cycle at 25 volts).
 - Hot case (45° deg to sun, unit off): Max deflector temp = 165°C , sensor at 16°C .



RESULTS OF INTEGRATED THERMAL MODEL

Component	Temp -C	Dissipation
Impact Boom	-56 to -192	
Al Housing	-15.7	
Pre-amp	-8.6	0.1
Shield 1	-8.7	
SHADER	-7.9	0.1
Shield 2	-9.8	
DAK	-6.5	0.1
LVPS	-4.4	0.64
SWEA Boards	-14	0.55
SWEA Heater	-13	1.0
SWEA Housing	-14.6	
STE Instrument	-77	
Recommend 1.5 watt Heater		

STE INSTRUMENT



STE-U SHIELD

Sun Shield and sun facing side of STE are covered with MLI, silver Teflon cover.



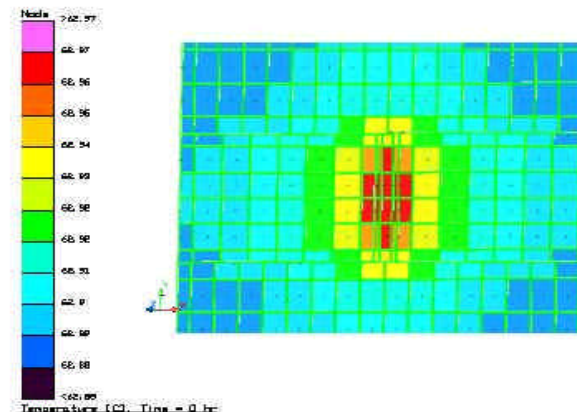
STE D & U

- Temperature Limits: -140 to 40 C
- Internal dissipation = 0.04 watts
- Thermal coatings must be electrically conductive.
- Design Objective: “Make as cold as possible”.
- Use MLI to protect vulnerable surfaces during Delta V maneuvers.

STE-D: Top and sides are black radiators – cover bottom with MLI

STE-U: Sides and bottom are black radiators – cover top of unit and sun shield with MLI

- Radiator area for both units is 65 sq cm (10 sq.inches); small areas are sunlit during off-nominal cases.
- Instruments are conductively isolated from pedestal using Vespel isolators: conductance = 0.005 w/C.
- During fine-pointing,
 - STE-D detector is maintained below –70 C’
 - STE-U detector is maintained below –70 C
 - Survival power is not required.



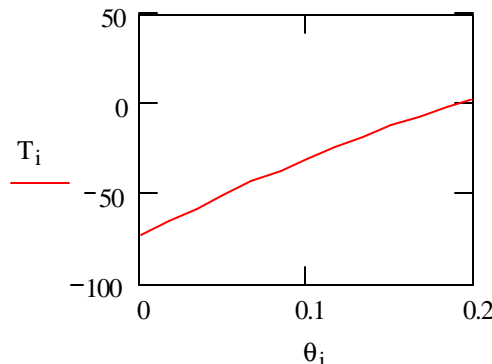
STE D & U OFF-NOMINAL CASES

DELTA V maneuvers

- S/C at 45 degrees off pointing for up to 105 minutes.
- Instrument power turned off.
- Detector temperatures will be maintained below 0 C.

EARTH ACQUISITION (Safe hold)

- Sun integrated over sides during time period.



- Transient hot case shows temperature rise of 70 C in 0.2 hours.
- Mass of STE =28 grams
- Absorbtivity = 0.91

SURVIVAL COLD CASE

- Use 50 % of Vespel conductance.
- Steady state detector temperature = -90 C.

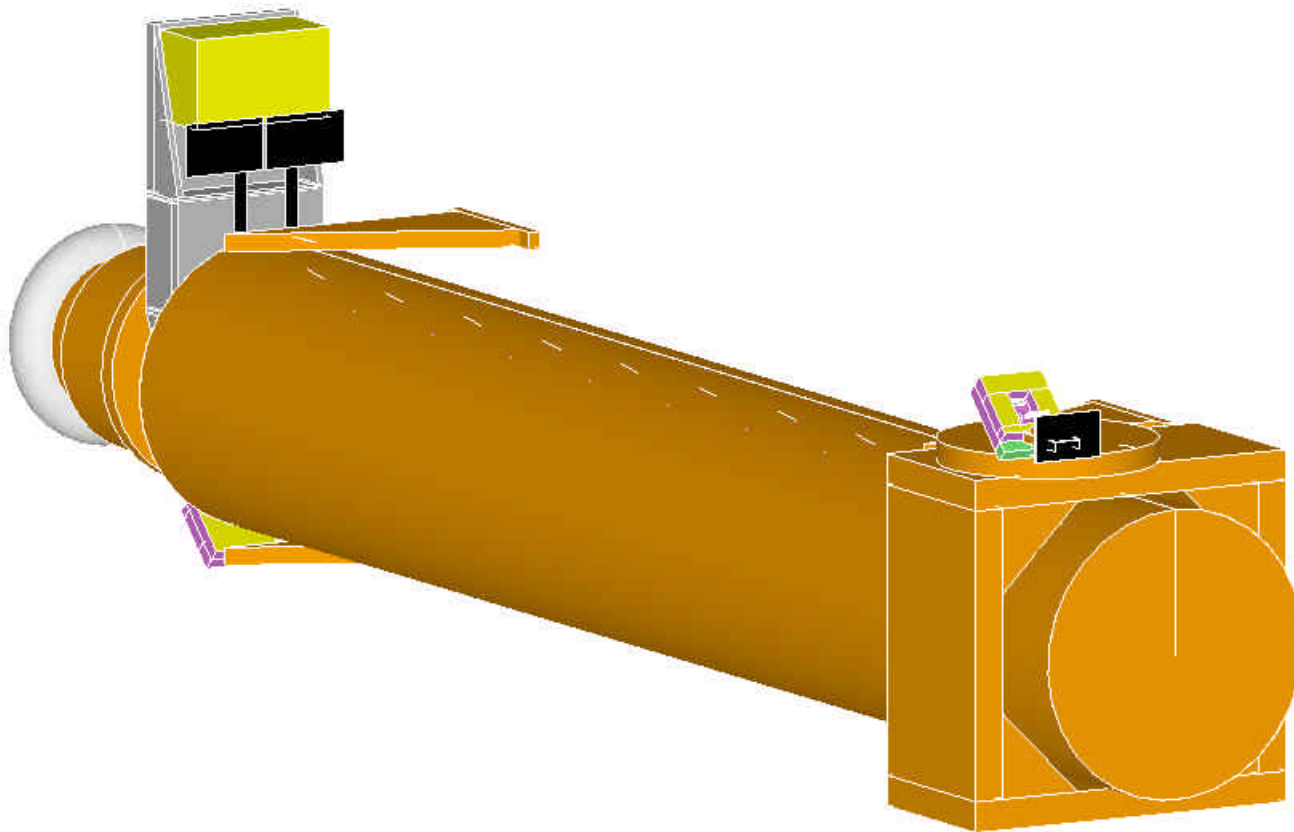
MAGNETOMETER

- Temperature Limits
 - Operating: -20 to 45 C
 - Survival: -30 to 50 C
- Normally in sun – Cover all six sides of Magnetometer with 22 sheets MLI – outer cover sheet Silver Teflon ITO, effective emittance =0.03
- Bias cool. Use small heater. (Mag dissipation is zero.)
- Instrument is supported off of IMPACT boom by plastic (PEEK) tray, Thermal conductance between Mag and tray is less than 0.0042 W/C
- A one watt thermostatically controlled heater (75 % duty cycle) provides temperature control during normal operation. When unit is completely shadowed, duty cycle is less than 95 %.

THERMAL COATINGS

Surface Material:	COLD (BOL)		HOT (EOL)	
	α	ϵ_H	α	ϵ_H
GSFC Composite/Silver*	0.07	0.67	0.13	0.65
Black Kapton	0.93	0.78	0.93	0.76
Parylene-D* on Aluminum	0.37	0.29	0.41	0.29
Graphite Epoxy	--	0.80	--	0.80
Black Anodize*	0.63	0.82	0.86	0.80
Clear Anodize	0.27	0.84	0.35	0.76
Black Nickel*	0.91	0.74	0.96	0.74
NS-43C White Paint*	0.40	0.88	0.44	0.88
S13GPLO White Paint	0.19	0.88	0.40	0.88
VDA/Kapton	-	0.04	-	0.04
Gold	-	0.02	-	0.06
Germanium Black Kapton	0.49	0.81	0.51	0.78
Z 307 Black Paint	0.91	0.87	0.91	0.87
5 mil Silver Teflon ITO MLI	0.08	0.80	0.30	0.80
MLI Effective Emittance (15 lyr)	-	0.01-0.03	-	0.01-0.03

IMPACT STOWED REDUCED TSS MODEL



IMPACT DEPLOYED REDUCED TSS MODEL

